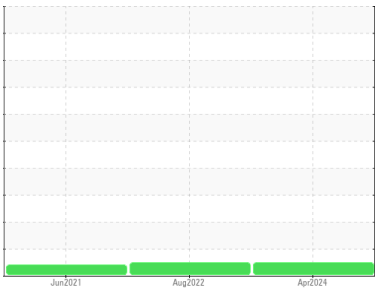
KIMBRO FLUID SOLUTIONS

OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
ZANI
Machine Id
NEGRI BOSSI 800T 20 - ZANI (S/N 151-155)
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 46 (--- GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear
All component wear rates are normal.

Contamination
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KFS0002842**	KFS0001614	KFS0000444
Sample Date		Client Info		**12 Apr 2024**	18 Aug 2022	01 Jun 2021
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**NORMAL**	NORMAL	ATTENTION

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.1	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**2**	2	2
Chromium	ppm	ASTM D5185m	>10	**<1**	0	<1
Nickel	ppm	ASTM D5185m	>10	**<1**	<1	0
Titanium	ppm	ASTM D5185m		**<1**	0	0
Silver	ppm	ASTM D5185m		**<1**	0	<1
Aluminum	ppm	ASTM D5185m	>10	**3**	<1	1
Lead	ppm	ASTM D5185m	>10	**<1**	0	<1
Copper	ppm	ASTM D5185m	>75	**3**	2	2
Tin	ppm	ASTM D5185m	>10	**<1**	0	<1
Antimony	ppm	ASTM D5185m		**---**	---	0
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**<1**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	**0**	<1	1
Barium	ppm	ASTM D5185m	5	**0**	0	0
Molybdenum	ppm	ASTM D5185m	5	**<1**	<1	1
Manganese	ppm	ASTM D5185m		**<1**	0	0
Magnesium	ppm	ASTM D5185m	25	**2**	2	3
Calcium	ppm	ASTM D5185m	200	**36**	54	57
Phosphorus	ppm	ASTM D5185m	300	**321**	347	343
Zinc	ppm	ASTM D5185m	370	**347**	451	421
Sulfur	ppm	ASTM D5185m	2500	**898**	1069	926

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	**1**	<1	<1
Sodium	ppm	ASTM D5185m		**0**	0	0
Potassium	ppm	ASTM D5185m	>20	**2**	<1	0

FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	**3264**	4214	5704
Particles >6µm	ASTM D7647	>1300	**662**	1060	653
Particles >14µm	ASTM D7647	>160	**42**	110	43
Particles >21µm	ASTM D7647	>40	**11**	30	15
Particles >38µm	ASTM D7647	>10	**0**	1	0
Particles >71µm	ASTM D7647	>3	**0**	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	**19/17/13**	19/17/14	20/17/13

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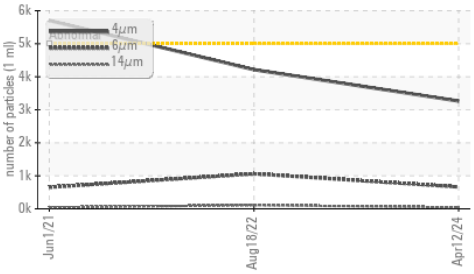
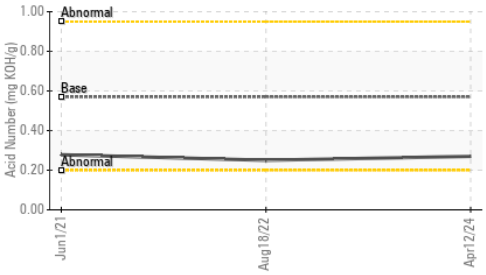
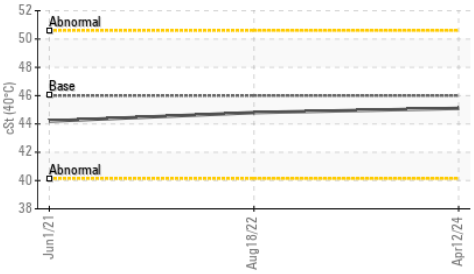
Particle Trend



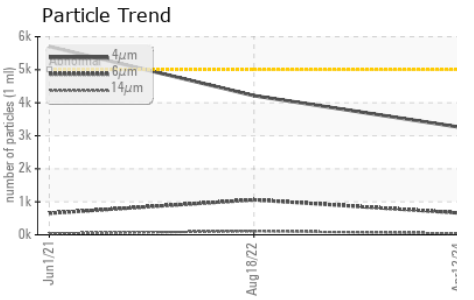
Acid Number



Viscosity @ 40°C



Particle Trend

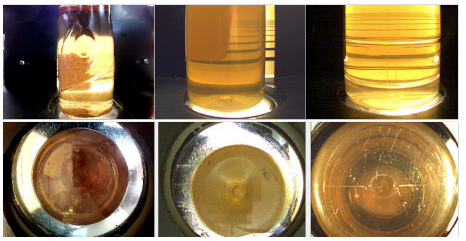


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	**0.27**	0.25	0.278

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

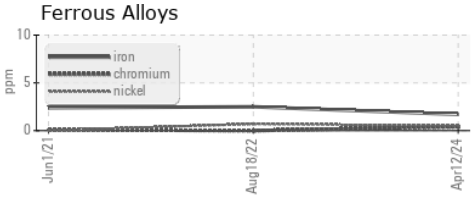
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**45.1**	44.8	44.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

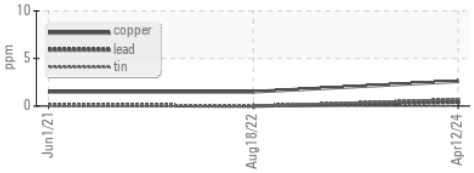


GRAPHS

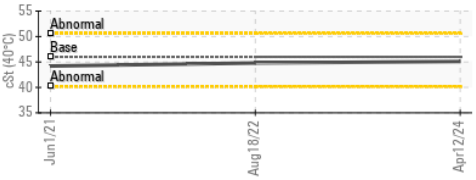
Ferrous Alloys



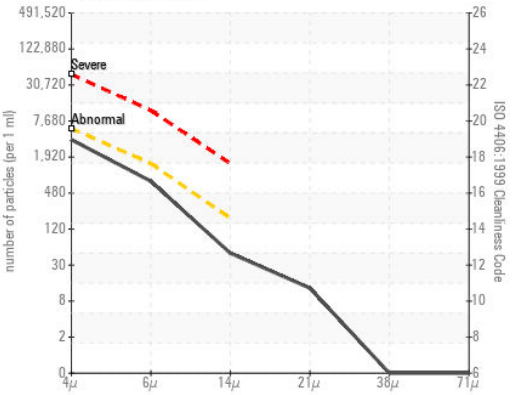
Non-ferrous Metals



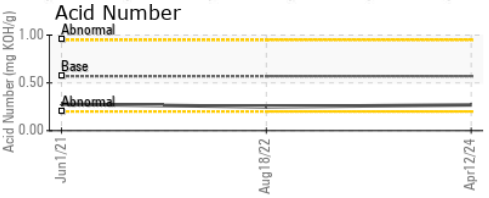
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KFS0002842
Lab Number : 06156883
Unique Number : 10992306
Test Package : IND 2

Received : 22 Apr 2024
Tested : 23 Apr 2024
Diagnosed : 23 Apr 2024 - Wes Davis

Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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