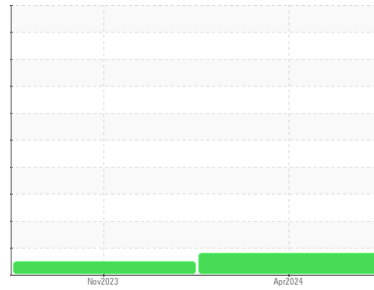




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
South Molding
 Machine Id
Press 11
 Component
11 Gearbox
 Fluid
PETRO CANADA (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		SBP0007442	SBP0005195	---
Sample Date	Client Info		18 Apr 2024	10 Nov 2023	---
Machine Age	yrs	Client Info	9	9	---
Oil Age	yrs	Client Info	9	9	---
Oil Changed	Client Info		N/A	Not Changd	---
Sample Status			ATTENTION	NORMAL	---

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		15	7	---
Iron	ppm	ASTM D5185m >200	4	0	---
Chromium	ppm	ASTM D5185m >15	<1	0	---
Nickel	ppm	ASTM D5185m >15	<1	0	---
Titanium	ppm	ASTM D5185m	<1	0	---
Silver	ppm	ASTM D5185m	<1	0	---
Aluminum	ppm	ASTM D5185m >25	3	0	---
Lead	ppm	ASTM D5185m >100	<1	0	---
Copper	ppm	ASTM D5185m >200	4	0	---
Tin	ppm	ASTM D5185m >25	<1	<1	---
Vanadium	ppm	ASTM D5185m	<1	0	---
Cadmium	ppm	ASTM D5185m	<1	0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 42	86	84	---
Barium	ppm	ASTM D5185m 0.0	0	0	---
Molybdenum	ppm	ASTM D5185m 0.0	<1	0	---
Manganese	ppm	ASTM D5185m	<1	0	---
Magnesium	ppm	ASTM D5185m 235	<1	0	---
Calcium	ppm	ASTM D5185m 346	0	<1	---
Phosphorus	ppm	ASTM D5185m 309	294	313	---
Zinc	ppm	ASTM D5185m 364	0	0	---
Sulfur	ppm	ASTM D5185m 1370	7827	7374	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	7	5	---
Sodium	ppm	ASTM D5185m	0	0	---
Potassium	ppm	ASTM D5185m >20	2	0	---
Water	%	ASTM D6304 >0.2	0.001	0.007	---
ppm Water	ppm	ASTM D6304 >2000	7	75.0	---

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	28031	12550	---
Particles >6µm	ASTM D7647	>5000	3906	1929	---
Particles >14µm	ASTM D7647	>640	134	55	---
Particles >21µm	ASTM D7647	>160	31	12	---
Particles >38µm	ASTM D7647	>40	0	0	---
Particles >71µm	ASTM D7647	>10	0	0	---
Oil Cleanliness	ISO 4406 (c)	>21/19/16	22/19/14	21/18/13	---

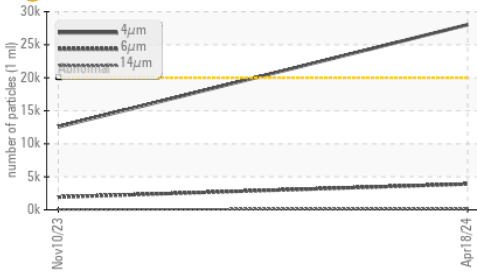
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.58	0.46	---

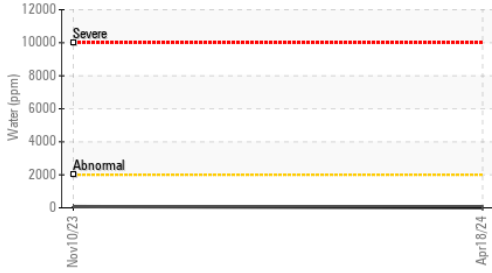


OIL ANALYSIS REPORT

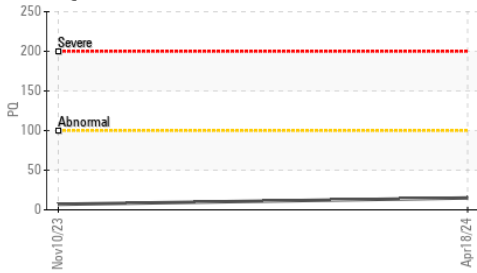
Particle Trend



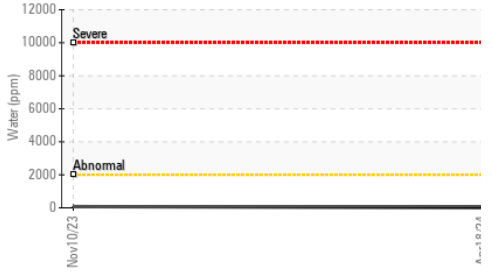
Water (KF)



