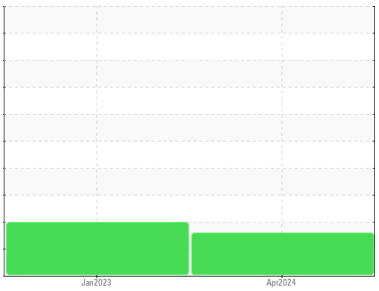
STAUFF FILTRATION TECHNOLOGY

# OIL ANALYSIS REPORT

Sample Rating Trend




ISO

Machine Id
## GOODYEAR AKRON TEST 114-B
Component
**Hydraulic System**
Fluid
**PHILLIPS 66 MEGAFLOW 68 (--- GAL)**

## DIAGNOSIS

**Recommendation**
We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

**Wear**
All component wear rates are normal.

**Contamination**
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

**Fluid Condition**
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Sample Number | | Client Info | | **ST46357** | ST42611 | --- |
| Sample Date | | Client Info | | **21 Apr 2024** | 02 Jan 2023 | --- |
| Machine Age | hrs | Client Info | | **0** | 0 | --- |
| Oil Age | hrs | Client Info | | **0** | 0 | --- |
| Oil Changed | | Client Info | | **N/A** | N/A | --- |
| Sample Status | | | | **ABNORMAL** | ATTENTION | --- |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Iron | ppm | ASTM D5185m | >20 | **<1** | 0 | --- |
| Chromium | ppm | ASTM D5185m | >20 | **<1** | 0 | --- |
| Nickel | ppm | ASTM D5185m | >20 | **<1** | 0 | --- |
| Titanium | ppm | ASTM D5185m | | **<1** | 0 | --- |
| Silver | ppm | ASTM D5185m | | **0** | <1 | --- |
| Aluminum | ppm | ASTM D5185m | >20 | **2** | 0 | --- |
| Lead | ppm | ASTM D5185m | >20 | **<1** | 0 | --- |
| Copper | ppm | ASTM D5185m | >20 | **<1** | <1 | --- |
| Tin | ppm | ASTM D5185m | >20 | **<1** | 0 | --- |
| Vanadium | ppm | ASTM D5185m | | **<1** | 0 | --- |
| Cadmium | ppm | ASTM D5185m | | **<1** | 0 | --- |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Boron | ppm | ASTM D5185m | | **0** | 0 | --- |
| Barium | ppm | ASTM D5185m | | **<1** | 0 | --- |
| Molybdenum | ppm | ASTM D5185m | | **<1** | 0 | --- |
| Manganese | ppm | ASTM D5185m | | **0** | 0 | --- |
| Magnesium | ppm | ASTM D5185m | | **<1** | 0 | --- |
| Calcium | ppm | ASTM D5185m | | **9** | 8 | --- |
| Phosphorus | ppm | ASTM D5185m | | **239** | 203 | --- |
| Zinc | ppm | ASTM D5185m | | **136** | 105 | --- |
| Sulfur | ppm | ASTM D5185m | | **565** | 619 | --- |

| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Silicon | ppm | ASTM D5185m | >15 | **<1** | <1 | --- |
| Sodium | ppm | ASTM D5185m | | **<1** | 1 | --- |
| Potassium | ppm | ASTM D5185m | >20 | **1** | 0 | --- |
| Water | % | ASTM D6304 | >0.05 | **0.001** | 0.020 | --- |
| ppm Water | ppm | ASTM D6304 | >500 | **2** | 206.2 | --- |

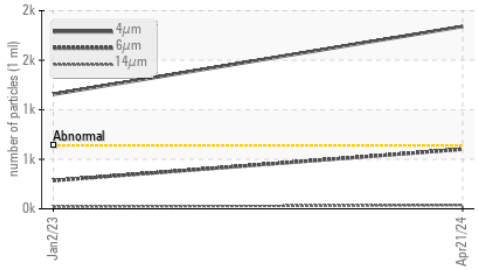
| FLUID CLEANLINESS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Particles >4µm | | ASTM D7647 | >640 | ▲ **1841** | 1156 | --- |
| Particles >6µm | | ASTM D7647 | >160 | ▲ **602** | 285 | --- |
| Particles >14µm | | ASTM D7647 | >20 | ● **36** | 21 | --- |
| Particles >21µm | | ASTM D7647 | >4 | **6** | 6 | --- |
| Particles >38µm | | ASTM D7647 | >3 | **0** | 1 | --- |
| Particles >71µm | | ASTM D7647 | >3 | **0** | 0 | --- |
| Oil Cleanliness | | ISO 4406 (c) | >16/14/11 | ▲ **18/16/12** | 17/15/12 | --- |

| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | **0.16** | 0.17 | --- |

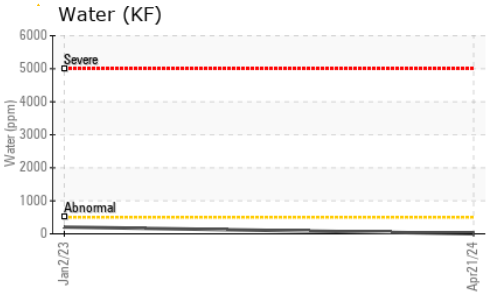
STAUFF FILTRATION TECHNOLOGY

# OIL ANALYSIS REPORT

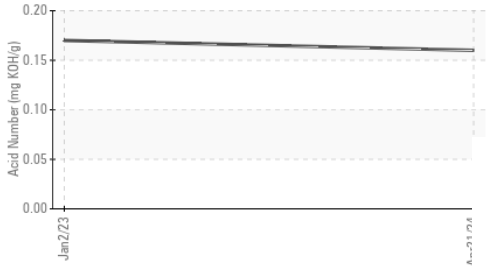
Particle Trend



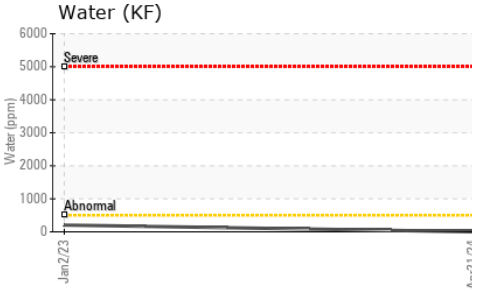

Water (KF)



