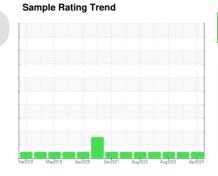


# **OIL ANALYSIS REPORT**

ACI-10K **SULLAIR 003-126019 - WESTROCK C-UNIT** Component Compressor





## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the

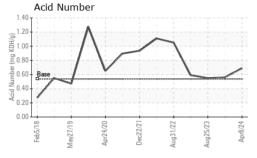
## **Fluid Condition**

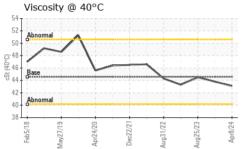
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UAC06156114	UAC06045004	UAC05942343
Sample Date		Client Info		08 Apr 2024	19 Dec 2023	25 Aug 2023
Machine Age	hrs	Client Info		67013	65486	6355
Oil Age	hrs	Client Info		3458	1931	2527
Oil Changed		Client Info		Changed	Not Changd	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	3	<1	<1
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m		<1	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	2	<1	<1
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	<1	0	<1
Tin	ppm	ASTM D5185m	>15	<1	0	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.1	0	0	0
Barium	ppm	ASTM D5185m	8.0	<1	0	0
Molybdenum	ppm	ASTM D5185m	0	<1	0	0
Manganese	ppm	ASTM D5185m	0.9	0	0	<1
Magnesium	ppm	ASTM D5185m	0	<1	0	0
Calcium	ppm	ASTM D5185m	0	<1	0	<1
Phosphorus	ppm	ASTM D5185m	409	340	176	150
Zinc	ppm	ASTM D5185m	0	51	13	0
Sulfur	ppm	ASTM D5185m	1290	1097	421	386
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2	0	<1
Sodium	ppm	ASTM D5185m		<1	<1	2
Potassium	ppm	ASTM D5185m	>20	1	0	0
FLUID DEGRADA	NOITA	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.537	0.69	0.56	0.55



# **OIL ANALYSIS REPORT**





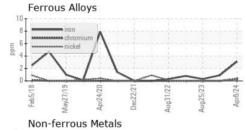
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	MODER	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
<b>Emulsified Water</b>	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	44.56	43.1	43.8	44.5

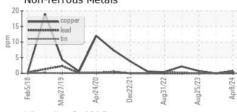
SAMPLE IMAGES

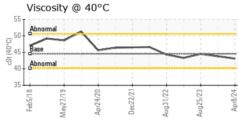
Color

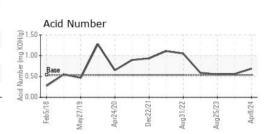
**Bottom** 















Laboratory Sample No.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Lab Number : 06156114

: UAC06156114 Unique Number : 10991537

Received : 22 Apr 2024 **Tested** Diagnosed

: 23 Apr 2024 : 24 Apr 2024 - Sean Felton

ATLANTIC COMPRESSORS 2144 SALEM INDUSTRIAL DRIVE

SALEM, VA US 24153

Contact: BILL RIMER bill@atlanticcompressors.com

T: (540)728-1147 F: (757)216-0134

Test Package : IND 2 Certificate 12367

To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) Report Id: UCATLSAL [WUSCAR] 06156114 (Generated: 04/24/2024 13:27:29) Rev: 1

Contact/Location: BILL RIMER - UCATLSAL