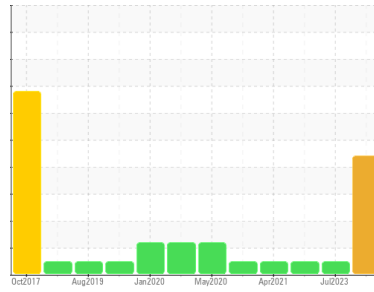




OIL ANALYSIS REPORT

Sample Rating Trend



DIRT



Area
CONSTRUCTORS, INC
 Machine Id
03-0337
 Component
Gasoline Engine
 Fluid
MOBIL SUPER 5W30 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Wear

Cylinder, crank, or cam shaft wear is indicated.

Contamination

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

Fluid Condition

The BN level is low.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		SBP0005764	SBP0004777	SBP0002293
Sample Date	Client Info		11 Apr 2024	19 Jul 2023	08 Dec 2022
Machine Age	hrs	Client Info	7250	6840	6579
Oil Age	hrs	Client Info	410	261	280
Oil Changed	Client Info		Changed	Changed	Changed
Sample Status			ABNORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>4.0	<1.0	<1.0	<1.0
Water	WC Method	>0.2	NEG	NEG	NEG
Glycol	WC Method		NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >150	▲ 153	79	56
Chromium	ppm	ASTM D5185m >20	7	3	2
Nickel	ppm	ASTM D5185m >5	4	2	<1
Titanium	ppm	ASTM D5185m	<1	<1	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >40	● 17	9	6
Lead	ppm	ASTM D5185m >50	0	0	<1
Copper	ppm	ASTM D5185m >155	22	18	19
Tin	ppm	ASTM D5185m >10	<1	0	0
Vanadium	ppm	ASTM D5185m	<1	<1	0
Cadmium	ppm	ASTM D5185m	<1	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	16	26	17
Barium	ppm	ASTM D5185m	<1	0	0
Molybdenum	ppm	ASTM D5185m	78	72	70
Manganese	ppm	ASTM D5185m	2	1	<1
Magnesium	ppm	ASTM D5185m	505	503	509
Calcium	ppm	ASTM D5185m	1214	1218	1224
Phosphorus	ppm	ASTM D5185m	636	628	631
Zinc	ppm	ASTM D5185m	810	761	748
Sulfur	ppm	ASTM D5185m	2568	3007	3111

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >30	▲ 35	21	10
Sodium	ppm	ASTM D5185m >400	10	7	3
Potassium	ppm	ASTM D5185m >20	5	2	0
Chlorine	ppm	ASTM D5185m	---	---	---

INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	0.1	0.1	0.1
Nitration	Abs/cm	*ASTM D7624 >20	16.5	12.8	14.0
Sulfation	Abs/.1mm	*ASTM D7415 >30	32.7	27.0	28.8

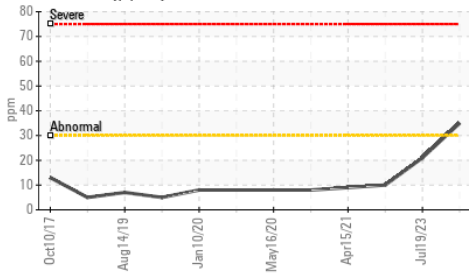
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	32.3	23.2	24.0
Base Number (BN)	mg KOH/g	ASTM D2896	▲ 1.8	2.6	3.6

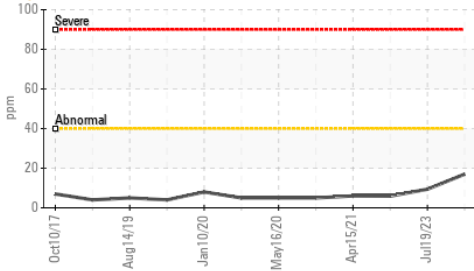


OIL ANALYSIS REPORT

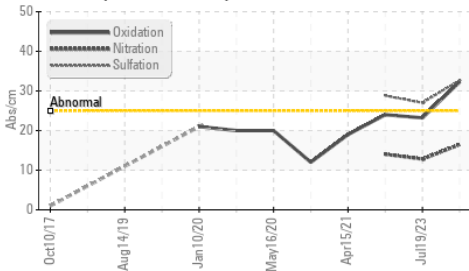
▲ Silicon (ppm)



