

OIL ANALYSIS REPORT

Area S46 [280369] PNEUTECH AK140007403 - THOR PAINTING (S/N AK10007403) Component Compressor

Recommendation

Resample at the next service interval to monitor.

Wear

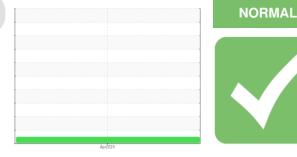
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend



SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UFD0000649		
Sample Date		Client Info		10 Apr 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m		<1		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		<1		
Aluminum	ppm	ASTM D5185m	>25	3		
Lead	ppm	ASTM D5185m	>25	<1		
Copper	ppm	ASTM D5185m	>50	<1		
Tin	ppm	ASTM D5185m	>15	<1		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.9	0		
Barium	ppm	ASTM D5185m	0.1	0		
Molybdenum	ppm	ASTM D5185m	0	<1		
Manganese	ppm	ASTM D5185m	0.2	<1		
Magnesium	ppm	ASTM D5185m	0.9	<1		
Calcium	ppm	ASTM D5185m	0	0		
Phosphorus	ppm	ASTM D5185m	224	250		
Zinc	ppm	ASTM D5185m	0	30		
Sulfur	ppm	ASTM D5185m	273	91		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	4		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	2		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.103	0.28		

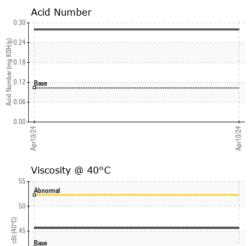


Base 40 Abnormal

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Apr10/24

OIL ANALYSIS REPORT



	VISUAL		method				history2	
	White Metal	scalar	*Visual	NONE	NONE			
	Yellow Metal	scalar	*Visual	NONE	NONE			
	Precipitate	scalar	*Visual	NONE	NONE			
	Silt	scalar	*Visual	NONE	NONE			
	Debris	scalar	*Visual	NONE	NONE			
	Sand/Dirt	scalar	*Visual	NONE	NONE			
Apr10/24	Appearance	scalar	*Visual	NORML	NORML			
Ap	Odor	scalar	*Visual	NORML	NORML			
	Emulsified Water	scalar	*Visual	>0.1	NEG			
	Free Water	scalar	*Visual		NEG			
	FLUID PROPERT	IES	method	limit/base	e current	: history1	history2	
	Visc @ 40°C	cSt	ASTM D445	41.61	45.6			
	SAMPLE IMAGES	\$	method	limit/base	e current	: history1	history2	
Apri 0/24	Color				a.	no image	no image	
	Bottom					no image	no image	
	Non-ferrous Metals			April0/24				
	Apr10/24			Apr10/24				
	[≪] Viscosity @ 40°C ⁵⁵ Abnormal				Acid Numl	per		
	So S			Acid Number (mg KOH/g)	0.24 0.18 0.12 - Base 0.06			
	32 +			Apr10/24	Apr10/24		Δnr10/24	
Laboratory Sample No. Lab Number Unique Number Test Package To discuss this sample report,	: UFD0000649 : 06156999 : 10992422 : IND 2 contact Customer Service	Madison Ave., Cary, NC 27513 Received : 22 Apr 2024 Tested : 23 Apr 2024 Diagnosed : 24 Apr 2024 - Sean Felton <i>ce at 1-800-237-1369.</i> 7025 scope of accreditation.				FLUID-AIRE DYNAMIC: 550 ALBION AVI SCHAUMBURG, I US 6019 Contact: ED DIENEF ed.diener@fluidairedynamics.cor T: (847)678-838		

Report Id: UCFLUSCH [WUSCAR] 06156999 (Generated: 04/24/2024 16:21:22) Rev: 1

Contact/Location: ED DIENER - UCFLUSCH