

OIL ANALYSIS REPORT

Sample Rating Trend

ISO

Area [6944] AW 32 - KEY PETROLEUM 3374

New (Unused) Oil

{not provided} (--- GAL)

DIAGNOSIS

Recommendation

This is a baseline read-out on the submitted sample.

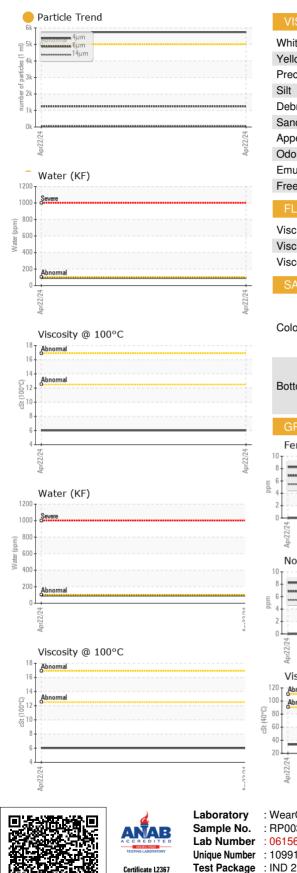
Contamination

There is a moderate amount of silt (particulates < 6 microns in size) present in the oil.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0038876		
Sample Date		Client Info		22 Apr 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ATTENTION		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>5	0		
Chromium	ppm	ASTM D5185m	>5	0		
Nickel	ppm	ASTM D5185m	>5	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m	>5	0		
Aluminum	ppm	ASTM D5185m	>5	0		
Lead	ppm	ASTM D5185m	>5	0		
Copper	ppm	ASTM D5185m	>5	0		
Tin	ppm	ASTM D5185m	>5	0		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		<1		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		0		
Calcium	ppm	ASTM D5185m		4		
Phosphorus	ppm	ASTM D5185m		319		
Zinc	ppm	ASTM D5185m		357		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1		
Sodium	ppm	ASTM D5185m		<1		
Potassium	ppm	ASTM D5185m	>20	0		
Water	%	ASTM D6304		0.009		
ppm Water	ppm	ASTM D6304		92		
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	e 5741		
Particles >6µm		ASTM D7647	>1300	1248		
Particles >14µm		ASTM D7647	>160	59		
Particles >21µm		ASTM D7647	>40	16		
Particles >38µm		ASTM D7647	>10	0		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	e 20/17/13		
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.55		



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	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
Apr22/24	Appearance	scalar	*Visual	NORML	NORML		
Apri	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual		NEG		
	Free Water	scalar	*Visual		NEG		
	FLUID PROPER	RTIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445		33.47		
	Visc @ 100°C	cSt	ASTM D445		6.00		
	Viscosity Index (VI) Scale	ASTM D2270		125		
	SAMPLE IMAG	ES	method	limit/base	current	history1	history2
Apr22.24	Color					no image	no image
	Bottom					no image	no image
	GRAPHS						
24 +	Ferrous Alloys			491,52	Particle Count		
Apr22/24	8 iron]			431,32			T ²
	E 6			122,88	0 - Severe		-2
				30,72	0 -		+2
	2			7.68	Abnormal		2
	Apr22/24			Apr22/24 . (per 1 ml)	1		
	Apr2			21,92 Sper		•	
	Non-ferrous Met	als		Apr22/24- particles (per 1 ml) 89			+2
	10 copper 1			ີ່ມີ 12			1
	E 6			quin			
e c	E 4			3	D +		+1
1 C C	2				8 -		-1
<	24 10			24	2-		
	Apr22/2			Apr22/24			
	⊲ Viscosity @ 40°			-	0 4µ 6µ	14µ 21µ	38µ 71µ
	VISCOSILY @ 40°C				Acid Number		
	100 Abnormal			() 0.6 9 0.4 9 0.4 € 0.3	8		
	80-			ຍຼື 0.3	6 -		
	-				4		
	40			N 0.1			
φ.					2/24.		
	Apr22/24			Apr22/24	Apr22/24		
Laboratory Sample No.	: WearCheck USA - 5 : RP0038876	501 Madiso Rece Teste	ived : 22	r, NC 27513 2 Apr 2024 4 Apr 2024			LUBE PL 551 W HWY IUENSTER,

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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