

OIL ANALYSIS REPORT



Machine Id CTFF 2 Component Hydraulic System Fluid COMP OIL (POE) ISO 220 (--- GAL)

DIAGNOSIS

A Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil. Elemental level of silicon (Si) above normal indicating ingress of dirt/seal material.

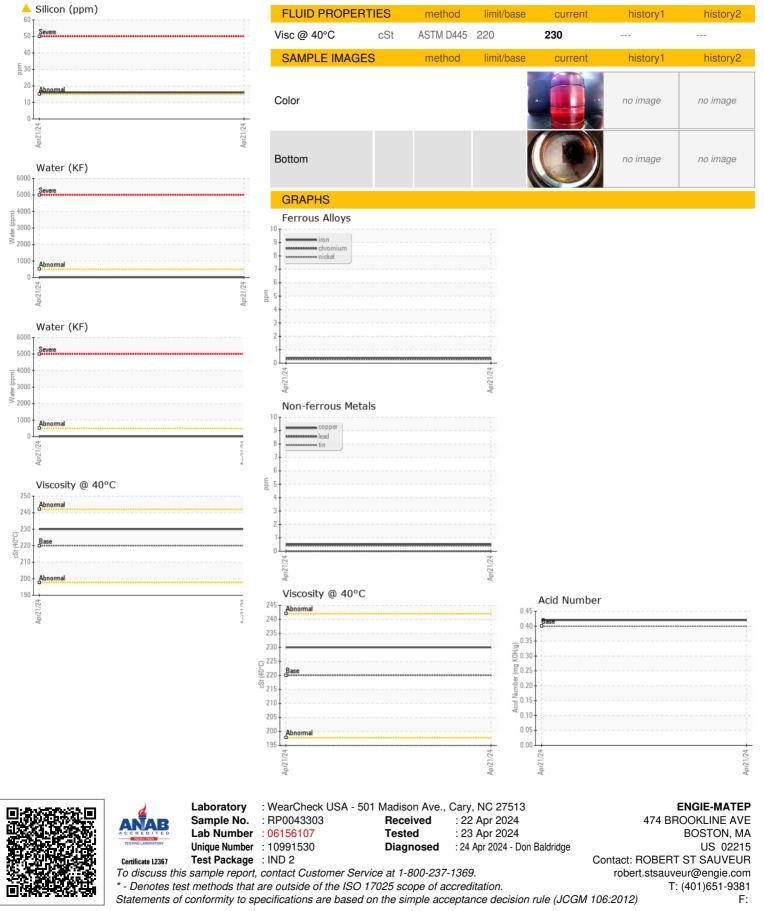
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|---------------------|----------|----------------------------|------------|----------------|--------------------|-------------|
| Sample Number | | Client Info | | RP0043303 | | |
| Sample Date | | Client Info | | 21 Apr 2024 | | |
| Machine Age | hrs | Client Info | | 0 | | |
| Oil Age | hrs | Client Info | | 0 | | |
| Oil Changed | | Client Info | | N/A | | |
| Sample Status | | | | ABNORMAL | | |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >20 | <1 | | |
| Chromium | ppm | ASTM D5185m | >20 | <1 | | |
| Nickel | ppm | ASTM D5185m | >20 | <1 | | |
| Titanium | ppm | ASTM D5185m | | <1 | | |
| Silver | ppm | ASTM D5185m | | 0 | | |
| Aluminum | ppm | ASTM D5185m | >20 | 2 | | |
| Lead | ppm | ASTM D5185m | >20 | 0 | | |
| Copper | ppm | ASTM D5185m | >20 | <1 | | |
| Tin | ppm | ASTM D5185m | >20 | <1 | | |
| Vanadium | ppm | ASTM D5185m | | <1 | | |
| Cadmium | ppm | ASTM D5185m | | <1 | | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | 5 | 0 | | |
| Barium | ppm | ASTM D5185m | 5 | <1 | | |
| Molybdenum | ppm | ASTM D5185m | 5 | <1 | | |
| Manganese | ppm | ASTM D5185m | Ū | 0 | | |
| Magnesium | ppm | ASTM D5185m | 5 | <1 | | |
| Calcium | ppm | ASTM D5185m | 5 | <1 | | |
| Phosphorus | ppm | ASTM D5185m | 400 | 417 | | |
| Zinc | ppm | ASTM D5185m | | <1 | | |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | | ASTM D5185m | >15 | ▲ 16 | | motoryz |
| | ppm | | >10 | <1 | | |
| Sodium Potassium | ppm | ASTM D5185m ASTM D5185m | >20 | <i 1</i | | |
| Water | ppm | | | | | |
| ppm Water | % ppm | ASTM D6304 ASTM D6304 | | 0.001 14 | | |
| | | | | | In the term of the | history O |
| FLUID DEGRADA | | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.40 | 0.42 | | |
| VISUAL | | method | limit/base | current | history1 | history2 |
| White Metal | scalar | *Visual | NONE | NONE | | |
| Yellow Metal | scalar | *Visual | NONE | NONE | | |
| Precipitate | scalar | *Visual | NONE | NONE | | |
| Silt | scalar | *Visual | NONE | NONE | | |
| Debris | scalar | *Visual | NONE | | | |
| Sand/Dirt | scalar | *Visual | NONE | NONE | | |
| Appearance | scalar | *Visual | NORML | NORML | | |
| Odor | scalar | *Visual | NORML | NORML | | |
| Emulsified Water | scalar | *Visual | >0.05 | NEG | | |
| Free Water | scalar | *Visual | ; | NEG | BERT_ST SAUVE | URENGBOS |
| | | | | | | Page 1 of 2 |



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