

Machine Id
GOODYEAR AKRON TEST 114
 Component
Hydraulic System
 Fluid
CONOCO MEGAFLOW AW 46 (--- GAL)

DIAGNOSIS

Recommendation
 We recommend you service the filters on this component. Resample at the next service interval to monitor. Due to an abnormal test result it is recommended to contact Stauff Corp at (201)-444-7800 for help resolving the issue.

Wear
 All component wear rates are normal.

Contamination
 There is a high amount of particulates present in the oil.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		ST46364	ST42612	---
Sample Date	Client Info		21 Apr 2024	02 Jan 2023	---
Machine Age	hrs	Client Info	0	0	---
Oil Age	hrs	Client Info	0	0	---
Oil Changed	Client Info		N/A	N/A	---
Sample Status			ABNORMAL	ABNORMAL	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	2	1
Chromium	ppm	ASTM D5185m	>20	<1	0
Nickel	ppm	ASTM D5185m	>20	<1	0
Titanium	ppm	ASTM D5185m		<1	0
Silver	ppm	ASTM D5185m		0	0
Aluminum	ppm	ASTM D5185m	>20	2	0
Lead	ppm	ASTM D5185m	>20	<1	0
Copper	ppm	ASTM D5185m	>20	11	10
Tin	ppm	ASTM D5185m	>20	<1	<1
Vanadium	ppm	ASTM D5185m		<1	0
Cadmium	ppm	ASTM D5185m		<1	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0
Barium	ppm	ASTM D5185m		<1	0
Molybdenum	ppm	ASTM D5185m		<1	0
Manganese	ppm	ASTM D5185m		0	0
Magnesium	ppm	ASTM D5185m		<1	0
Calcium	ppm	ASTM D5185m		15	13
Phosphorus	ppm	ASTM D5185m		335	287
Zinc	ppm	ASTM D5185m		300	246
Sulfur	ppm	ASTM D5185m		811	793

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	1	<1
Sodium	ppm	ASTM D5185m		<1	2
Potassium	ppm	ASTM D5185m	>20	<1	0
Water	%	ASTM D6304	>0.05	0.003	0.007
ppm Water	ppm	ASTM D6304	>500	28	75.8

FLUID CLEANLINESS

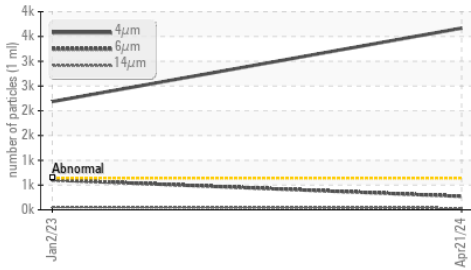
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>640	▲ 3668	▲ 2185	---
Particles >6µm	ASTM D7647	>160	▲ 271	▲ 603	---
Particles >14µm	ASTM D7647	>20	▲ 34	▲ 57	---
Particles >21µm	ASTM D7647	>4	▲ 14	▲ 16	---
Particles >38µm	ASTM D7647	>3	2	1	---
Particles >71µm	ASTM D7647	>3	0	0	---
Oil Cleanliness	ISO 4406 (c)	>16/14/11	▲ 19/15/12	▲ 18/16/13	---

FLUID DEGRADATION

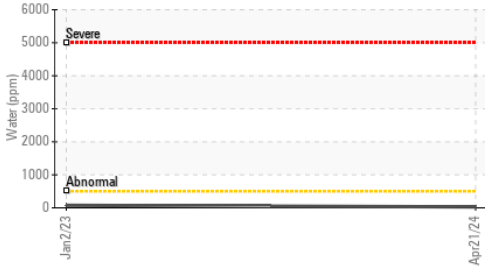
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.38	0.32	0.30

OIL ANALYSIS REPORT

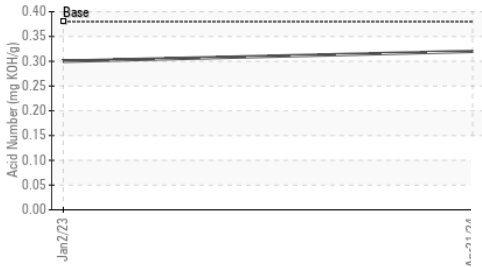
▲ Particle Trend



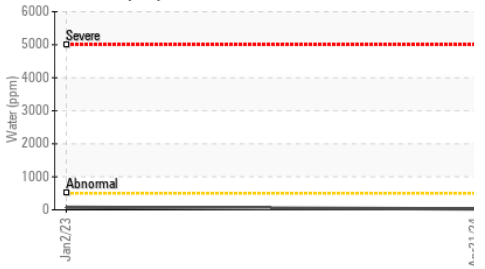
Water (KF)



