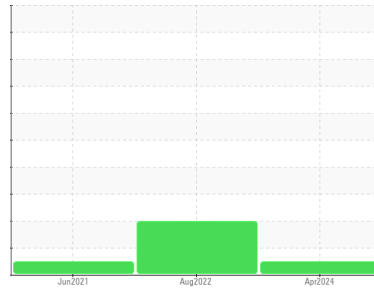




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area

**ZANI**

Machine Id

**NEGRI BOSSI 650 21 - ZANI (S/N 160-170)**

Component

**Hydraulic System**

Fluid

**AW HYDRAULIC OIL ISO 46 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KFS0002837</b>	KFS0001613	KFS0000442
Sample Date	Client Info			<b>12 Apr 2024</b>	18 Aug 2022	01 Jun 2021
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	ABNORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	<b>NEG</b>	NEG	NEG

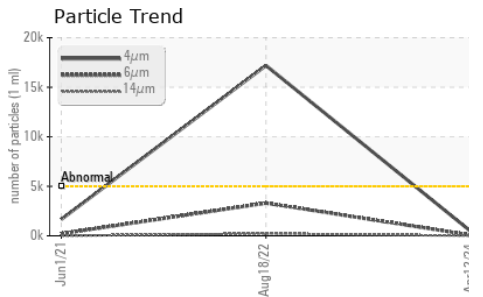
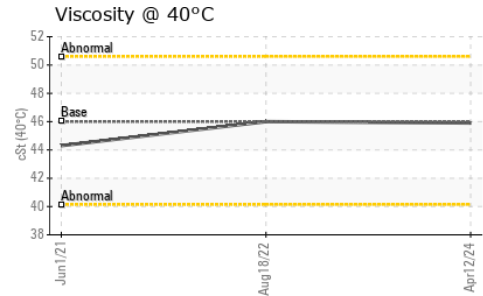
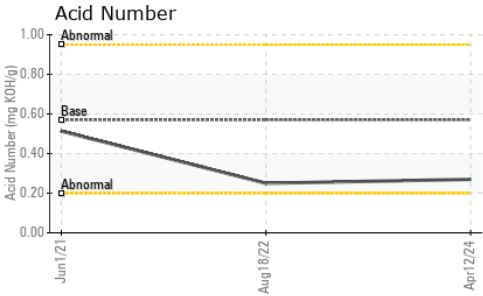
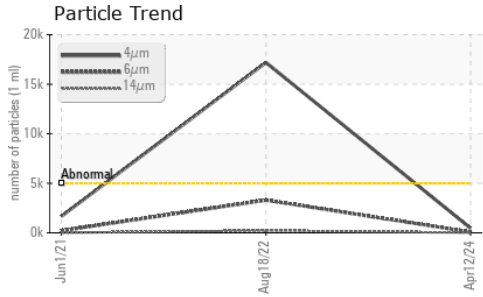
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>0</b>	2	<1
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	>10	<b>&lt;1</b>	<1	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Aluminum	ppm	ASTM D5185m	>10	<b>3</b>	<1	1
Lead	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	<1
Copper	ppm	ASTM D5185m	>75	<b>1</b>	<1	3
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Antimony	ppm	ASTM D5185m		<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	<b>0</b>	0	1
Barium	ppm	ASTM D5185m	5	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	5	<b>&lt;1</b>	<1	<1
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m	25	<b>1</b>	1	2
Calcium	ppm	ASTM D5185m	200	<b>39</b>	56	45
Phosphorus	ppm	ASTM D5185m	300	<b>329</b>	329	331
Zinc	ppm	ASTM D5185m	370	<b>413</b>	464	407
Sulfur	ppm	ASTM D5185m	2500	<b>838</b>	913	791

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185m		<b>0</b>	0	0
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	<1	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>462</b>	▲ 17195	1665
Particles >6µm		ASTM D7647	>1300	<b>71</b>	▲ 3305	214
Particles >14µm		ASTM D7647	>160	<b>7</b>	▲ 222	7
Particles >21µm		ASTM D7647	>40	<b>1</b>	▲ 86	3
Particles >38µm		ASTM D7647	>10	<b>0</b>	6	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>16/13/10</b>	▲ 21/19/15	18/15/10

# OIL ANALYSIS REPORT

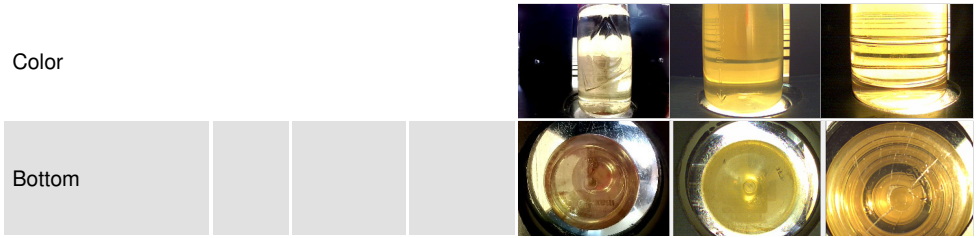


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	<b>0.27</b>	0.25	0.513

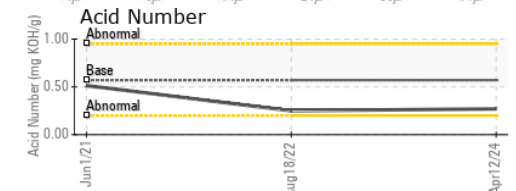
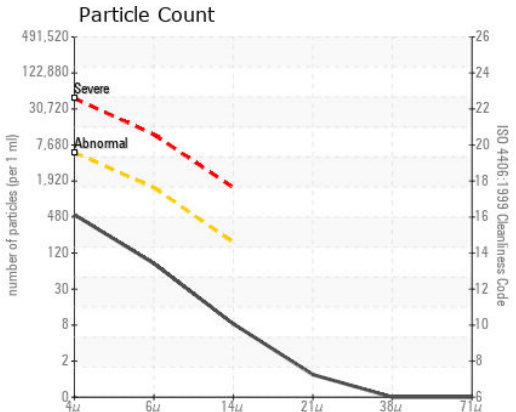
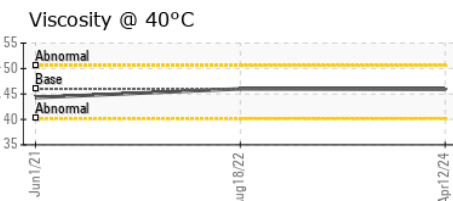
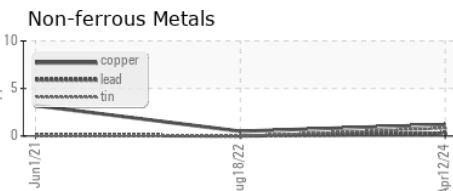
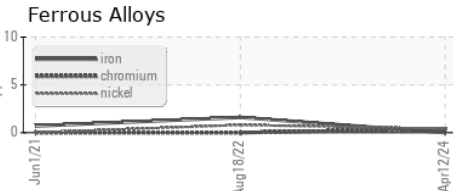
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	<b>45.9</b>	46.0	44.3

SAMPLE IMAGES		method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KFS0002837  
**Lab Number** : 06156876  
**Unique Number** : 10992299  
**Test Package** : IND 2  
**Received** : 22 Apr 2024  
**Tested** : 23 Apr 2024  
**Diagnosed** : 23 Apr 2024 - Wes Davis

**ZANINI**  
 840 INDUSTRIAL DR  
 WINCHESTER, TN  
 US 37398  
 Contact: TIM DOTY  
 tdoty@tn.zanini.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)