

OIL ANALYSIS REPORT

ISO

Machine Id

NK 112816

Component Compressor Fluid COMPRESSOR OIL ISO 150 (--- GAL)

DIAGNOSIS

A Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

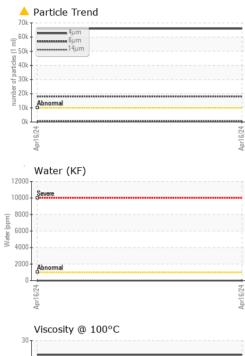
Fluid Condition

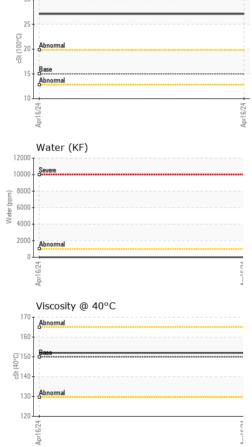
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		TO90003974		
Sample Date		Client Info		16 Apr 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	3		
Chromium	ppm	ASTM D5185m	>10	د <1		
Nickel	ppm	ASTM D5185m	210	<1		
Titanium		ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	2		
	ppm					
Lead	ppm	ASTM D5185m	>25	0		
Copper	ppm		>50	<1		
Tin	ppm	ASTM D5185m	>15	<1		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0		
Barium	ppm	ASTM D5185m	5	0		
Molybdenum	ppm	ASTM D5185m	5	<1		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	5	<1		
Calcium	ppm	ASTM D5185m	5	4		
Phosphorus	ppm	ASTM D5185m	150	19		
Zinc	ppm	ASTM D5185m	5	<1		
Sulfur	ppm	ASTM D5185m	5000	37		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	10		
Sodium	ppm	ASTM D5185m		4		
Potassium	ppm	ASTM D5185m	>20	2		
Water	%	ASTM D6304	>0.1	0.00		
ppm Water	ppm	ASTM D6304	>1000	0		
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	▲ 65926		
Particles >6µm		ASTM D7647	>2500	<u> </u>		
Particles >14µm		ASTM D7647	>320	A 709		
Particles >21µm		ASTM D7647	>80	<u> </u>		
Particles >38µm		ASTM D7647	>20	3		
Particles >71µm		ASTM D7647	>4	0		
Oil Cleanliness		ISO 4406 (c)	>20/18/15	23/21/17		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.51	0.067		



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar		NONE	NONE		
Sand/Dirt	scalar			NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar			NORML		
	scalar		>0.1	NEG		
Free Water	scalar	*Visual		NEG		
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	150	152		
Visc @ 100°C	cSt	ASTM D445	15.0	27.1		
Viscosity Index (VI)	Scale	ASTM D2270	99	216		
	3	method	limit/hase	current	history1	history2
		methou	-mm/base	Current	Thotory T	motoryz
Color					no image	no image
Bottom					no image	no image
GRAPHS						
Ferrous Alloys				Particle Count		
10 8 iron			491,52	⁰		T ²⁶
sesses chromium			122,88	0 Severe		-24
4			30,72	0-		-22
				Abnormal		-20
16/24			16/24 r 1 ml)		•	20
Apri			Judy 1,92	U-		+20 +18 +16 +14
	5		pitued 48	0	1	-16
10 copper			jo ag	0-		-14
sessesses lead			umt ,	0		-12
4						
2				8-		10
6/24			6/24	2 -		1
Apri			Apr	0	14	
Viscosity @ 40°C				Acid Number	μ 21μ	38µ 71µ́
170 Abnormal			(B)1.2	Abnormal		
150 - Base 150 - Base 140 -	*****		¥ 0.9	2		
140				8 - Base		
140			- N 0.2	4		
			Apr16/24	Apr16/24 5		
1	Silt Debris Sand/Dirt Appearance Odor Emulsified Water Free Water FLUID PROPERT Visc @ 40°C Visc @ 100°C Visc @ 100°C Viscosity Index (VI) SAMPLE IMAGES Color Bottom GRAPHS Ferrous Alloys Terrous Alloys Con-ferrous Metals Color	Silt scalar Debris scalar Sand/Dirt scalar Appearance scalar Odor scalar Emulsified Water scalar Free Water scalar Free Water scalar FLUID PROPERTIES Visc @ 40°C cSt Visc @ 100°C cSt Visc @ 100°C cSt Viscosity Index (VI) Scale SAMPLE IMAGES Color Bottom GRAPHS Ferrous Alloys Terrous Metals	Silt scalar *Visual Debris scalar *Visual Sand/Dirt scalar *Visual Appearance scalar *Visual Emulsified Water scalar *Visual Free Water scalar *Visual Free Water scalar *Visual FLUID PROPERTIES method Visc @ 40°C cSt ASTM D445 Viscosity Index (VI) Scale ASTM D2270 SAMPLE IMAGES method Color Bottom GRAPHS Ferrous Alloys Terrous Metals Non-ferrous Metals Output to the start of	Silt scalar *Visual NONE Debris scalar *Visual NONE Sand/Dirt scalar *Visual NORML Appearance scalar *Visual NORML Odor scalar *Visual NORML Emulsified Water scalar *Visual >0.1 Free Water scalar *Visual *0.1 Free Water scalar *0.1	Silt scalar *Visual NONE NONE Debris scalar *Visual NONE NONE Sand/Dirt scalar *Visual NONE NONE Appearance scalar *Visual NORML NORML Cdor scalar *Visual NORML NORML Emulsified Water scalar *Visual >0.1 NEG Free Water scalar *Visual >0.1 NEG FLUID PROPERTIES method limit/base current Visc @ 40°C cSt ASTM D445 150 152 Visc @ 100°C cSt ASTM D445 15.0 27.1 Viscosity Index (VI) Scale ASTM D2270 99 216 SAMPLE IMAGES method limit/base current Color GRAPHS Ferrous Alloys Viscosity @ 40°C Viscosity @ 40°C	Silt scalar *Visual NONE NONE Debris scalar *Visual NONE NONE Sand/Dirt scalar *Visual NONE NONE Appearance scalar *Visual NORML NORML Odor scalar *Visual NORML NORML Odor scalar *Visual NORML NORML Free Water scalar *Visual NORML NEG Free Water scalar *Visual NORML NEG FLUID PROPERTIES method limit/base current history1 Visc @ 40°C cSt ASTM D445 15.0 27.1 Visc @ 100°C eSt ASTM D445 15.0 27.1 Visc @ 100°C eSt ASTM D445 15.0 27.1 SAMPLE IMAGES method limit/base current history1 Color no image Bottom no image Mon-ferrous Metals Viscosity @ 40°C

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Contact/Location: CARLOS LEAL - CIMCAR