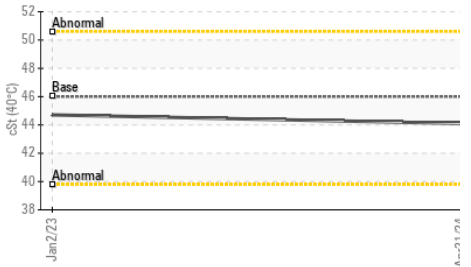
Acid Number



Water (KF)



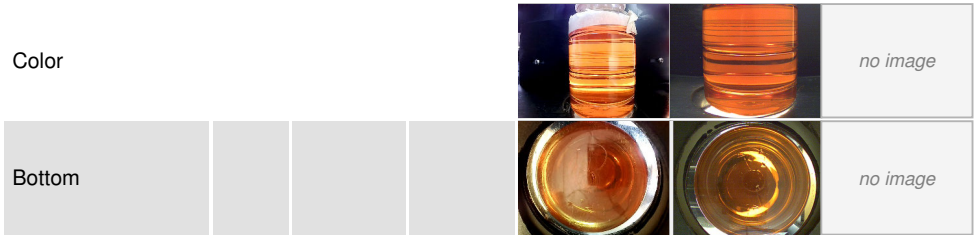
Viscosity @ 40°C



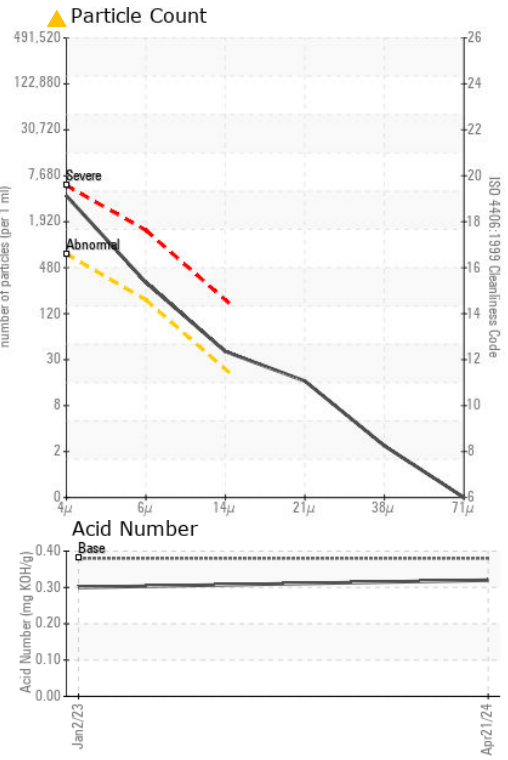
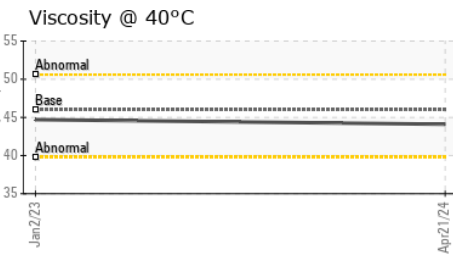
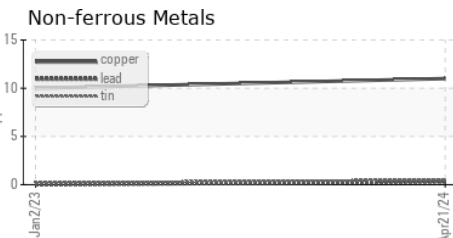
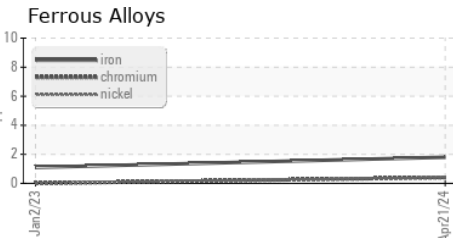
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.71	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : ST46364
Lab Number : 06156000
Unique Number : 10991423
Test Package : IND 2 (Additional Tests: KF)
Received : 22 Apr 2024
Tested : 23 Apr 2024
Diagnosed : 24 Apr 2024 - Jonathan Hester

FLUID POWER SOLUTIONS
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 Hilliard, OH
 US 43026
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 srogers@fluid-power-solutions.com
 T: (614)777-8954
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To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)