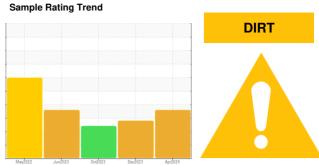


OIL ANALYSIS REPORT

BAGLINE KETTLE 2 - BAG

Bottom Refrigeration Compressor

PETRO CANADA PURITY FG SYNTH EP GEAR 220 (--- GAL)



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

The iron level has decreased, but is still abnormal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil. Elemental level of silicon (Si) above normal.

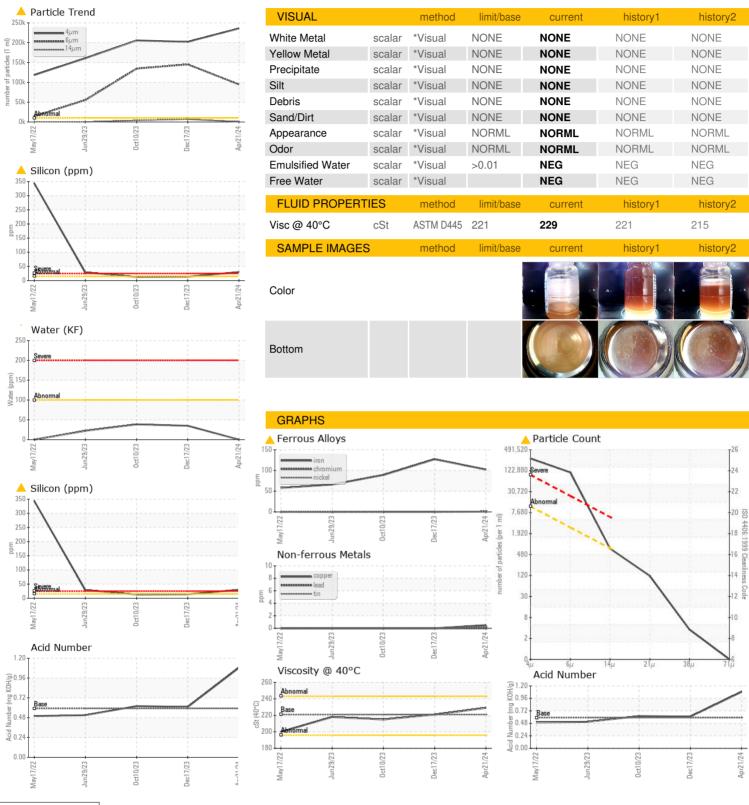
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sample Date	EAR 220 (GA	L)	May2022	Jun2023	Oct2023 Dec2023	Apr2024	
Sample Date	SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Machine Age	Sample Number		Client Info		USP0006490	USP0004466	USP0001368
Oil Age hrs Client Info 0	Sample Date		Client Info		21 Apr 2024	17 Dec 2023	10 Oct 2023
Colient Info	Machine Age	hrs	Client Info		0	0	0
Sample Status ABNORMAL	Oil Age	hrs	Client Info		0	0	0
WEAR METALS method limit/base current history1 history2 Iron ppm ASTM D5185m >8 ▲ 102 ▲ 127 ▲ 89 Chromium ppm ASTM D5185m >2 <1	Oil Changed		Client Info		N/A	N/A	N/A
Pron	Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
Chromium ppm ASTM D5185m >2 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <td>WEAR METALS</td> <td></td> <td>method</td> <td>limit/base</td> <td>current</td> <td>history1</td> <td>history2</td>	WEAR METALS		method	limit/base	current	history1	history2
Nickel	Iron	ppm	ASTM D5185m	>8	<u> </u>	<u>▲</u> 127	A 89
Titanium	Chromium	ppm	ASTM D5185m	>2	<1	<1	<1
Silver	Nickel	ppm	ASTM D5185m		<1	0	0
Aluminum ppm ASTM D5185m >3 3 1 <1 Lead ppm ASTM D5185m >2 0 0 0 Copper ppm ASTM D5185m >8 <1 0 0 Vanadium ppm ASTM D5185m >4 <1 0 0 Vanadium ppm ASTM D5185m >4 <1 0 0 Cadmium ppm ASTM D5185m <1 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m <1 0 0 Molybdenum ppm ASTM D5185m <1 0 0 Molybdenum ppm ASTM D5185m <1 0 0 Manganese ppm ASTM D5185m <1 0 0 Manganese ppm ASTM D5185m <1 0 0 Manganese ppm ASTM D5185m <1 0 0 Manganesium ppm ASTM D5185m <1 0 0 Calcium ppm ASTM D5185m <1 0 2 Calcium ppm ASTM D5185m 867 559 540 Zinc ppm ASTM D5185m 867 559 540 Zinc ppm ASTM D5185m 4 2 0 Sulfur ppm ASTM D5185m 4 2 0 Sulfur ppm ASTM D5185m 515 40 420 424 CONTAMINANTS method limit/base current history1 history2 Sodium ppm ASTM D5185m 3 2 2 Potassium ppm ASTM D5185m >20 1 0 0 Water % ASTM D6304 >100 0 35 38.6 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >2500 49644 415303 134582 Particles >6µm ASTM D7647 >40 3 0 1 Particles >71µm ASTM D7647 >40 3 0 0 0 D01 Cleanliness ISO 4406 (c) >20/18/16 25/24/16 25/24/20 25/24/19	Titanium	ppm	ASTM D5185m		1	<1	<1
Lead ppm ASTM D5185m >2 0 0 0 Copper ppm ASTM D5185m >8 <1 0 0 Tin ppm ASTM D5185m >4 <1 0 0 Vanadium ppm ASTM D5185m <1 0 0 Cadmium ppm ASTM D5185m <1 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 0 0 0 0 Barium ppm ASTM D5185m <1 0 0 Manganese ppm ASTM D5185m <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <t< td=""><td>Silver</td><td>ppm</td><td>ASTM D5185m</td><td>>2</td><td>0</td><td>0</td><td>0</td></t<>	Silver	ppm	ASTM D5185m	>2	0	0	0
