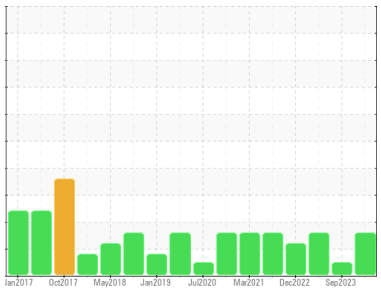
KAESER COMPRESSORS
Built for a lifetime.

# OIL ANALYSIS REPORT

Sample Rating Trend




ISO

Machine Id
## KAESER SK 20 5198883 (S/N 1519)
Component
**Compressor**
Fluid
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## DIAGNOSIS

**Recommendation**
No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

**Wear**
All component wear rates are normal.

**Contamination**
There is a high amount of particulates present in the oil.

**Fluid Condition**
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Sample Number | | Client Info | | **KCPA017093** | KCPA006224 | KCPA003047 |
| Sample Date | | Client Info | | **11 Apr 2024** | 20 Sep 2023 | 05 Jun 2023 |
| Machine Age | hrs | Client Info | | **29343** | 28172 | 27506 |
| Oil Age | hrs | Client Info | | **1171** | 0 | 0 |
| Oil Changed | | Client Info | | **Not Changd** | N/A | N/A |
| Sample Status | | | | **ABNORMAL** | NORMAL | ABNORMAL |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Iron | ppm | ASTM D5185m | >50 | **0** | 0 | 0 |
| Chromium | ppm | ASTM D5185m | >10 | **0** | 0 | 0 |
| Nickel | ppm | ASTM D5185m | >3 | **0** | 0 | 0 |
| Titanium | ppm | ASTM D5185m | >3 | **<1** | 0 | <1 |
| Silver | ppm | ASTM D5185m | >2 | **0** | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >10 | **<1** | 0 | <1 |
| Lead | ppm | ASTM D5185m | >10 | **0** | 0 | 0 |
| Copper | ppm | ASTM D5185m | >50 | **<1** | 1 | 5 |
| Tin | ppm | ASTM D5185m | >10 | **0** | 0 | 0 |
| Vanadium | ppm | ASTM D5185m | | **<1** | 0 | <1 |
| Cadmium | ppm | ASTM D5185m | | **0** | 0 | 0 |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Boron | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Barium | ppm | ASTM D5185m | 90 | **49** | 17 | 3 |
| Molybdenum | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | **0** | <1 | 0 |
| Magnesium | ppm | ASTM D5185m | 90 | **86** | 72 | 61 |
| Calcium | ppm | ASTM D5185m | 2 | **3** | 3 | <1 |
| Phosphorus | ppm | ASTM D5185m | | **0** | 1 | 0 |
| Zinc | ppm | ASTM D5185m | | **0** | 5 | 0 |
| Sulfur | ppm | ASTM D5185m | | **21199** | 18156 | 22111 |

| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Silicon | ppm | ASTM D5185m | >25 | **<1** | <1 | 0 |
| Sodium | ppm | ASTM D5185m | | **11** | 11 | 15 |
| Potassium | ppm | ASTM D5185m | >20 | **4** | 4 | 10 |
| Water | % | ASTM D6304 | >0.05 | **0.030** | 0.013 | 0.014 |
| ppm Water | ppm | ASTM D6304 | >500 | **301** | 134.3 | 146.7 |

| FLUID CLEANLINESS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Particles >4µm | | ASTM D7647 | | **15076** | 1545 | 22084 |
| Particles >6µm | | ASTM D7647 | >1300 | ▲ **3727** | 538 | ▲ 5644 |
| Particles >14µm | | ASTM D7647 | >80 | ▲ **224** | 22 | ▲ 283 |
| Particles >21µm | | ASTM D7647 | >20 | ▲ **57** | 5 | ▲ 62 |
| Particles >38µm | | ASTM D7647 | >4 | **3** | 0 | 2 |
| Particles >71µm | | ASTM D7647 | >3 | **0** | 0 | 0 |
| Oil Cleanliness | | ISO 4406 (c) | >--/17/13 | ▲ **21/19/15** | 18/16/12 | ▲ 22/20/15 |

| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.4 | **0.35** | 0.35 | 0.14 |

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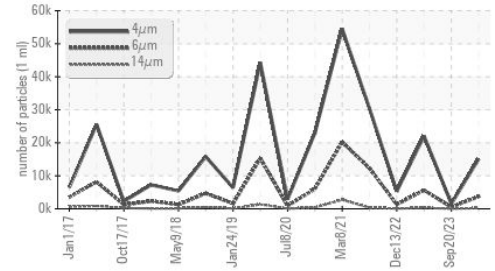
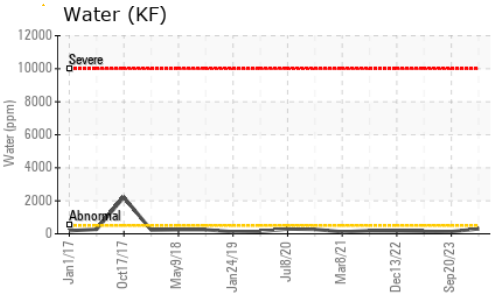
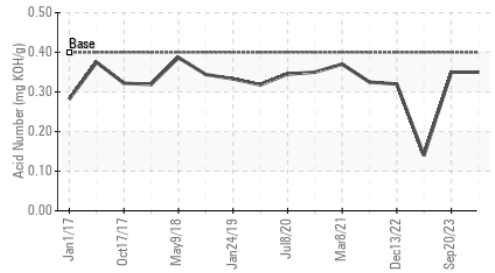
Particle Trend



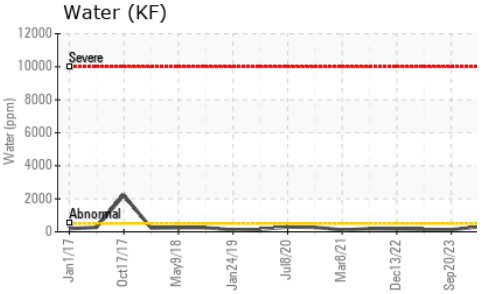

Water (KF)



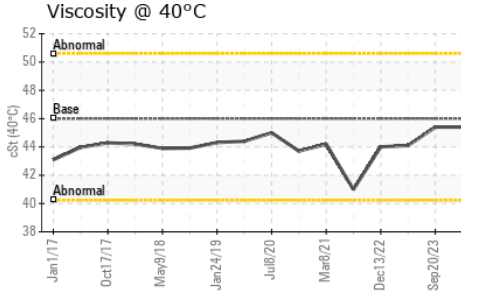

Acid Number




Water (KF)

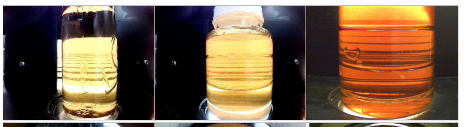



Viscosity @ 40°C



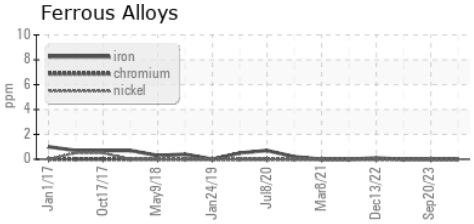

| VISUAL | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| White Metal | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Silt | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Debris | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Appearance | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Odor | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.05 | **NEG** | NEG | NEG |
| Free Water | scalar | *Visual | | **NEG** | NEG | NEG |

| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Visc @ 40°C | cSt | ASTM D445 | 46 | **45.4** | 45.4 | 44.1 |

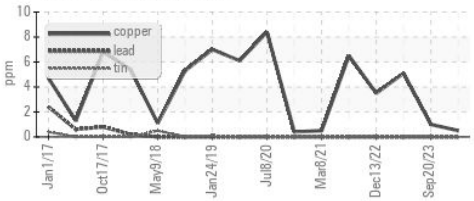
| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|
| Color | | |  | | |
| Bottom | | |  | | |

## GRAPHS

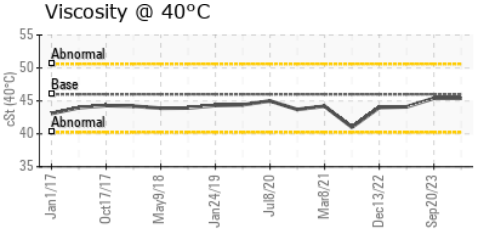
Ferrous Alloys



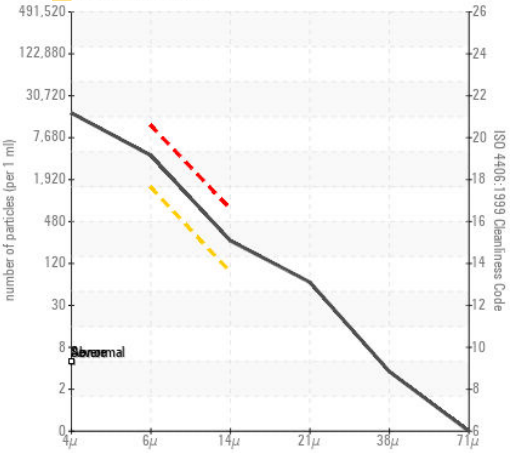

Non-ferrous Metals



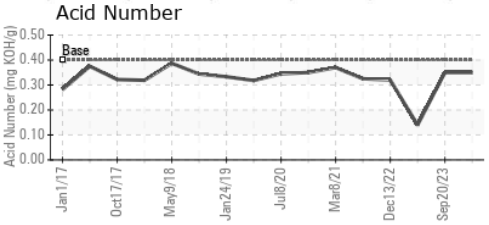

Viscosity @ 40°C




Particle Count




Acid Number




Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513
**Sample No.** : KCPA017093
**Lab Number** : 06155952
**Unique Number** : 10991375
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**Received** : 22 Apr 2024
**Tested** : 23 Apr 2024
**Diagnosed** : 24 Apr 2024 - Don Baldridge

**OXMOOR FORD**
100 OXMOOR CT
LOUISVILLE, KY
US 40222
Contact: J. MIDDLETON

*To discuss this sample report, contact Customer Service at 1-800-237-1369.*
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
*Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)*

T:
F: