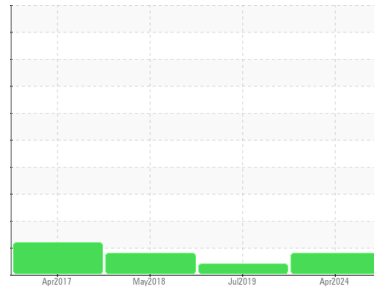


OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
TKS PRESS 6 UNIT 5-6

Component
Hydraulic System

Fluid
TULCO LUBSOIL SUPER HYDRAULIC AW 68 (50 GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 6 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION	method	limit/base	current	history1	history2
Sample Number	Client Info		TO50000777	TO5000404	TO5010047
Sample Date	Client Info		17 Apr 2024	23 Jul 2019	14 May 2018
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	18	32	25
Chromium	ppm	ASTM D5185m >10	0	<1	<1
Nickel	ppm	ASTM D5185m >10	0	<1	<1
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m	0	<1	0
Aluminum	ppm	ASTM D5185m >10	<1	1	<1
Lead	ppm	ASTM D5185m >10	1	2	2
Copper	ppm	ASTM D5185m >75	11	16	14
Tin	ppm	ASTM D5185m >10	0	0	0
Antimony	ppm	ASTM D5185m	---	0	0
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	<1	<1

ADDITIVES	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<1	<1
Barium	ppm	ASTM D5185m	0	<1	<1
Molybdenum	ppm	ASTM D5185m	<1	<1	<1
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m	4	4	5
Calcium	ppm	ASTM D5185m	7	2	3
Phosphorus	ppm	ASTM D5185m 425	133	164	178
Zinc	ppm	ASTM D5185m 500	111	154	150
Sulfur	ppm	ASTM D5185m 1900	5677	5424	3023

CONTAMINANTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	14	22	18
Sodium	ppm	ASTM D5185m	<1	2	2
Potassium	ppm	ASTM D5185m >20	1	3	3
Water	%	ASTM D6304 >0.1	0.001	0.005	0.009
ppm Water	ppm	ASTM D6304 >1000	5	50	90

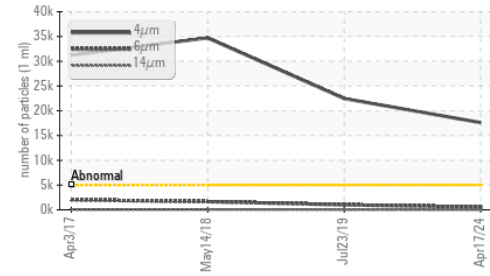
FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 17614	▲ 22465	▲ 34710
Particles >6µm	ASTM D7647	>1300	555	1010	● 1646
Particles >14µm	ASTM D7647	>160	7	26	50
Particles >21µm	ASTM D7647	>40	2	5	16
Particles >38µm	ASTM D7647	>10	0	0	8
Particles >71µm	ASTM D7647	>3	0	0	2
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 21/16/10	▲ 22/17/12	▲ 22/18/13

FLUID DEGRADATION	method	limit/base	current	history1	history2
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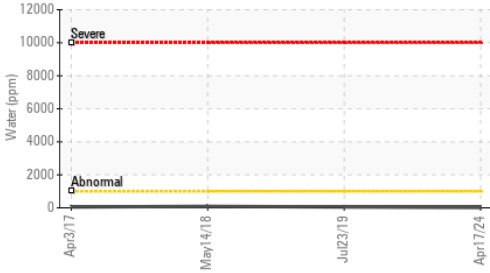
Acid Number (AN) mg KOH/g ASTM D8045 0.7 **0.30** 0.327 0.341

