

## **OIL ANALYSIS REPORT**

### Area ACI 10K SULLAIR 003-129621 - WESTROCK C-UNIT Component Compressor

w/0116 Fe2020 Mart22 April212 Dec2021 Dec2022 April212 April212

Sample Rating Trend



NORMAL

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

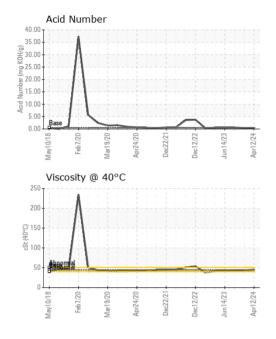
#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

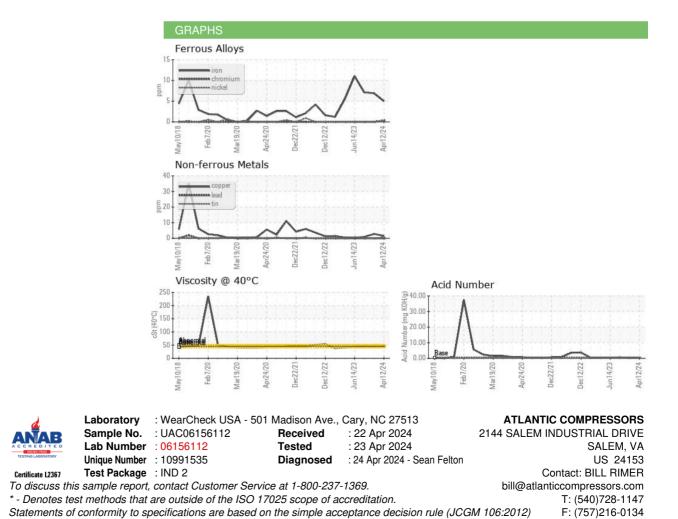
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UAC06156112	UAC06045002	UAC05942364
Sample Date		Client Info		12 Apr 2024	19 Dec 2023	25 Aug 2023
Machine Age	hrs	Client Info		86073	83327	82196
Oil Age	hrs	Client Info		3877	1131	4044
Oil Changed		Client Info		Changed	Not Changd	N/A
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATION	٧	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	5	7	7
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m		<1	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	2	<1	2
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	2	3	<1
Tin	ppm	ASTM D5185m	>15	<1	0	<1
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.1	0	0	0
Barium	ppm	ASTM D5185m	0.8	<1	0	0
Molybdenum	ppm	ASTM D5185m	0	<1	0	0
Manganese	ppm	ASTM D5185m	0.9	0	0	<1
Magnesium	ppm	ASTM D5185m	0	<1	0	<1
Calcium	ppm	ASTM D5185m	0	<1	0	2
Phosphorus	ppm	ASTM D5185m	409	226	181	176
Zinc	ppm	ASTM D5185m	0	13	12	0
Sulfur	ppm	ASTM D5185m	1290	504	544	469
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	1	<1	<1
Sodium	ppm	ASTM D5185m		<1	<1	1
Potassium	ppm	ASTM D5185m	>20	1	0	0
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.537	0.46	0.45	0.60



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
		mathad	limit/base	current	history1	history2
FLUID PROPERT	IES	method	iiiiii/base	current	history1	Thistory Z
Visc @ 40°C	cSt	ASTM D445	44.56	45.3	43.3	43.1
	cSt					
Visc @ 40°C	cSt	ASTM D445	44.56	45.3	43.3	43.1



Report Id: UCATLSAL [WUSCAR] 06156112 (Generated: 04/24/2024 13:29:54) Rev: 1

Contact/Location: BILL RIMER - UCATLSAL