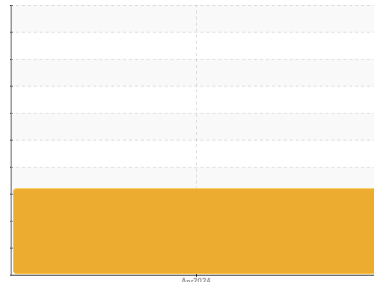




OIL ANALYSIS REPORT

Sample Rating Trend



ADDITIVES



Machine Id

KAESER 3

Component

1 Screw Compressor

Fluid

ROYAL PURPLE Polyguard FDA ISO 46 (--- GAL)

DIAGNOSIS

▲ Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. (Customer Sample Comment: From the screw.)

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

● Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0891438	---	---
Sample Date	Client Info		10 Apr 2024	---	---
Machine Age	hrs	Client Info	26062	---	---
Oil Age	hrs	Client Info	4000	---	---
Oil Changed	Client Info		Changed	---	---
Sample Status			ABNORMAL	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >60	0	---	---
Chromium	ppm	ASTM D5185m >4	0	---	---
Nickel	ppm	ASTM D5185m	0	---	---
Titanium	ppm	ASTM D5185m	<1	---	---
Silver	ppm	ASTM D5185m	0	---	---
Aluminum	ppm	ASTM D5185m >5	3	---	---
Lead	ppm	ASTM D5185m >10	0	---	---
Copper	ppm	ASTM D5185m >30	8	---	---
Tin	ppm	ASTM D5185m >15	0	---	---
Vanadium	ppm	ASTM D5185m	<1	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	---	---
Barium	ppm	ASTM D5185m	0	---	---
Molybdenum	ppm	ASTM D5185m	0	---	---
Manganese	ppm	ASTM D5185m	0	---	---
Magnesium	ppm	ASTM D5185m	0	---	---
Calcium	ppm	ASTM D5185m	0	---	---
Phosphorus	ppm	ASTM D5185m	● 12	---	---
Zinc	ppm	ASTM D5185m	● <1	---	---
Sulfur	ppm	ASTM D5185m	● 165	---	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	0	---	---
Sodium	ppm	ASTM D5185m	0	---	---
Potassium	ppm	ASTM D5185m >20	0	---	---
Water	%	ASTM D6304 >0.1	0.010	---	---
ppm Water	ppm	ASTM D6304 >1000	101	---	---

FLUID CLEANLINESS

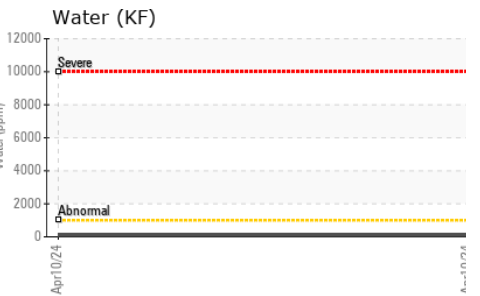
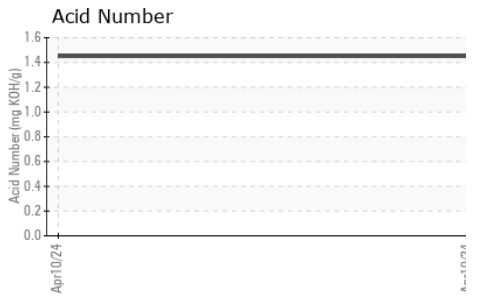
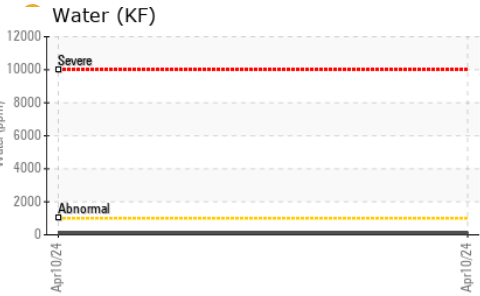
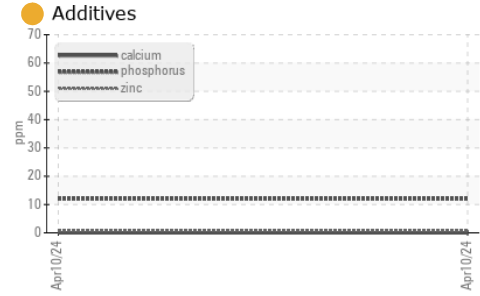
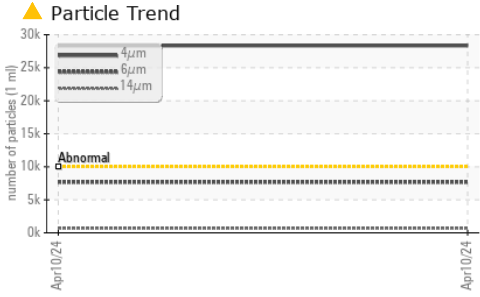
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	▲ 28335	---	---
Particles >6µm	ASTM D7647	>2500	▲ 7680	---	---
Particles >14µm	ASTM D7647	>320	▲ 681	---	---
Particles >21µm	ASTM D7647	>80	▲ 201	---	---
Particles >38µm	ASTM D7647	>20	6	---	---
Particles >71µm	ASTM D7647	>4	0	---	---
Oil Cleanliness	ISO 4406 (c)	>20/18/15	▲ 22/20/17	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.45	---	---