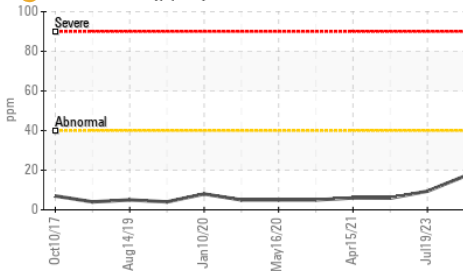
● Aluminum (ppm)



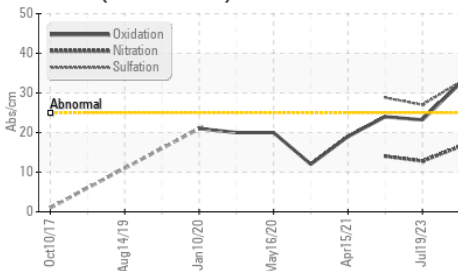
● FT-IR (Direct Trend)



● Aluminum (ppm)



● FT-IR (Direct Trend)

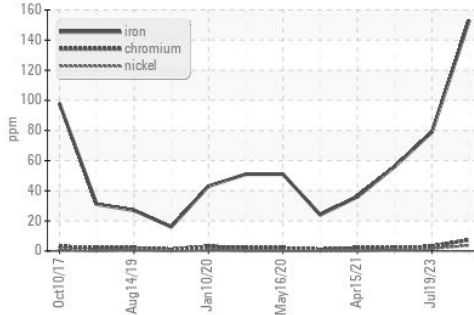


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

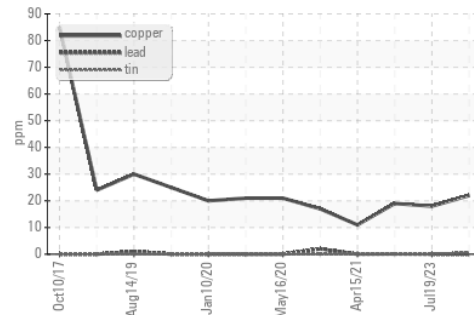
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	10.4	10.7	10.0

GRAPHS

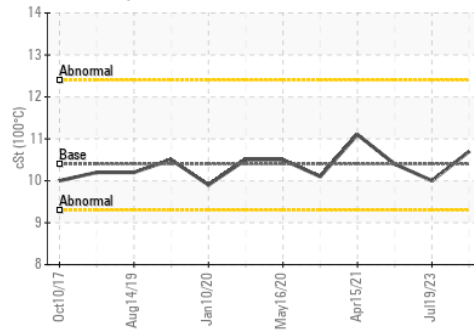
▲ Ferrous Alloys



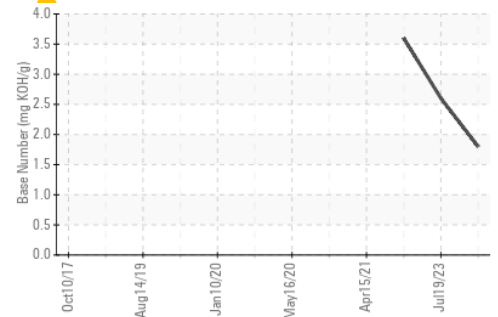
Non-ferrous Metals



Viscosity @ 100°C



▲ Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : SBP0005764

Lab Number : 06156641

Unique Number : 10992064

Test Package : FLEET

Received : 22 Apr 2024

Tested : 23 Apr 2024

Diagnosed : 24 Apr 2024 - Sean Felton

Constructors Inc. - 603659

1815 Y Street

Lincoln, NE

US 68508

Contact: Loren Michael

LorenM@constructorslincoln.com

T: (402)434-2157

F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)