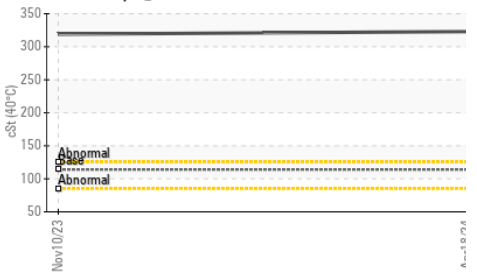
PQ



Water (KF)



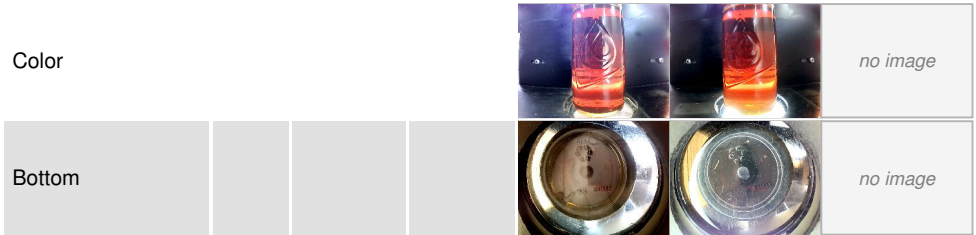
Viscosity @ 40°C



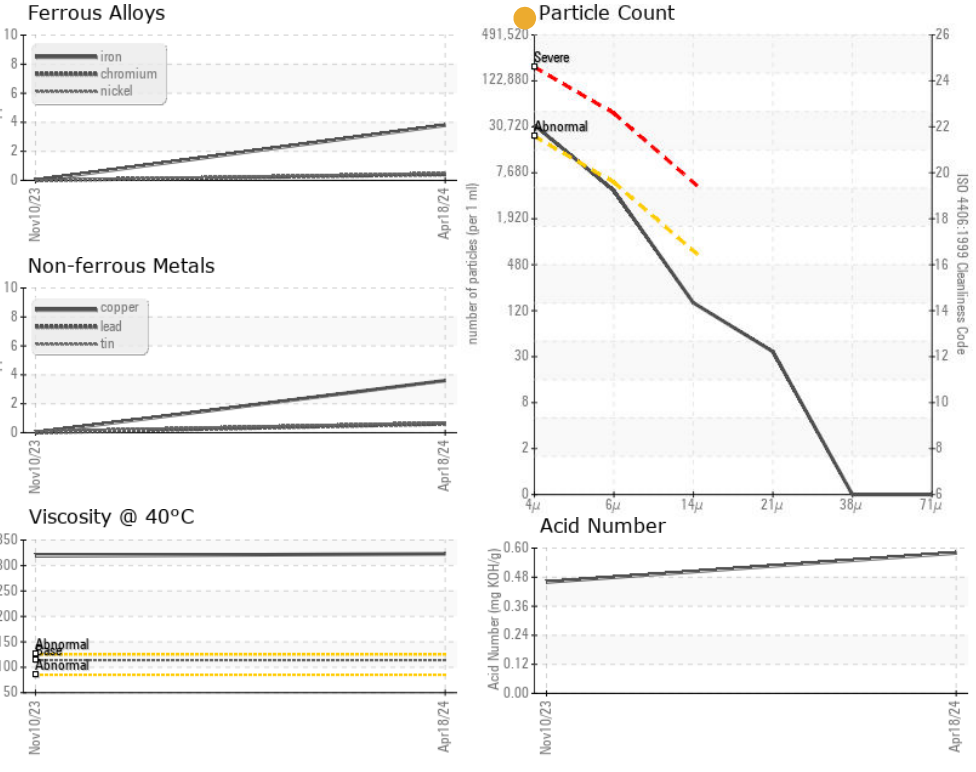
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	114	323	319

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : SBP0007442
Lab Number : 06156973
Unique Number : 10992396
Test Package : PLANT
Received : 22 Apr 2024
Tested : 23 Apr 2024
Diagnosed : 24 Apr 2024 - Angela Borella

BECTON DICKINSON BROKEN BOW
 150 S 1ST AVE
 BROKEN BOW, NE
 US 68822
 Contact: JUSTIN HURLBURT
 Justin_W_Hurlburt@bd.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)