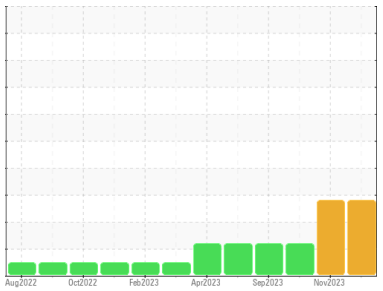
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
Thermoforming
Machine Id
Line 2 Extruder (S/N 266-29810-01-1)
Component
Bevel Helical Gearbox
Fluid
SUMMIT UNIPAR FG-320 (55 GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**TO50002235**	TO50001968	TO50001609
Sample Date		Client Info		**17 Apr 2024**	15 Nov 2023	17 Oct 2023
Machine Age	hrs	Client Info		**1000**	1000	1000
Oil Age	hrs	Client Info		**0**	1000	1000
Oil Changed		Client Info		**Not Changd**	Not Changd	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		**14**	9	14
Iron	ppm	ASTM D5185m	>150	**3**	0	0
Chromium	ppm	ASTM D5185m	>10	**<1**	0	0
Nickel	ppm	ASTM D5185m	>10	**<1**	<1	0
Titanium	ppm	ASTM D5185m		**<1**	0	0
Silver	ppm	ASTM D5185m		**<1**	0	0
Aluminum	ppm	ASTM D5185m	>25	**3**	<1	<1
Lead	ppm	ASTM D5185m	>100	**<1**	0	<1
Copper	ppm	ASTM D5185m	>50	**<1**	0	1
Tin	ppm	ASTM D5185m	>10	**<1**	<1	0
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**<1**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**<1**	0	0
Manganese	ppm	ASTM D5185m		**<1**	0	<1
Magnesium	ppm	ASTM D5185m		**<1**	<1	0
Calcium	ppm	ASTM D5185m		**0**	1	3
Phosphorus	ppm	ASTM D5185m		**425**	472	493
Zinc	ppm	ASTM D5185m		**0**	0	0
Sulfur	ppm	ASTM D5185m		**263**	71	112

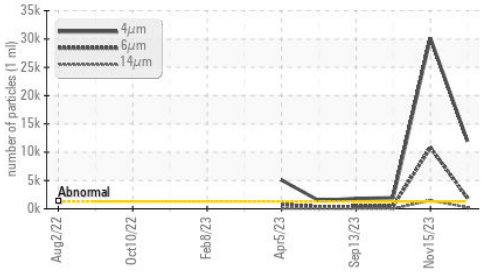
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**31**	14	16
Sodium	ppm	ASTM D5185m		**0**	0	1
Potassium	ppm	ASTM D5185m	>20	**2**	0	0
Water	%	ASTM D6304	>0.1	**0.001**	0.004	0.004
ppm Water	ppm	ASTM D6304	>1000	**3**	43.7	45.4

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>1300	▲ **11941**	▲ 30179	● 1949
Particles >6µm		ASTM D7647	>320	▲ **1849**	▲ 10840	● 499
Particles >14µm		ASTM D7647	>80	▲ **236**	▲ 1464	36
Particles >21µm		ASTM D7647	>20	▲ **105**	▲ 586	12
Particles >38µm		ASTM D7647	>4	▲ **16**	▲ 68	1
Particles >71µm		ASTM D7647	>3	▲ **3**	▲ 8	0
Oil Cleanliness		ISO 4406 (c)	>17/15/13	▲ **21/18/15**	▲ 22/21/18	● 18/16/12

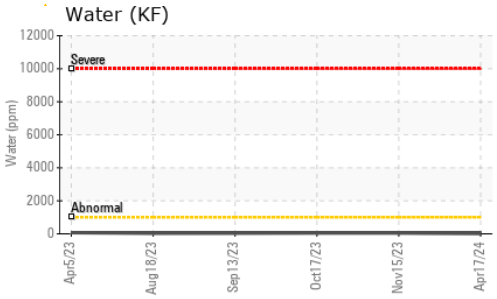
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.63**	0.55	0.63