Lead ppm ASTM D5185m >2 0 0 0 Copper ppm ASTM D5185m >8 <1 0 0 Tin ppm ASTM D5185m >4 <1 0 0 Vanadium ppm ASTM D5185m <1 0 0 Cadmium ppm ASTM D5185m <1 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 0 0 0 0 Barium ppm ASTM D5185m <1 0 0 Manganese ppm ASTM D5185m <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <t< td=""><td>Aluminum</td><td>ppm</td><td>ASTM D5185m</td><td>>3</td><td>3</td><td>1</td><td><1</td></t<>	Aluminum	ppm	ASTM D5185m	>3	3	1	<1
Copper ppm ASTM D5185m >8 <1 0 0 Tin ppm ASTM D5185m >4 <1	Lead			>2		0	0
Tin				>8	<1	0	
Vanadium ppm ASTM D5185m <1 0 0 Cadmium ppm ASTM D5185m <1 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m <1 0 0 0 Barium ppm ASTM D5185m <1 0 0 0 Manganese ppm ASTM D5185m <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <td>• •</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>	• •						
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Boron ppm ASTM D5185m 0 0 0 0 0 Barium ppm ASTM D5185m <1 0 0 0 Molybdenum ppm ASTM D5185m <1 0 0 0 Manganese ppm ASTM D5185m <1 0 2 Calcium ppm ASTM D5185m <1 0 2 Calcium ppm ASTM D5185m 8 0 6 Phosphorus ppm ASTM D5185m 867 559 540 Zinc ppm ASTM D5185m 4 2 0 Sulfur ppm ASTM D5185m 640 420 424 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m 3 2 2 Potassium ppm ASTM D5185m 3 2 2 Potassium ppm ASTM D5185m >15 ▲ 30 14 13 Sodium ppm ASTM D5185m >20 1 0 0 0 Water % ASTM D6304 >0.01 0.00 0.003 0.003 ppm Water ppm ASTM D6304 >10.01 0.00 0.003 38.6 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >10000 ▲ 236080 ▲ 202211 ▲ 205817 Particles >21μm ASTM D7647 >640 625 ▲ 6845 ▲ 4001 Particles >38μm ASTM D7647 >160 103 ▲ 154 149 Particles >31 0 0 0 OII Cleanliness ISO 4406 (c) >20/18/16 ▲ 25/24/16 ▲ 25/24/20 ▲ 25/24/19 FLUID DEGRADATION method limit/base current history1 history2		ррпп					
Sarium	ADDITIVES			limit/base			
Molybdenum ppm ASTM D5185m <1 0 0 Manganese ppm ASTM D5185m <1 <1 <1 <1 Magnesium ppm ASTM D5185m <1 0 2 Calcium ppm ASTM D5185m 8 0 6 Phosphorus ppm ASTM D5185m 867 559 540 Zinc ppm ASTM D5185m 4 2 0 Sulfur ppm ASTM D5185m 640 420 424 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m 3 2 2 2 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m 3 2 2 2 Potassium ppm ASTM D5185m 3 3 2 2 2 Water ASTM D5185m							
Manganese ppm ASTM D5185m <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 </td <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>							
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Sulfur ppm ASTM D5185m 640 420 424 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >15 ▲ 30 14 13 Sodium ppm ASTM D5185m 3 2 2 Potassium ppm ASTM D5185m >20 1 0 0 Water % ASTM D6304 >0.01 0.00 0.003 0.003 ppm Water ppm ASTM D6304 >100 0 35 38.6 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >10000 Δ26080 Δ202211 Δ205817 Particles >6μm ASTM D7647 >640 625 Δ6845 Δ4001 Particles >21μm ASTM D7647 >40 3 0 1 Particles >71μm ASTM D7647 >10 0 0 0 <	Phosphorus	ppm	ASTM D5185m			559	540
CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >15 ▲ 30 14 13 Sodium ppm ASTM D5185m 3 2 2 Potassium ppm ASTM D5185m >20 1 0 0 Water % ASTM D6304 >0.01 0.00 0.003 0.003 ppm Water ppm ASTM D6304 >100 0 35 38.6 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >10000 236080 202211 205817 Particles >6μm ASTM D7647 >2500 494644 145303 134582 Particles >14μm ASTM D7647 >640 625 6845 4001 Particles >21μm ASTM D7647 >160 103 154 149 Particles >71μm ASTM D7647 >10 0 0	Zinc	ppm	ASTM D5185m		4	2	0
