

OIL ANALYSIS REPORT

Sample Rating Trend





Machine Id

01Y618 Component Gearbox Fluid **ROYAL PURPLE SYNFILM 100 (--- GAL)**

Recommendation

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

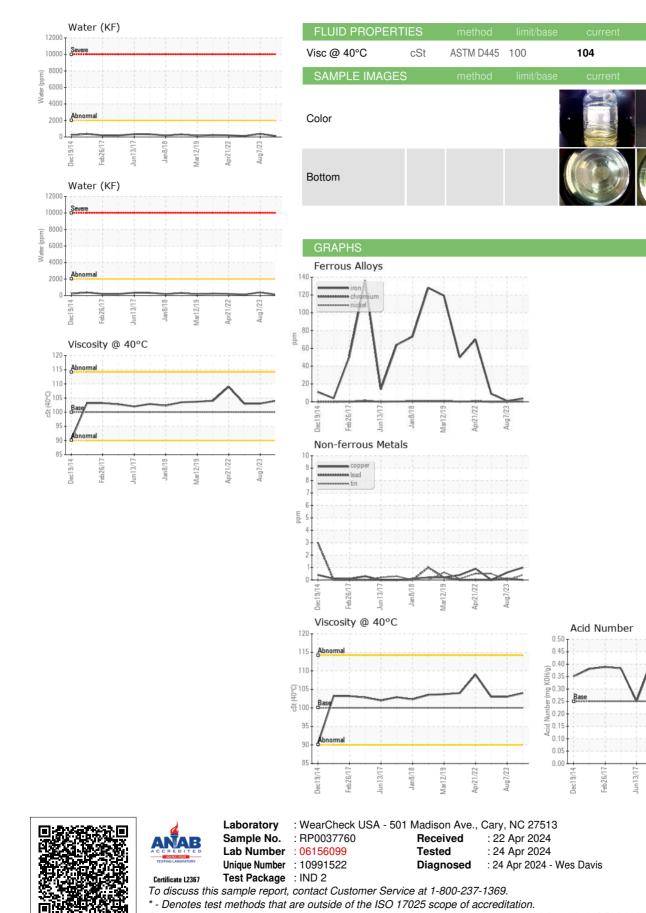
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0037760	RP0035973	RP0033437
Sample Date		Client Info		21 Apr 2024	07 Aug 2023	11 May 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	4	<1	9
Chromium	ppm	ASTM D5185m	>15	<1	0	0
Nickel	ppm	ASTM D5185m	>15	<1	<1	<1
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	<1	0
Aluminum	ppm	ASTM D5185m	>25	2	2	3
Lead	ppm	ASTM D5185m	>100	0	<1	0
Copper	ppm	ASTM D5185m	>200	1	<1	0
Tin	ppm	ASTM D5185m	>25	<1	0	<1
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		<1	0	0
Molybdenum	ppm	ASTM D5185m		<1	<1	<1
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m	90	36	38	40
Calcium	ppm	ASTM D5185m		2	0	0
Phosphorus	ppm	ASTM D5185m		10	4	10
Zinc	ppm	ASTM D5185m		6	0	0
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<1	0	<1
Sodium	ppm	ASTM D5185m		2	0	2
Potassium	ppm	ASTM D5185m	>20	1	<1	<1
Water	%	ASTM D6304	>0.2	0.011	0.036	0.012
ppm Water	ppm	ASTM D6304	>2000	113	366.4	124.2
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.25	0.404	0.412	0.43
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	n: MULLEAL RO	DJASNESOLBAT Page 1 of 2



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SOLVAY 1275 AIRLINE HWY BATON ROUGE, LA US 70805 Contact: MICHEAL ROJAS micheal.rojas@solvay.com T: (225)573-3664 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: x:

Mar12/19

Apr21/22

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Contact/Location: MICHEAL ROJAS - SOLBAT

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