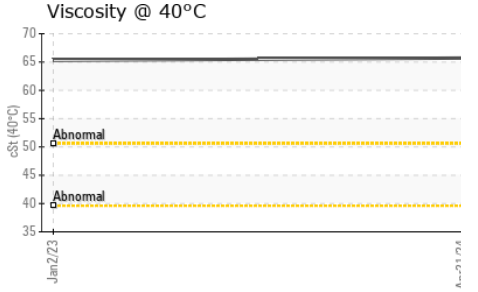

Acid Number




Water (KF)

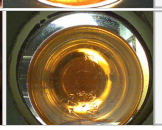



Viscosity @ 40°C



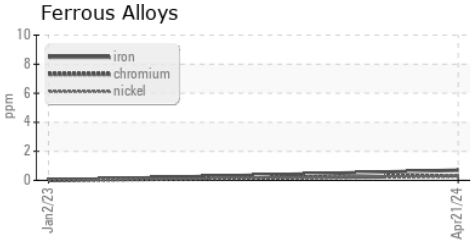

| VISUAL | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| White Metal | scalar | *Visual | NONE | **NONE** | NONE | --- |
| Yellow Metal | scalar | *Visual | NONE | **NONE** | NONE | --- |
| Precipitate | scalar | *Visual | NONE | **NONE** | NONE | --- |
| Silt | scalar | *Visual | NONE | **NONE** | NONE | --- |
| Debris | scalar | *Visual | NONE | **NONE** | NONE | --- |
| Sand/Dirt | scalar | *Visual | NONE | **NONE** | NONE | --- |
| Appearance | scalar | *Visual | NORML | **NORML** | NORML | --- |
| Odor | scalar | *Visual | NORML | **NORML** | NORML | --- |
| Emulsified Water | scalar | *Visual | >0.05 | **NEG** | NEG | --- |
| Free Water | scalar | *Visual | | **NEG** | NEG | --- |

| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Visc @ 40°C | cSt | ASTM D445 | | **65.7** | 65.3 | --- |

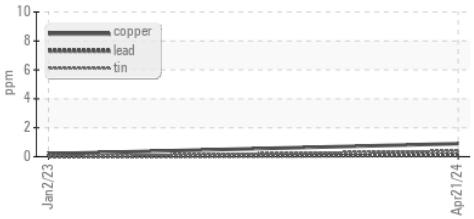
| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|
| Color | | |  |  | *no image* |
| Bottom | | |  |  | *no image* |

## GRAPHS

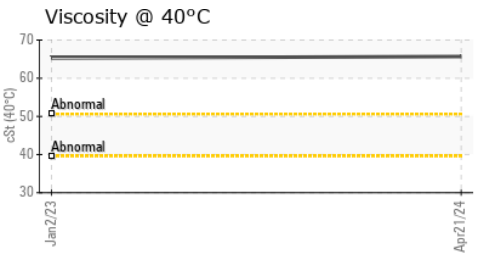
Ferrous Alloys



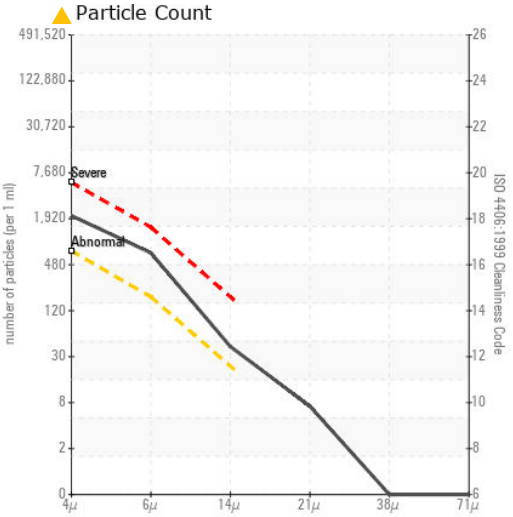

Non-ferrous Metals



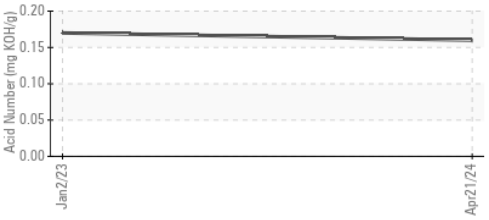

Viscosity @ 40°C




Particle Count




Acid Number




Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513
**Sample No.** : ST46357
**Lab Number** : 06156002
**Unique Number** : 10991425
**Test Package** : IND 2 ( Additional Tests: KF )

**Received** : 22 Apr 2024
**Tested** : 23 Apr 2024
**Diagnosed** : 23 Apr 2024 - Wes Davis

*To discuss this sample report, contact Customer Service at 1-800-237-1369.*
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
*Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)*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