Silicon ppm ASTM D5185m >15 ▲ 30 14 13 Sodium ppm ASTM D5185m 3 2 2 Potassium ppm ASTM D5185m >20 1 0 0 Water % ASTM D6304 >0.01 0.00 0.003 0.003 ppm Water ppm ASTM D6304 >100 0 35 38.6 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >10000 ▲ 236080 ▲ 202211 ▲ 205817 Particles >6µm ASTM D7647 >2500 ▲ 94644 ▲ 145303 ▲ 134582 Particles >14µm ASTM D7647 >640 625 ▲ 6845 ▲ 4001 Particles >21µm ASTM D7647 >160 103 ▲ 154 149 Particles >38µm ASTM D7647 >40 3 0 1 Particles >71µm ASTM D7647 >10 0 0 0 Oil Cleanliness ISO 4406 (c) >20/18/16 ▲ 25/24/16 ▲ 25/24/20 ▲ 25/24/19 FLUID DEGRADATION method limit/base current history1 history2	Sulfur	ppm	ASTM D5185m		640	420	424
Sodium ppm ASTM D5185m 3 2 2 Potassium ppm ASTM D5185m >20 1 0 0 Water % ASTM D6304 >0.01 0.00 0.003 0.003 opm Water ppm ASTM D6304 >100 0 35 38.6 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >10000 Δ 236080 Δ 202211 Δ 205817 Particles >6μm ASTM D7647 >2500 Δ 94644 Δ 145303 Δ 134582 Particles >14μm ASTM D7647 >640 625 Δ 6845 Δ 4001 Particles >21μm ASTM D7647 >160 103 Δ 154 149 Particles >71μm ASTM D7647 >10 0 0 0 Particles >71μm ASTM D7647 >10 0 0 0 Oil Cleanliness ISO 4406 (c) >20/18/16 Δ 25/24/16 Δ 25/24/20 </td <td>CONTAMINANTS</td> <td>3</td> <td>method</td> <td>limit/base</td> <td>current</td> <td>history1</td> <td>history2</td>	CONTAMINANTS	3	method	limit/base	current	history1	history2
Potassium ppm ASTM D5185m >20 1 0 0 Water % ASTM D6304 >0.01 0.00 0.003 0.003 opm Water ppm ASTM D6304 >100 0 35 38.6 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >10000 Δ 236080 Δ 202211 Δ 205817 Particles >6μm ASTM D7647 >2500 Δ 94644 Δ 145303 Δ 134582 Particles >14μm ASTM D7647 >640 625 Δ 6845 Δ 4001 Particles >21μm ASTM D7647 >160 103 Δ 154 149 Particles >71μm ASTM D7647 >10 0 0 0 Oil Cleanliness ISO 4406 (c) >20/18/16 Δ 25/24/16 Δ 25/24/20 Δ 25/24/19	Silicon	ppm	ASTM D5185m	>15	^ 30	14	13
Water % ASTM D6304 >0.01 0.00 0.003 0.003 opm Water ppm ASTM D6304 >100 0 35 38.6 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >10000 Δ236080 Δ202211 Δ205817 Particles >6μm ASTM D7647 >2500 Δ94644 Δ145303 Δ134582 Particles >14μm ASTM D7647 >640 625 Δ6845 Δ4001 Particles >21μm ASTM D7647 >160 103 Δ154 149 Particles >38μm ASTM D7647 >40 3 0 1 Particles >71μm ASTM D7647 >10 0 0 0 Oil Cleanliness ISO 4406 (c) >20/18/16 Δ25/24/16 Δ25/24/20 Δ25/24/19 FLUID DEGRADATION method limit/base current history1 history2	Sodium	ppm	ASTM D5185m		3	2	2
ppm Water ppm ASTM D6304 >100 0 35 38.6 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >10000 236080 202211 205817 Particles >6μm ASTM D7647 >2500 94644 145303 134582 Particles >14μm ASTM D7647 >640 625 6845 4001 Particles >21μm ASTM D7647 >160 103 154 149 Particles >38μm ASTM D7647 >40 3 0 1 Particles >71μm ASTM D7647 >10 0 0 0 Oil Cleanliness ISO 4406 (c) >20/18/16 25/24/16 25/24/20 25/24/19 FLUID DEGRADATION method limit/base current history1 history2	Potassium	ppm	ASTM D5185m	>20	1	0	0
FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >10000 236080 202211 205817 Particles >6μm ASTM D7647 >2500 94644 145303 134582 Particles >14μm ASTM D7647 >640 625 6845 4001 Particles >21μm ASTM D7647 >160 103 154 149 Particles >38μm ASTM D7647 >40 3 0 1 Particles >71μm ASTM D7647 >10 0 0 Oil Cleanliness ISO 4406 (c) >20/18/16 25/24/16 25/24/20 25/24/19 FLUID DEGRADATION method limit/base current history1 history2	Water	%	ASTM D6304	>0.01	0.00	0.003	0.003
Particles >4μm ASTM D7647 >10000 236080 202211 205817 Particles >6μm ASTM D7647 >2500 94644 145303 134582 Particles >14μm ASTM D7647 >640 625 6845 4001 Particles >21μm ASTM D7647 >160 103 154 149 Particles >38μm ASTM D7647 >40 3 0 1 Particles >71μm ASTM D7647 >10 0 0 0 Oil Cleanliness ISO 4406 (c) >20/18/16 25/24/16 25/24/20 25/24/19 FLUID DEGRADATION method limit/base current history1 history2	opm Water	ppm	ASTM D6304	>100	0	35	38.6
Particles >6μm ASTM D7647 >2500 494644 145303 134582 Particles >14μm ASTM D7647 >640 625 6845 4001 Particles >21μm ASTM D7647 >160 103 154 149 Particles >38μm ASTM D7647 >40 3 0 1 Particles >71μm ASTM D7647 >10 0 0 Oil Cleanliness ISO 4406 (c) >20/18/16 25/24/16 25/24/20 25/24/19 FLUID DEGRADATION method limit/base current history1 history2	FLUID CLEANLIN	NESS	method	limit/base	current	history1	history2
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Particles >21μm ASTM D7647 >160 103 ▲ 154 149 Particles >38μm ASTM D7647 >40 3 0 1 Particles >71μm ASTM D7647 >10 0 0 0 Oil Cleanliness ISO 4406 (c) >20/18/16 ▲ 25/24/16 ▲ 25/24/20 ▲ 25/24/19 FLUID DEGRADATION method limit/base current history1 history2	Particles >6µm		ASTM D7647	>2500	94644	<u></u> 145303	<u>▲</u> 134582
Particles >38μm ASTM D7647 >40 3 0 1 Particles >71μm ASTM D7647 >10 0 0 0 Oil Cleanliness ISO 4406 (c) >20/18/16 25/24/16 Δ 25/24/20 Δ 25/24/19 FLUID DEGRADATION method limit/base current history1 history2	Particles >14µm		ASTM D7647	>640	625	△ 6845	4001
Particles >38μm ASTM D7647 >40 3 0 1 Particles >71μm ASTM D7647 >10 0 0 0 Oil Cleanliness ISO 4406 (c) >20/18/16 Δ 25/24/16 Δ 25/24/20 Δ 25/24/19 FLUID DEGRADATION method limit/base current history1 history2	Particles >21µm		ASTM D7647	>160	103	<u>▲</u> 154	149
Particles >71μm ASTM D7647 >10 0 0 0 Oil Cleanliness ISO 4406 (c) >20/18/16 ▲ 25/24/16 ▲ 25/24/20 ▲ 25/24/19 FLUID DEGRADATION method limit/base current history1 history2	·		ASTM D7647	>40			1
Oil Cleanliness ISO 4406 (c) >20/18/16 ▲ 25/24/16 ▲ 25/24/20 ▲ 25/24/19 FLUID DEGRADATION method limit/base current history1 history2			ASTM D7647				
	•						
	FLUID DEGRADA	ATION	method	limit/base	current	historv1	history2
	Acid Number (AN)						



OIL ANALYSIS REPORT







Certificate 12367

Sample No.

Laboratory Lab Number : 06156019 Unique Number : 10991442

: USP0006490 Test Package : IND 2

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received **Tested**

: 22 Apr 2024 : 23 Apr 2024 Diagnosed : 24 Apr 2024 - Jonathan Hester

KraftHeinz - Cedar Rapids - Plant 8370 4601 C ST SW CEDAR RAPIDS, IA US 52404

Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: KRACED [WUSCAR] 06156019 (Generated: 04/24/2024 07:41:04) Rev: 2

Contact/Location: Service Manager - KRACED

T:

F: