



OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Area

PNEUTECH PG 46 [279052]

Machine Id

INGERSOLL RAND 7093 - SHAMROCK

Component

Compressor

DIAGNOSIS

▲ Recommendation

We advise that you follow the water drain-off procedure for this component. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

▲ Contamination

Appearance is unacceptable There is a moderate concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			UFD0000936	---	---
Sample Date	Client Info			26 Mar 2024	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Oil Changed	Client Info			N/A	---	---
Sample Status				ABNORMAL	---	---

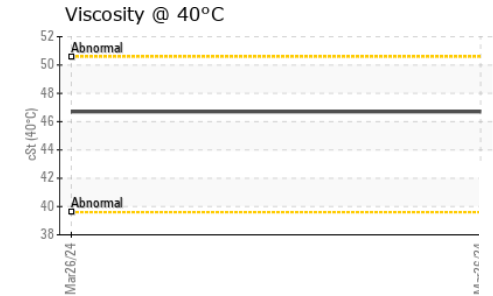
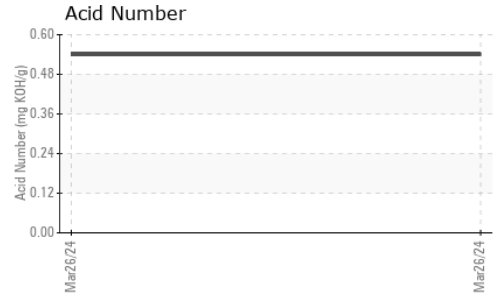
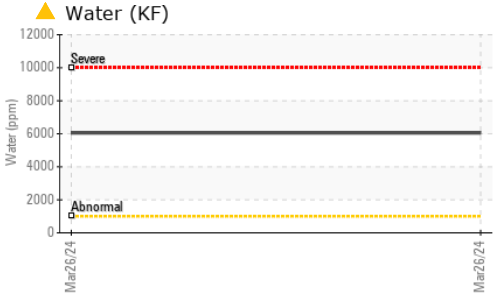
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	2	---	---
Chromium	ppm	ASTM D5185m	>10	<1	---	---
Nickel	ppm	ASTM D5185m		<1	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>25	<1	---	---
Lead	ppm	ASTM D5185m	>25	0	---	---
Copper	ppm	ASTM D5185m	>50	36	---	---
Tin	ppm	ASTM D5185m	>15	1	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
Cadmium	ppm	ASTM D5185m		0	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		1	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		0	---	---
Manganese	ppm	ASTM D5185m		<1	---	---
Magnesium	ppm	ASTM D5185m		2	---	---
Calcium	ppm	ASTM D5185m		95	---	---
Phosphorus	ppm	ASTM D5185m		364	---	---
Zinc	ppm	ASTM D5185m		155	---	---
Sulfur	ppm	ASTM D5185m		1061	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	9	---	---
Sodium	ppm	ASTM D5185m		<1	---	---
Potassium	ppm	ASTM D5185m	>20	2	---	---
Water	%	ASTM D6304	>0.1	▲ 0.605	---	---
ppm Water	ppm	ASTM D6304	>1000	▲ 6050	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.54	---	---

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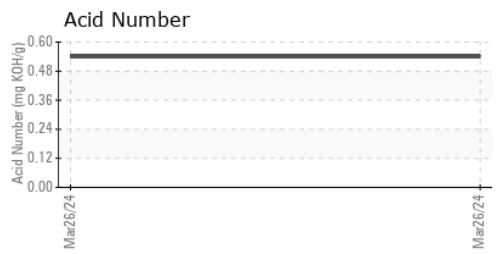
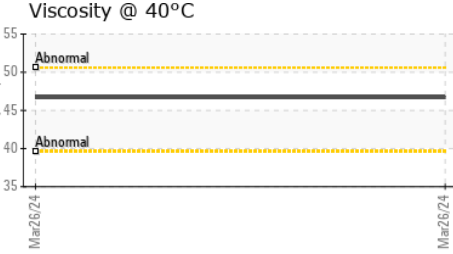
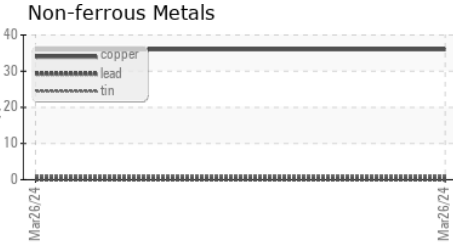
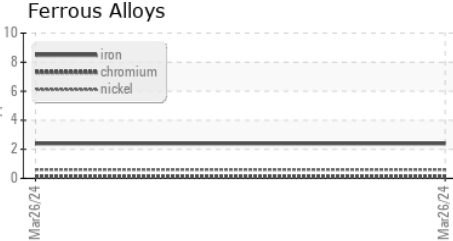
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	● MILKY	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	0.2%	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.7	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UFD0000936 **Received** : 22 Apr 2024
Lab Number : 06157028 **Tested** : 24 Apr 2024
Unique Number : 10992451 **Diagnosed** : 25 Apr 2024 - Jonathan Hester
Test Package : IND 2 (Additional Tests: KF)

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 SCHAUMBURG, IL
 US 60193
 Contact: ED DIENER
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 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)