

OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id

GOODYEAR AKRON TEST 91

Hydraulic System

CONOCO MEGAFLOW AW 46 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

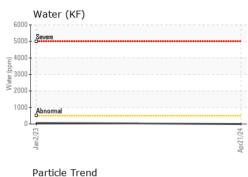
Fluid Condition

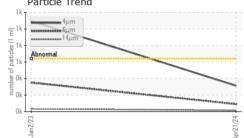
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

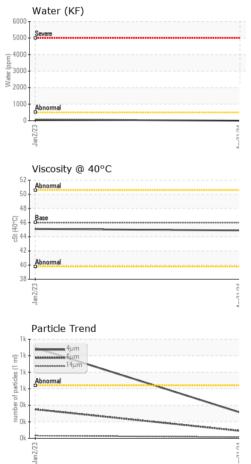
| SAMPLE INFORM | IATION | method | limit/base | current | history1 | history2 |
|------------------|---------------|--------------|------------|-------------|-------------|----------|
| Sample Number | | Client Info | | ST46148 | ST44355 | |
| Sample Date | | Client Info | | 21 Apr 2024 | 02 Jan 2023 | |
| Machine Age | hrs | Client Info | | 0 | 0 | |
| Oil Age | hrs | Client Info | | 0 | 0 | |
| Oil Changed | | Client Info | | N/A | N/A | |
| Sample Status | | | | NORMAL | ABNORMAL | |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >20 | 2 | 1 | |
| Chromium | ppm | ASTM D5185m | >20 | <1 | 0 | |
| Nickel | ppm | ASTM D5185m | >20 | <1 | 0 | |
| Titanium | ppm | ASTM D5185m | | <1 | 0 | |
| Silver | ppm | ASTM D5185m | | 0 | 0 | |
| Aluminum | ppm | ASTM D5185m | >20 | 2 | 0 | |
| Lead | ppm | ASTM D5185m | >20 | <1 | 0 | |
| Copper | ppm | ASTM D5185m | >20 | 15 | 16 | |
| Tin | ppm | ASTM D5185m | >20 | <1 | <1 | |
| Vanadium | ppm | ASTM D5185m | - | <1 | 0 | |
| Cadmium | ppm | ASTM D5185m | | <1 | 0 | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 0 | 0 | |
| Barium | ppm | ASTM D5185m | | <1 | 0 | |
| Molybdenum | ppm | ASTM D5185m | | <1 | 0 | |
| Manganese | ppm | ASTM D5185m | | 0 | 0 | |
| Magnesium | ppm | ASTM D5185m | | <1 | 0 | |
| Calcium | ppm | ASTM D5185m | | 17 | 12 | |
| Phosphorus | ppm | ASTM D5185m | | 334 | 283 | |
| Zinc | ppm | ASTM D5185m | | 312 | 248 | |
| Sulfur | ppm | ASTM D5185m | | 841 | 799 | |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >15 | 1 | <1 | |
| Sodium | ppm | ASTM D5185m | | 1 | 2 | |
| Potassium | ppm | ASTM D5185m | >20 | 1 | 0 | |
| Water | % | ASTM D6304 | >0.05 | 0.00 | 0.006 | |
| ppm Water | ppm | ASTM D6304 | >500 | 0 | 68.7 | |
| FLUID CLEANLIN | IESS | method | limit/base | current | history1 | history2 |
| Particles >4µm | | ASTM D7647 | >640 | 313 | 096 | |
| Particles >6µm | | ASTM D7647 | >160 | 90 | ▲ 351 | |
| Particles >14µm | | ASTM D7647 | >20 | 14 | 32 | |
| Particles >21µm | | ASTM D7647 | >4 | 6 | 9 | |
| Particles >38µm | | ASTM D7647 | >3 | 0 | 1 | |
| Particles >71µm | | ASTM D7647 | >3 | 0 | 0 | |
| Oil Cleanliness | | ISO 4406 (c) | >16/14/11 | 15/14/11 | ▲ 17/16/12 | |
| FLUID DEGRADA | TION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.38 | 0.31 | 0.30 | |
| | | | | | | |



OIL ANALYSIS REPORT







| | VISUAL | | method | limit/base | current | history1 | history2 |
|---|--|---------------------------|-----------|---|------------------|------------|--|
| | White Metal | scalar | *Visual | NONE | NONE | NONE | |
| | Yellow Metal | scalar | *Visual | NONE | NONE | NONE | |
| | Precipitate | scalar | *Visual | NONE | NONE | NONE | |
| | Silt | scalar | *Visual | NONE | NONE | NONE | |
| | Debris | scalar | *Visual | NONE | NONE | NONE | |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | |
| Apr21/24 | Appearance | scalar | *Visual | NORML | NORML | NORML | |
| Apr | Odor | scalar | *Visual | NORML | NORML | NORML | |
| | Emulsified Water | scalar | *Visual | >0.05 | NEG | NEG | |
| | Free Water | scalar | *Visual | | NEG | NEG | |
| | FLUID PROPERT | IES | method | limit/base | current | history1 | history2 |
| | Visc @ 40°C | cSt | ASTM D445 | 46 | 44.9 | 45.1 | |
| | SAMPLE IMAGES | 6 | method | limit/base | current | history1 | history2 |
| Ari21/24 | Color | | | | | | no image |
| | Bottom | | | | | | no image |
| | GRAPHS | | | | | | |
| | Ferrous Alloys | | | 491,5 | Particle Count | | т2 |
| | 8- iron | | | 101,0 | 201 | | 2 |
| | c 6 - mickel | | | 122,8 | 80 - | | -2 |
| 1 Crew | | | | 30,7 | 20 - | | +2 |
| | 2- | | | | | | |
| | 0 | | | 7,6i | 80 Severe | | -1 |
| | Jan 2/23 | | | Apr21/24- particles (per 1 m)) ;6 | 20 | | -1 |
| | | _ | | A icles (| Abnormal 80 - | | 1 |
| | Non-ferrous Metals | s | | t part | | .] | |
| | 15 - copper | | | number of | 20- | | -1 |
| | E 10- | | | | 30- | | |
| | | | | | | · | and a second and |
| V C 1 | 5- | | | | 8- | | |
| Crew | 33 | | | 24 | 2- | | -8 |
| | Jan 2/23 | | | Apr21/24 | | | |
| | Viscosity @ 40°C | | | - | 0 4μ 6μ | 14µ 21µ | 38µ 71µ |
| | 55 T | | | ~0 | Acid Number | | |
| | 50 Abnormal | | | B/HO | 30 | | ****** |
| | () () () () () () () () () () | | | 2 U. | | | |
| | 4hnormal | | | .0 Acid Number (mg KOH/g) .0 | 20 | | |
| And an address of the second se | 40 - Abnormal | | | N D | 10 | | |
| | 35 | | | | | | |
| V C - | Jan 2/23 | | | pr21// | Jan 2/23 | | |
| Laboratory Sample No. | : WearCheck USA - 501 : ST46148 | 1 Madiso Rece i | ived : 22 | r, NC 27513 2 Apr 2024 3 Apr 2024 | Jan 2/ | FLUID POWE | R SOLUTIOI Edgewyn Av Hilliard, C |

Contact/Location: SCOTT ROGERS - FLUHIL

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