

OIL ANALYSIS REPORT

Sample Rating Trend

Area **Thermoforming** Line 4 B Extruder (S/N X8156)

Bevel Helical Gearbox Fluid {not provided} (8 GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates present in the oil. Elemental level of silicon (Si) above normal.

Fluid Condition

The AN level is acceptable for this fluid.

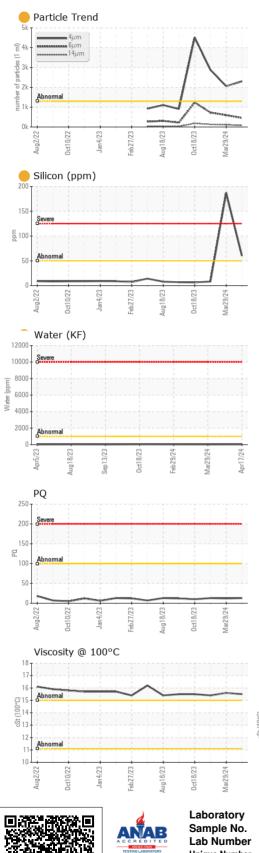
Sample Date Client Info 17 Apr 2024 29 Mar 2024 29 Feb 202 Machine Age hrs Client Info 0 0 0 Oil Age hrs Client Info 0 0 0 0 Sample Status Client Info Not Change ATTENTION ABNORMA WEAR METALS method Imit/base current history1 history1 PQ ASTM D5185m >150 10 14 9 Chromium ppm ASTM 05185m >10 0 1 -1 Nickel ppm ASTM 05185m >10 0 0 0 Silver ppm ASTM 05185m >25 0 2 2 Lead ppm ASTM 05185m >50 <1 -1 1 Cadmium ppm ASTM 05185m 0 0 0 0 Astm D5185m 0 0 0 0 0 0 Astmo5185m 0 <th>SAMPLE INFORM</th> <th>MATION</th> <th>method</th> <th>limit/base</th> <th>current</th> <th>history1</th> <th>history2</th>	SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Machine Age hrs Client Info 0 0 0 0 Dil Age hrs Client Info 0 0 0 0 Dil Changed Sample Status Internet Not Changed ATTENTION Not Changed Sample Status Internet Intervent History1 Not Changed VEAR METALS method Intribbase current History1 Not Changed PQ ASTM 05185m >10 0 <1	Sample Number		Client Info		TO50002192	TO50002230	TO50002206
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PQ ASTM D8184 13 12 13 Iron ppm ASTM D5185n >10 0 <14	Sample Status				ATTENTION	ATTENTION	ABNORMAL
ron ppm ASTM D5185m >150 10 14 9 Chromium ppm ASTM D5185m >10 0 0 0 Nickel ppm ASTM D5185m <1	WEAR METALS		method	limit/base	current	history1	history2
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Magnesium ppm ASTM D5185m <1	Volybdenum	ppm			0	0	
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Phosphorus ppm ASTM D5185m 578 966 592 Zinc ppm ASTM D5185m 3 11 6 Sulfur ppm ASTM D5185m 811 1074 571 CONTAMINANTS method limit/base current history1 history1 Silicon ppm ASTM D5185m >50 60 187 8 Sodium ppm ASTM D5185m >50 60 187 8 Sodium ppm ASTM D5185m >20 0 <1	Magnesium	ppm	ASTM D5185m		<1	<1	<1
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Sulfur ppm ASTM D5185m 811 1074 571 CONTAMINANTS method limit/base current history1 history Silicon ppm ASTM D5185m >50 60 187 8 Sodium ppm ASTM D5185m >50 60 187 8 Potassium ppm ASTM D5185m >20 0 <1	Phosphorus	ppm	ASTM D5185m		578	966	592
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Particles >21μm ASTM D7647 >20 37 54 69 Particles >38μm ASTM D7647 >4 5 10 12 Particles >71μm ASTM D7647 >3 1 1 2 Oil Cleanliness ISO 4406 (c) >17/15/13 18/16/14 18/16/14 19/17/14 FLUID DEGRADATION method limit/base current history1 history1	Particles >6µm		ASTM D7647	>320	<u> </u>	593	▲ 728
Particles >38μm ASTM D7647 >4 5 10 12 Particles >71μm ASTM D7647 >3 1 1 2 Dil Cleanliness ISO 4406 (c) >17/15/13 18/16/14 18/16/14 19/17/14 FLUID DEGRADATION method limit/base current history1 history	Particles >14µm		ASTM D7647	>80	<mark> </mark> 81	113	1 30
Particles >71µm ASTM D7647 >3 1 1 ▲ 2 Dil Cleanliness ISO 4406 (c) >17/15/13 18/16/14 18/16/14 19/17/14 FLUID DEGRADATION method limit/base current history1 history1	Particles >21µm		ASTM D7647	>20	<mark>)</mark> 37	5 4	▲ 69
Dil Cleanliness ISO 4406 (c) >17/15/13 18/16/14 18/16/14 19/17/14 FLUID DEGRADATION method limit/base current history1 history1	Particles >38µm		ASTM D7647	>4	<mark>)</mark> 5	0 10	1 2
FLUID DEGRADATION method limit/base current history1 history	Particles >71µm		ASTM D7647	>3	1	1	<u> </u>
			ISO 4406 (c)	>17/15/13	e 18/16/14	18/16/14	▲ 19/17/14
Acid Number (AN) mg KOH/g ASTM D8045 0.78 0.76 0.76	FLUID DEGRADA	TION	method	limit/base	current	history1	history2
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.78	0.76	0.76

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OIL ANALYSIS REPORT

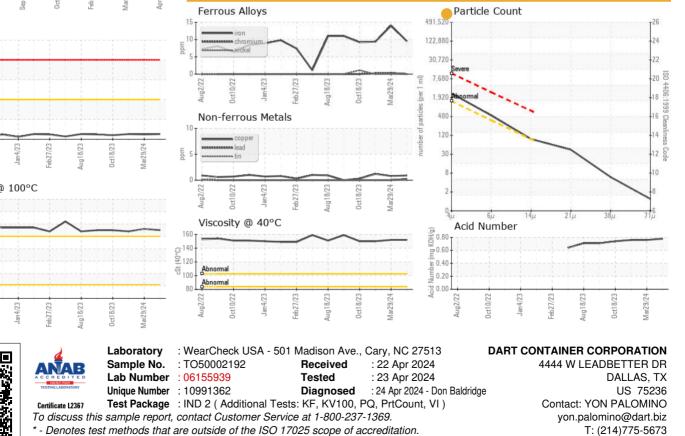


VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		152	152	150
Visc @ 100°C	cSt	ASTM D445		15.5	15.6	15.4
Viscosity Index (VI)	Scale	ASTM D2270		103	105	104
SAMPLE IMAGES	3	method	limit/base	current	history1	history2
Color				a.	a	

Bottom

GRAPHS





Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Submitted By: YON PALOMINO

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