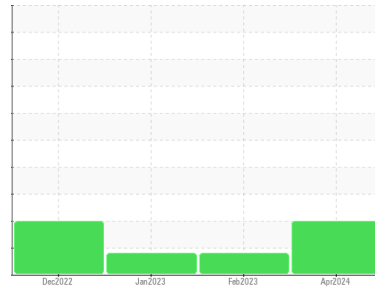




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**HITACHI 1FF350PAKLF814838**  
 Component  
**Hydraulic System**  
 Fluid  
**JOHN DEERE HYDRAU (--- GAL)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0912195</b>	WC0779544	WC0779551
Sample Date	Client Info			<b>12 Apr 2024</b>	27 Feb 2023	23 Jan 2023
Machine Age	hrs	Client Info		<b>3724</b>	105	105
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>Changed</b>	N/A	Changed
Sample Status				<b>ATTENTION</b>	ATTENTION	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		<b>11</b>	---	---
Iron	ppm	ASTM D5185m	>20	<b>2</b>	1	2
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>10	<b>2</b>	0	0
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>75	<b>&lt;1</b>	2	2
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0

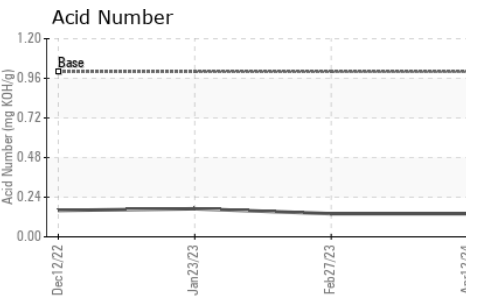
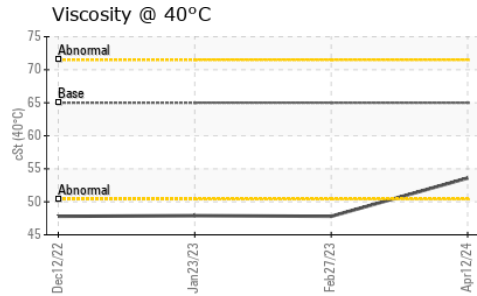
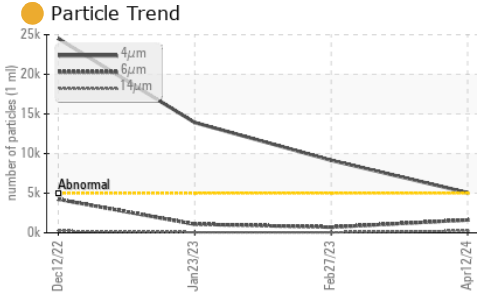
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	2
Molybdenum	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>2</b>	<1	2
Calcium	ppm	ASTM D5185m	87	<b>25</b>	47	47
Phosphorus	ppm	ASTM D5185m	727	<b>517</b>	499	544
Zinc	ppm	ASTM D5185m	900	<b>30</b>	41	47
Sulfur	ppm	ASTM D5185m	1500	<b>18</b>	123	132

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	<b>3</b>	1	2
Sodium	ppm	ASTM D5185m		<b>0</b>	<1	0
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	0	<1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>5061</b>	9149	13914
Particles >6µm		ASTM D7647	>1300	<b>1623</b>	714	1087
Particles >14µm		ASTM D7647	>160	<b>253</b>	55	64
Particles >21µm		ASTM D7647	>40	<b>63</b>	9	11
Particles >38µm		ASTM D7647	>10	<b>1</b>	1	1
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>20/18/15</b>	20/17/13	21/17/13



# OIL ANALYSIS REPORT

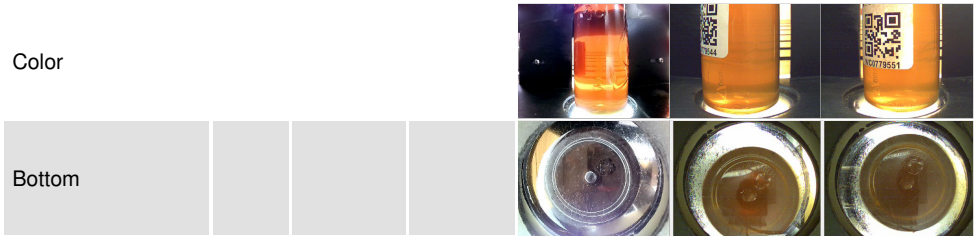


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	<b>0.14</b>	0.14	0.17

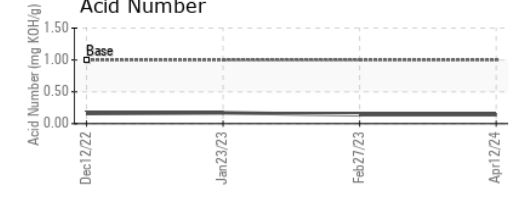
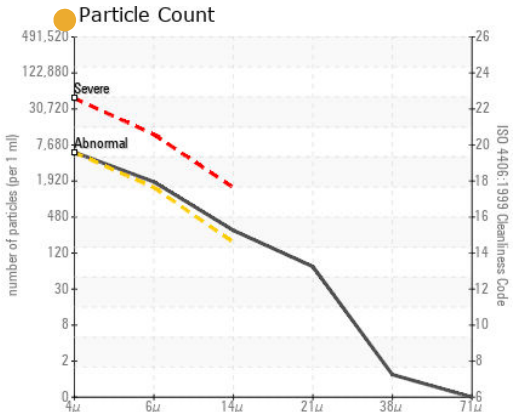
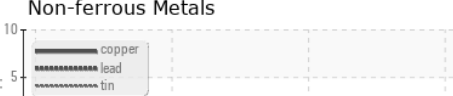
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	65	<b>53.6</b>	47.8	47.9

SAMPLE IMAGES		method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0912195 **Received** : 23 Apr 2024  
**Lab Number** : **06157534** **Tested** : 24 Apr 2024  
**Unique Number** : 10992957 **Diagnosed** : 25 Apr 2024 - Jonathan Hester  
**Test Package** : MOB 2 ( Additional Tests: PQ )

**DEERE - HITACHI**  
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 KERNERSVILLE, NC  
 US 27284  
 Contact: ALEX PRIOR  
 prioralexw@johndeere.com  
 T: (336)423-5543  
 F: (336)996-8225

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)