OIL ANALYSIS REPORT

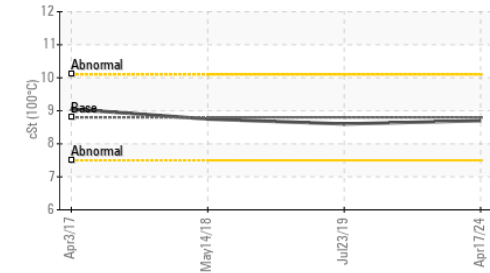
Particle Trend



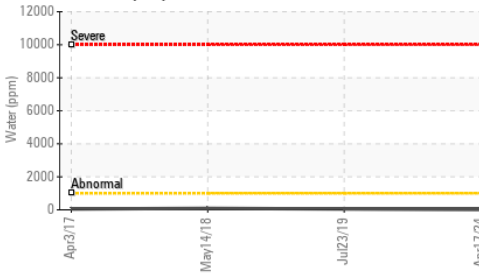
Water (KF)



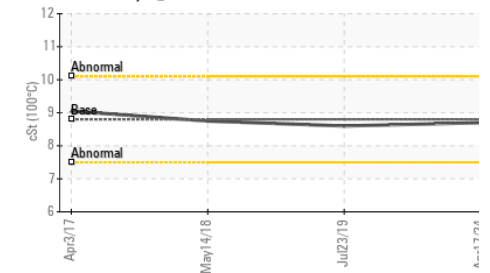
Viscosity @ 100°C



Water (KF)



Viscosity @ 100°C



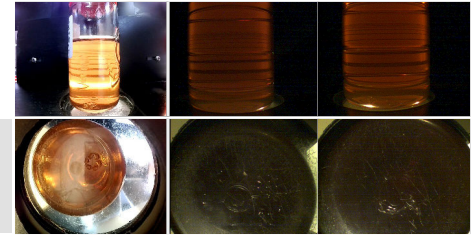
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	67.4	66.0	65.95
Visc @ 100°C	cSt	ASTM D445	8.8	8.6	8.75
Viscosity Index (VI)	Scale	ASTM D2270	102	101	105

SAMPLE IMAGES	method	limit/base	current	history1	history2
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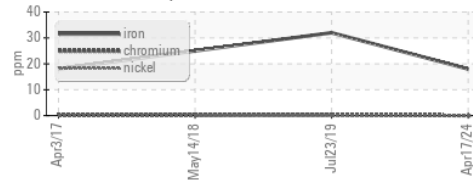
Color

Bottom

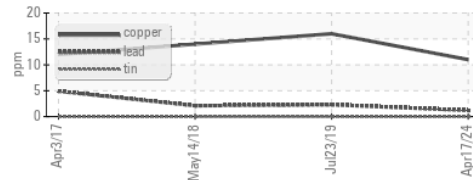


GRAPHS

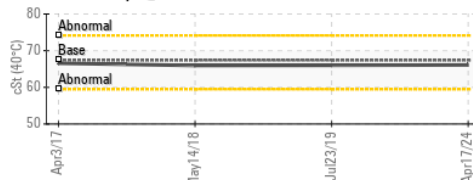
Ferrous Alloys



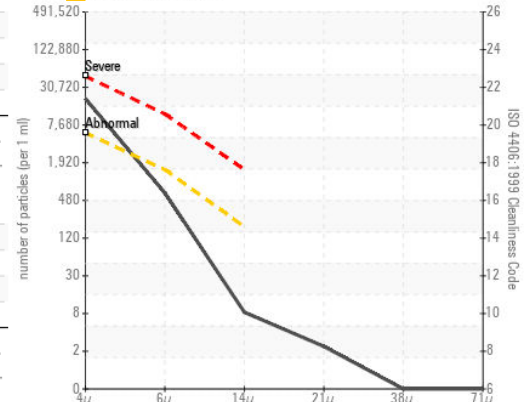
Non-ferrous Metals



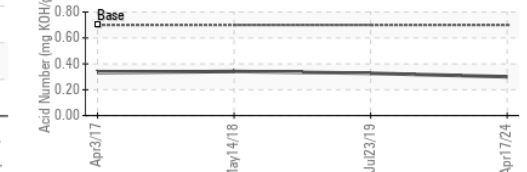
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : TO50000777 **Received** : 22 Apr 2024
Lab Number : 06155899 **Tested** : 23 Apr 2024
Unique Number : 10991322 **Diagnosed** : 24 Apr 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF, KV100, VI)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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