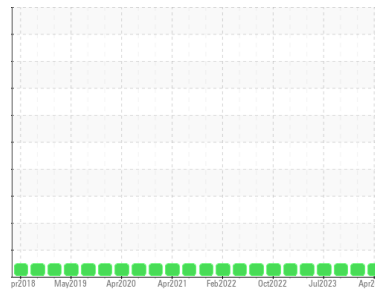




# OIL ANALYSIS REPORT

## Sample Rating Trend



**NORMAL**



Machine Id  
**EXTRUDER-005 (S/N 0013047-1)**  
 Component  
**Gearbox**  
 Fluid  
**SHELL MORLINA S4 B 320 (18 GAL)**

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0904440</b>	WC0843090	WC0762013
Sample Date	Client Info			<b>18 Apr 2024</b>	25 Jan 2024	18 Oct 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>Filtered</b>	Filtered	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	<b>3</b>	4	3
Chromium	ppm	ASTM D5185m	>15	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	>15	<b>0</b>	1	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	<1	0
Lead	ppm	ASTM D5185m	>100	<b>0</b>	2	0
Copper	ppm	ASTM D5185m	>200	<b>0</b>	2	0
Tin	ppm	ASTM D5185m	>25	<b>&lt;1</b>	1	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

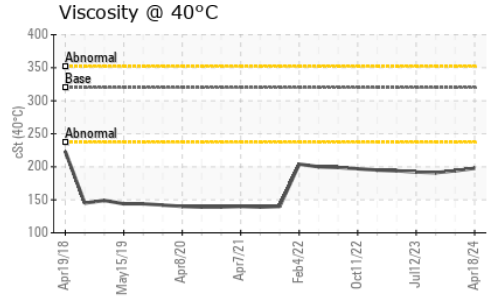
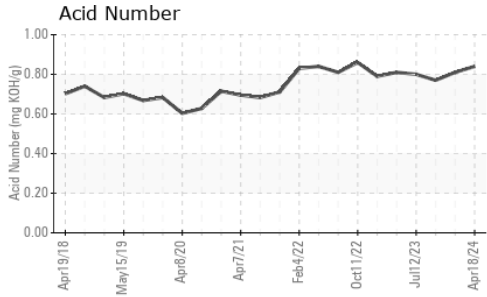
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	9	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	<1	0
Manganese	ppm	ASTM D5185m		<b>0</b>	2	0
Magnesium	ppm	ASTM D5185m		<b>0</b>	2	0
Calcium	ppm	ASTM D5185m		<b>0</b>	<1	0
Phosphorus	ppm	ASTM D5185m		<b>299</b>	286	297
Zinc	ppm	ASTM D5185m		<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m		<b>654</b>	626	938

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>4</b>	5	4
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	2	0
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	4	<1

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.84</b>	0.81	0.77



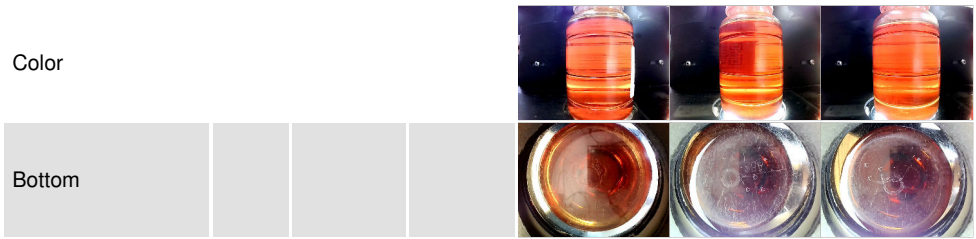
# OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

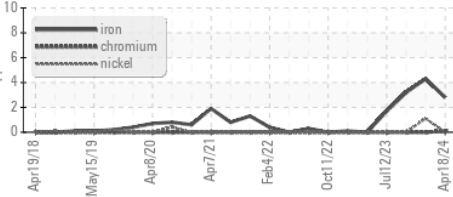
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 320	<b>197.8</b>	194	191

SAMPLE IMAGES	method	limit/base	current	history1	history2
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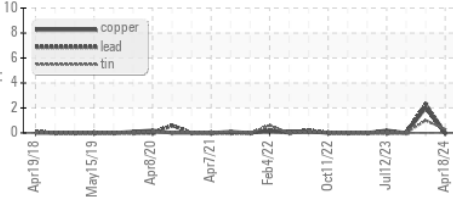


## GRAPHS

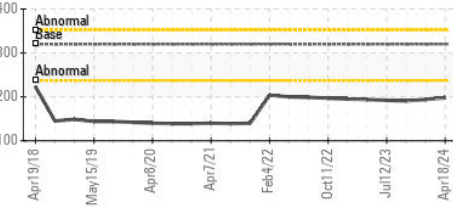
### Ferrous Alloys



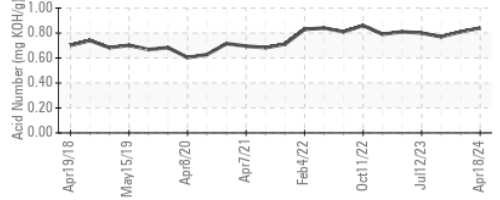
### Non-ferrous Metals



### Viscosity @ 40°C



### Acid Number



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0904440      **Received** : 22 Apr 2024  
**Lab Number** : **06157069**      **Tested** : 26 Apr 2024  
**Unique Number** : 10992492      **Diagnosed** : 26 Apr 2024 - Jonathan Hester  
**Test Package** : IND 2

**PRINSCO - PRINSBURG**  
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 kyles@prinsco.com  
 T: (320)978-4116  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)