OIL ANALYSIS REPORT

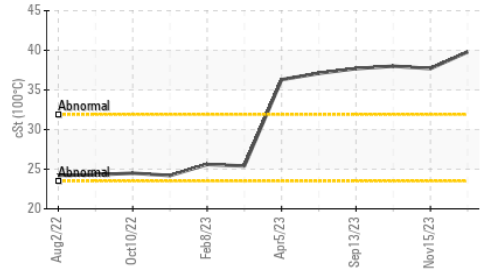
Particle Trend



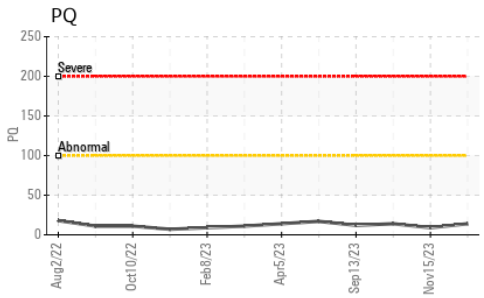
Water (KF)



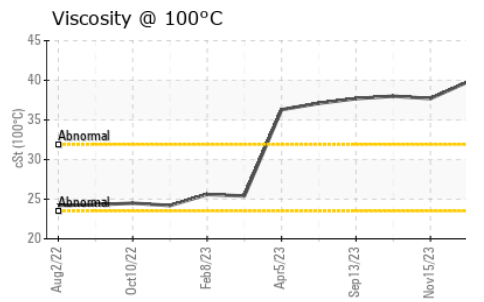
Viscosity @ 100°C



PQ

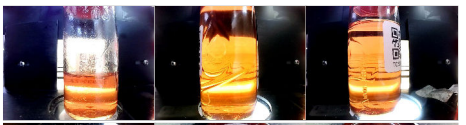


Viscosity @ 100°C



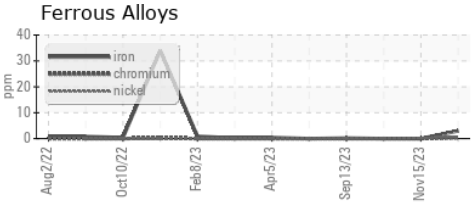
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		**324**	313	313
Visc @ 100°C	cSt	ASTM D445		**39.8**	37.7	38.0
Viscosity Index (VI)	Scale	ASTM D2270		**175**	170	171

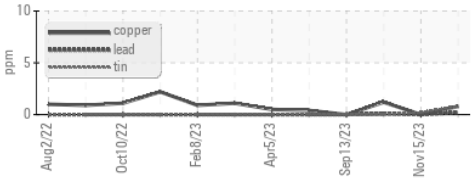
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

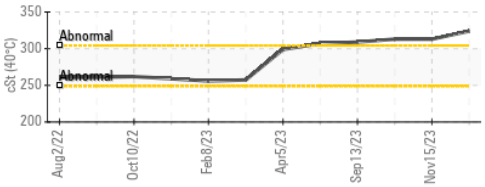
Ferrous Alloys



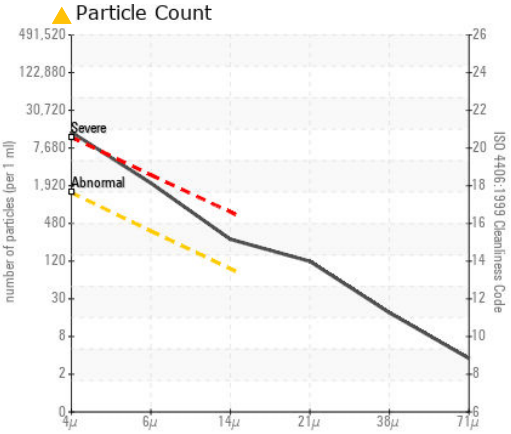
Non-ferrous Metals



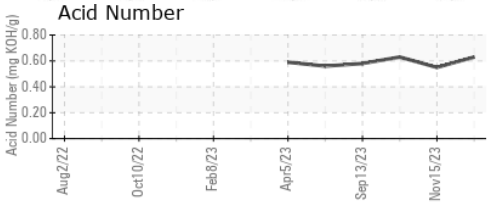
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : TO50002235
Lab Number : 06156960
Unique Number : 10992383
Test Package : IND 2 (Additional Tests: KF, KV100, PQ, PrtCount, VI)

Received : 22 Apr 2024
Tested : 23 Apr 2024
Diagnosed : 25 Apr 2024 - Jonathan Hester

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Submitted By: YON PALOMINO