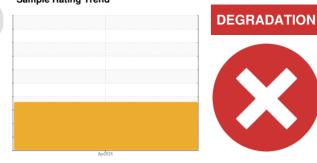


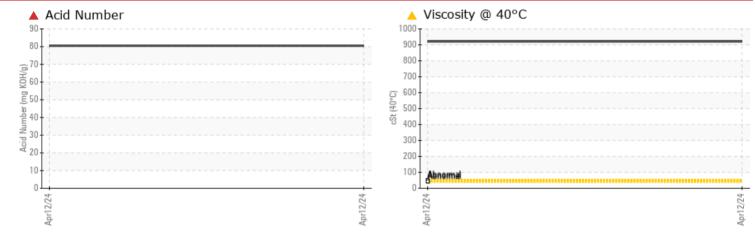


### **PROBLEM SUMMARY**

### Area PG 46 [284901] PNEUTECH AK100022521 - SAPORITO Component Compressor



#### COMPONENT CONDITION SUMMARY



#### RECOMMENDATION

Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS						
Sample Status			SEVERE			
Acid Number (AN)	mg KOH/g	ASTM D8045	▲ 80.49			
Visc @ 40°C	cSt	ASTM D445	<u> </u>			

Customer Id: UCFLUSCH Sample No.: UFD0000813 Lab Number: 06157050 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Jonathan Hester +1 919-379-4092 x4092 ihester@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Change Fluid			?	Oil and filter change at the time of sampling has been noted.		
Change Filter			?	Oil and filter change at the time of sampling has been noted.		
Resample			?	We recommend an early resample to monitor this condition.		

HISTORICAL DIAGNOSIS



## **OIL ANALYSIS REPORT**

Area PG 46 [284901] PNEUTECH AK100022521 - SAPORITO

Component Compressor

### DIAGNOSIS

#### Recommendation

Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

#### Wear

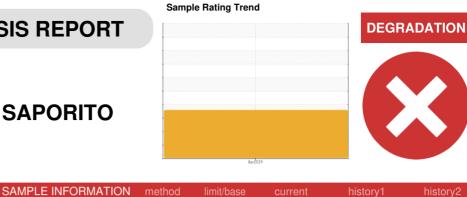
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is well above the recommended limit. The oil viscosity is higher than normal. TAN level indicates possible presence of varnish. The oil is no longer serviceable.

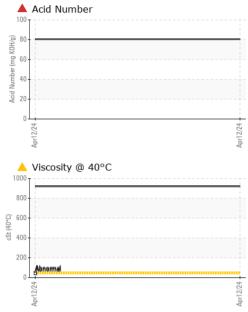


Sample Number		Client Info		UFD0000813		
Sample Date		Client Info		12 Apr 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		2500		
Oil Changed		Client Info		Changed		
Sample Status				SEVERE		
CONTAMINATIO	NC	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS	;	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	2		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m		0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		<1		
Aluminum	ppm	ASTM D5185m	>25	0		
Lead	ppm	ASTM D5185m	>25	0		
Copper	ppm	ASTM D5185m	>50	0		
Tin	ppm	ASTM D5185m	>15	1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		5		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		2		
Calcium	ppm	ASTM D5185m		5		
Phosphorus	ppm	ASTM D5185m		27		
Zinc	ppm	ASTM D5185m		4		
Sulfur	ppm	ASTM D5185m		60		
CONTAMINANT	S	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	11		
Sodium	ppm	ASTM D5185m		3		
Potassium	ppm	ASTM D5185m	>20	3		
FLUID DEGRAD	DATION	method	limit/base	current	history1	history2
Acid Number (AN)	ma KOH/a	ASTM D8045		A 80 40		

I LOID DEGITIND		mounou	initia base	ounon	motory	i notor j
Acid Number (AN)	mg KOH/g	ASTM D8045		80.49		



# **OIL ANALYSIS REPORT**



	VISUAL		method	limit/base	e current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
54	Sand/Dirt	scalar	*Visual	NONE	NONE		
Apr12/24	Appearance	scalar	*Visual *Visual	NORML	NORML		
4	Odor Emulsified Water	scalar scalar	*Visual	NORML >0.1	NORML NEG		
	Free Water	scalar	*Visual	>0.1	NEG		
	FLUID PROPERT		method	limit/base		history1	history2
	Visc @ 40°C	cSt	ASTM D445		<u> </u>		
	SAMPLE IMAGES	S	method	limit/base	e current	history1	history2
Apr12/24	Color					• no image	no image
	Bottom					no image	no image
	Non-ferrous Metal	ls		Apri1224			
	🔺 Viscosity @ 40°C				Acid Numb	er	
	1000 800 5 600 1 5 600 200 0 5 600 1 5 6000 1 5 6000 1 5 6000 1 5 6000 1 5 6000 1 5 6000 1 5 60000 1 5 600000000000000000000000000000000000			24 Acid Number (mg KOH/g)			24
Laboratory Sample No. Lab Number Unique Number	: WearCheck USA - 50 : UFD0000813 : 06157050 : 10992473	Rece Teste	ived : 22 ed : 25	y, NC 27513 2 Apr 2024 5 Apr 2024 Apr 2024 - Jon		55	RE DYNAMICS 0 ALBION AVE 1AUMBURG, IL US 60193
rtificate L2367 Test Package discuss this sample report, Denotes test methods that atements of conformity to sp	: IND 2 contact Customer Serv are outside of the ISO 1	ice at 1-8 7025 sco	300-237-1369 ope of accred	9. litation.	e	ed.diener@fluidair T:	ct: ED DIENER

Contact/Location: ED DIENER - UCFLUSCH