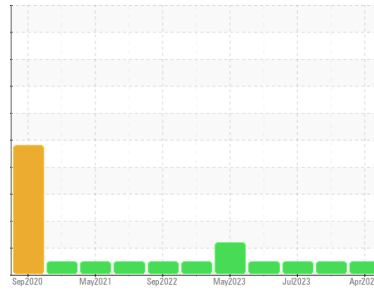




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**CONSTRUCTORS, INC**  
 Machine Id  
**040655**  
 Component  
**Gasoline Engine**  
 Fluid  
**MOBIL CLEAN 5W30 5000 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>SBP0005760</b>	SBP0004861	SBP0004771
Sample Date	Client Info		<b>11 Apr 2024</b>	12 Oct 2023	28 Jul 2023
Machine Age	hrs	Client Info	<b>5015</b>	4596	4224
Oil Age	hrs	Client Info	<b>419</b>	372	205
Oil Changed	Client Info		<b>Changed</b>	Changed	Changed
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>4.0	<b>&lt;1.0</b>	<1.0	<1.0
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol	WC Method		<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >150	<b>11</b>	6	4
Chromium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	0
Nickel	ppm	ASTM D5185m >5	<b>&lt;1</b>	<1	<1
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >40	<b>4</b>	2	2
Lead	ppm	ASTM D5185m >50	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >155	<b>1</b>	<1	<1
Tin	ppm	ASTM D5185m >10	<b>&lt;1</b>	<1	<1
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>31</b>	27	44
Barium	ppm	ASTM D5185m	<b>&lt;1</b>	3	1
Molybdenum	ppm	ASTM D5185m	<b>69</b>	66	71
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Magnesium	ppm	ASTM D5185m	<b>523</b>	482	499
Calcium	ppm	ASTM D5185m	<b>1215</b>	1166	1248
Phosphorus	ppm	ASTM D5185m	<b>687</b>	609	670
Zinc	ppm	ASTM D5185m	<b>855</b>	734	786
Sulfur	ppm	ASTM D5185m	<b>2942</b>	2441	2791

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >30	<b>12</b>	13	9
Sodium	ppm	ASTM D5185m >400	<b>3</b>	2	0
Potassium	ppm	ASTM D5185m >20	<b>2</b>	1	1

## INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	<b>0.1</b>	0	0
Nitration	Abs/cm	*ASTM D7624 >20	<b>10.8</b>	9.5	8.8
Sulfation	Abs/.1mm	*ASTM D7415 >30	<b>24.1</b>	21.9	19.9

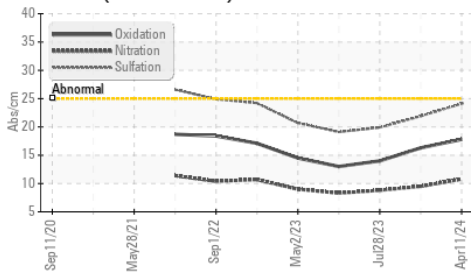
## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	<b>17.8</b>	16.3	14.0
Base Number (BN)	mg KOH/g	ASTM D2896	<b>3.5</b>	3.3	4.9

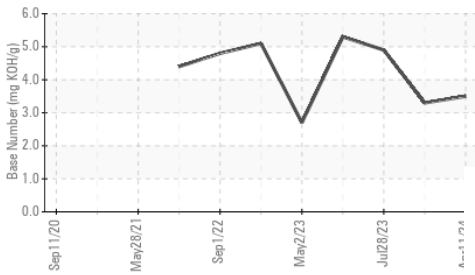


# OIL ANALYSIS REPORT

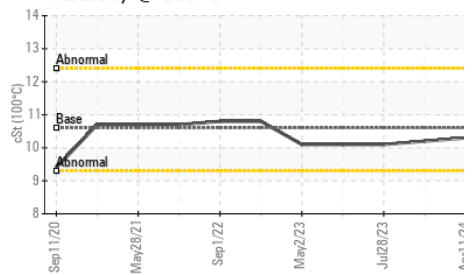
FT-IR (Direct Trend)



Base Number



Viscosity @ 100°C

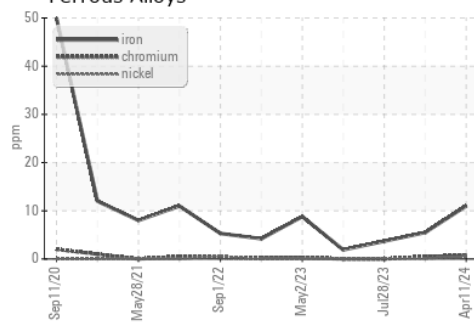


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

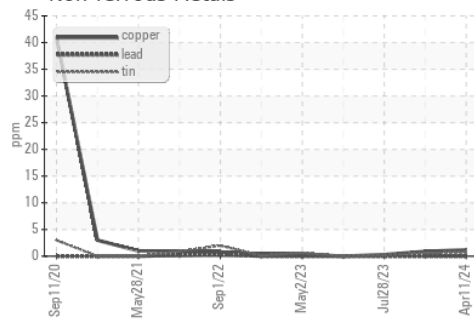
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	10.6	10.3	10.2

## GRAPHS

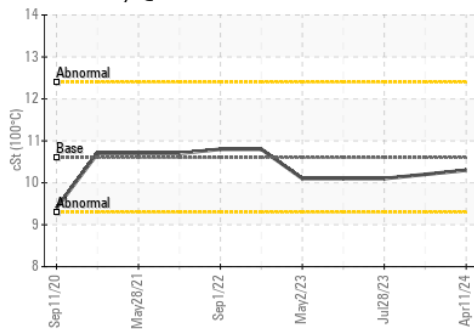
Ferrous Alloys



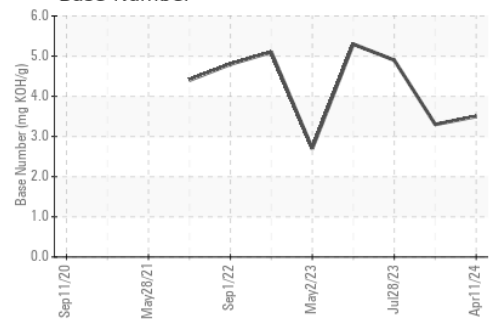
Non-ferrous Metals



Viscosity @ 100°C



Base Number



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : SBP0005760      **Received** : 22 Apr 2024  
**Lab Number** : 06156638      **Tested** : 23 Apr 2024  
**Unique Number** : 10992061      **Diagnosed** : 23 Apr 2024 - Wes Davis  
**Test Package** : FLEET

**Constructors Inc. - 603659**  
 1815 Y Street  
 Lincoln, NE  
 US 68508  
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 T: (402)434-2157  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)