OIL ANALYSIS REPORT



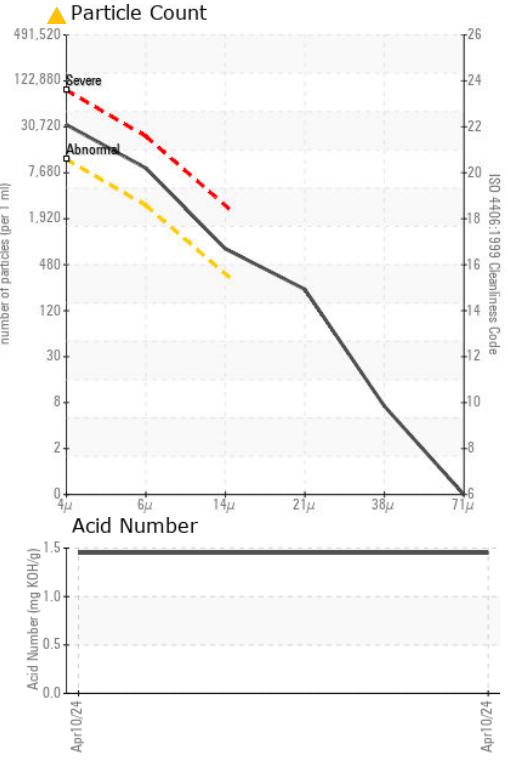
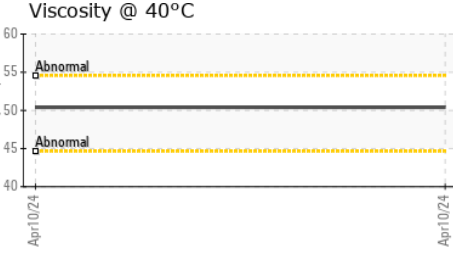
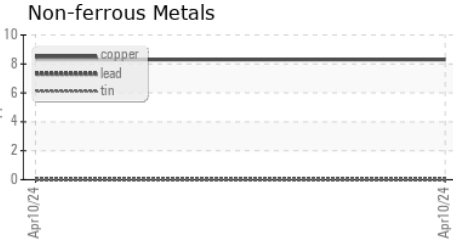
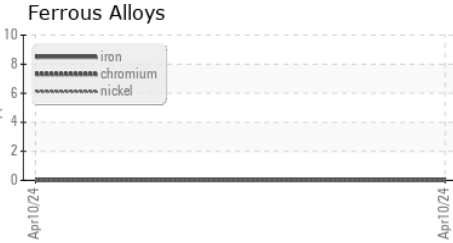
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	50.4	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0891438 **Received** : 22 Apr 2024
Lab Number : 06155893 **Tested** : 23 Apr 2024
Unique Number : 10991316 **Diagnosed** : 24 Apr 2024 - Don Baldrige
Test Package : PLANT

TEXAS COMPRESSOR SERVICE
 1545 HOUSTON RD
 BURLESON, TX
 US 76028
 Contact: JASON VIBBERT
 JASON.VIBBERT@DART.BIZ

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (817)447-0970