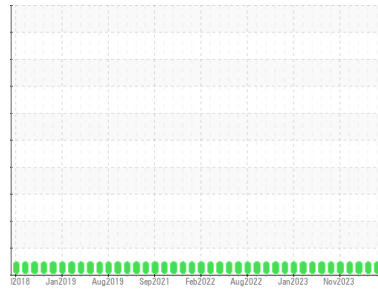




# OIL ANALYSIS REPORT

Area  
**DF8**  
Machine Id  
**KAESER 1678-NESTLE PURINA (S/N 61366 - 1005)**  
Component  
**Compressor**

### Sample Rating Trend



**NORMAL**



### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>UDI06156146</b>	UDI06129475	WC06101068
Sample Date	Client Info			<b>14 Apr 2024</b>	25 Mar 2024	26 Feb 2024
Machine Age	hrs	Client Info		<b>136484</b>	0	135150
Oil Age	hrs	Client Info		<b>853</b>	190	4640
Oil Changed	Client Info			<b>Not Changed</b>	Not Changed	Not Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	<b>NEG</b>	NEG	NEG

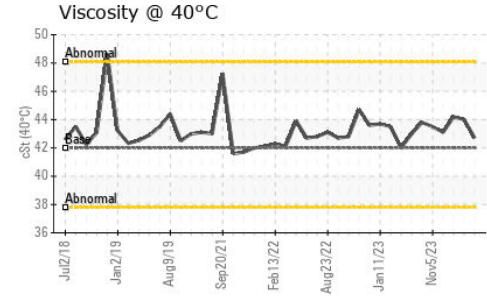
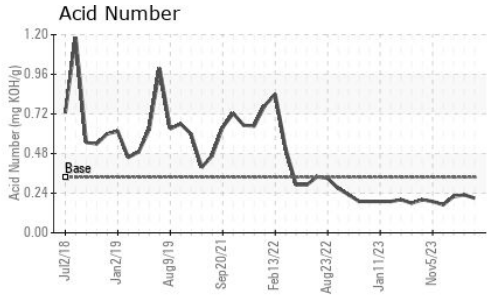
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>&lt;1</b>	<1	0
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m	>3	<b>&lt;1</b>	<1	0
Titanium	ppm	ASTM D5185m	>3	<b>&lt;1</b>	<1	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>10	<b>2</b>	1	2
Lead	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m	>50	<b>1</b>	1	<1
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	<1	0
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	1	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	0.3	<b>&lt;1</b>	<1	8
Molybdenum	ppm	ASTM D5185m	0	<b>&lt;1</b>	<1	0
Manganese	ppm	ASTM D5185m	0	<b>0</b>	<1	0
Magnesium	ppm	ASTM D5185m	0	<b>&lt;1</b>	<1	<1
Calcium	ppm	ASTM D5185m	0.5	<b>&lt;1</b>	4	0
Phosphorus	ppm	ASTM D5185m	536	<b>210</b>	199	148
Zinc	ppm	ASTM D5185m	0.2	<b>12</b>	22	27
Sulfur	ppm	ASTM D5185m	649	<b>911</b>	844	612

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>1</b>	1	1
Sodium	ppm	ASTM D5185m		<b>0</b>	0	0
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	<1	1

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.337	<b>0.21</b>	0.23	0.22

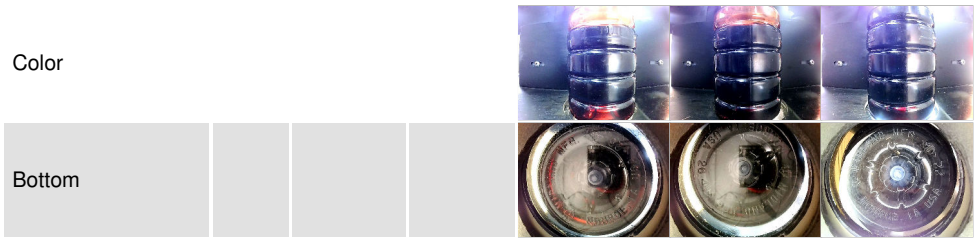
# OIL ANALYSIS REPORT



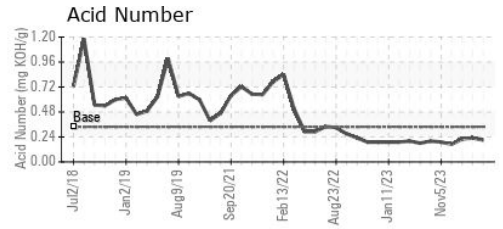
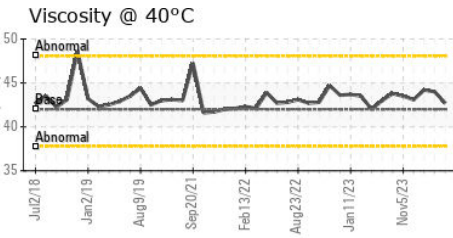
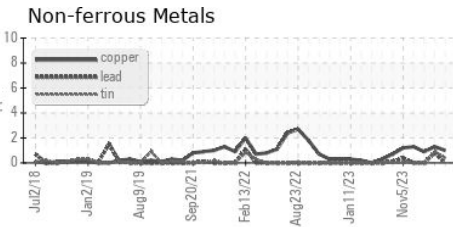
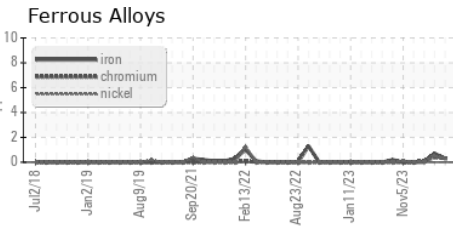
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	42.0	<b>42.7</b>	44.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UDI06156146  
**Lab Number** : **06156146**  
**Unique Number** : 10991569  
**Test Package** : IND 2  
**Received** : 22 Apr 2024  
**Tested** : 23 Apr 2024  
**Diagnosed** : 24 Apr 2024 - Sean Felton

**DELTA INDUSTRIES - CEDAR RAPIDS**  
 6540 4TH ST SW UNIT A  
 CEDAR RAPIDS, IA  
 US 52404  
 Contact: MICHAEL FERRIS  
 wearcheck@deltaind.net

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)