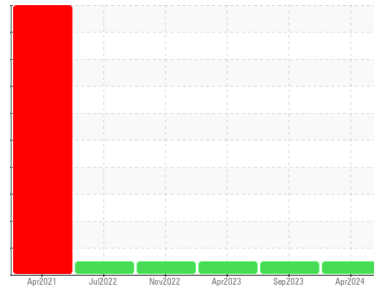




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
CONSTRUCTORS, INC
 Machine Id
040657
 Component
Gasoline Engine
 Fluid
MOBIL 1 5W30 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		SBP0005767	SBP0004580	SBP0003734
Sample Date	Client Info		18 Apr 2024	15 Sep 2023	14 Apr 2023
Machine Age	hrs	Client Info	2643	2241	1963
Oil Age	hrs	Client Info	402	278	354
Oil Changed	Client Info		Changed	Changed	Changed
Sample Status			NORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>4.0	<1.0	<1.0	<1.0
Water	WC Method	>0.2	NEG	NEG	NEG
Glycol	WC Method		NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >150	107	49	61
Chromium	ppm	ASTM D5185m >20	6	4	4
Nickel	ppm	ASTM D5185m >5	2	2	<1
Titanium	ppm	ASTM D5185m	<1	<1	<1
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >40	10	6	7
Lead	ppm	ASTM D5185m >50	0	0	0
Copper	ppm	ASTM D5185m >155	36	34	37
Tin	ppm	ASTM D5185m >10	<1	<1	<1
Vanadium	ppm	ASTM D5185m	<1	<1	0
Cadmium	ppm	ASTM D5185m	<1	<1	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 94	27	26	37
Barium	ppm	ASTM D5185m 0.0	<1	0	0
Molybdenum	ppm	ASTM D5185m 0.0	73	69	69
Manganese	ppm	ASTM D5185m	2	<1	1
Magnesium	ppm	ASTM D5185m 1388	483	489	462
Calcium	ppm	ASTM D5185m 820	1164	1165	1135
Phosphorus	ppm	ASTM D5185m 720	616	640	622
Zinc	ppm	ASTM D5185m 780	766	778	748
Sulfur	ppm	ASTM D5185m 2240	2548	2707	2242

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >30	13	11	14
Sodium	ppm	ASTM D5185m >400	6	4	4
Potassium	ppm	ASTM D5185m >20	3	1	2

INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	0.1	0	0.1
Nitration	Abs/cm	*ASTM D7624 >20	13.6	13.3	11.4
Sulfation	Abs/.1mm	*ASTM D7415 >30	27.5	28.0	23.2

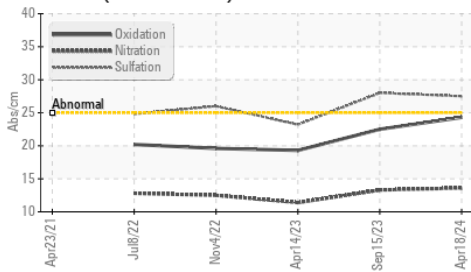
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	24.3	22.5	19.3
Base Number (BN)	mg KOH/g	ASTM D2896	3.2	4.8	2.5

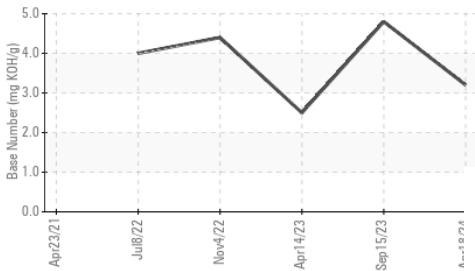


OIL ANALYSIS REPORT

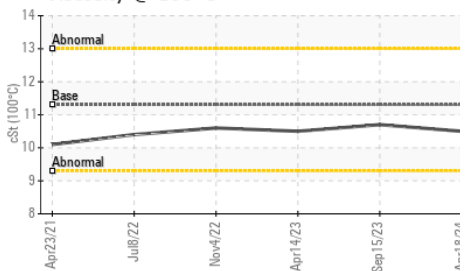
FT-IR (Direct Trend)



Base Number



Viscosity @ 100°C

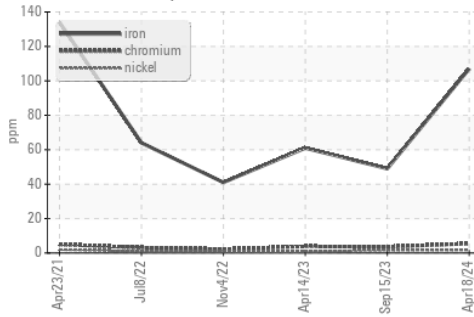


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

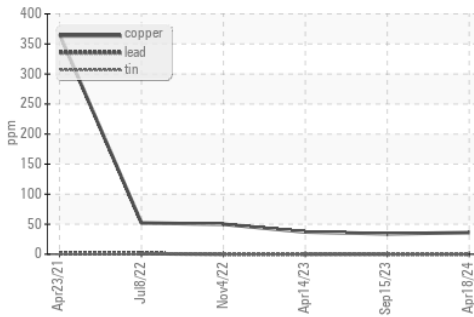
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	11.3	10.5	10.7

GRAPHS

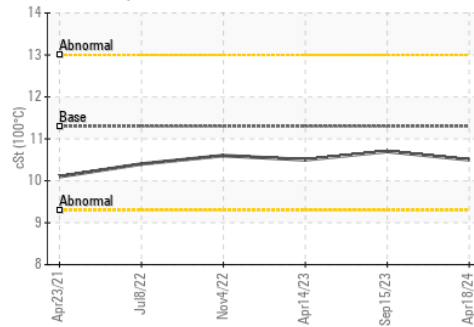
Ferrous Alloys



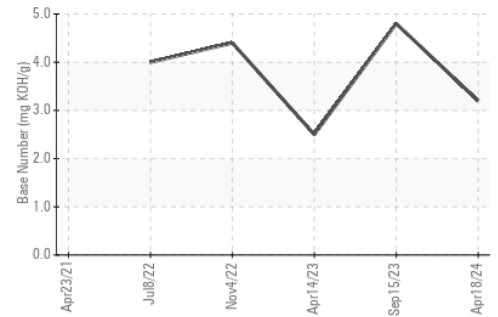
Non-ferrous Metals



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : SBP0005767
Lab Number : 06156634
Unique Number : 10992057
Test Package : FLEET
Received : 22 Apr 2024
Tested : 23 Apr 2024
Diagnosed : 23 Apr 2024 - Wes Davis

Constructors Inc. - 603659
 1815 Y Street
 Lincoln, NE
 US 68508
 Contact: Loren Michael
 LorenM@constructorslincoln.com
 T: (402)434-2157
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)