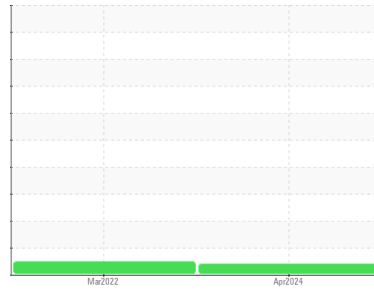




OIL ANALYSIS REPORT

Sample Rating Trend



VIS DEBRIS



Machine Id

STEVEN - KOENIG

Component

Hydraulic System

Fluid

AW HYDRAULIC OIL ISO 32 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0897207	WC0492241	---
Sample Date	Client Info			22 Apr 2024	24 Mar 2022	---
Machine Age	hrs	Client Info		0	0	---
Oil Age	hrs	Client Info		0	0	---
Oil Changed	Client Info			N/A	N/A	---
Sample Status				ABNORMAL	NORMAL	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	NEG	NEG	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	3	1	---
Chromium	ppm	ASTM D5185m	>10	<1	0	---
Nickel	ppm	ASTM D5185m	>10	<1	0	---
Titanium	ppm	ASTM D5185m		<1	0	---
Silver	ppm	ASTM D5185m		0	<1	---
Aluminum	ppm	ASTM D5185m	>10	2	0	---
Lead	ppm	ASTM D5185m	>10	0	0	---
Copper	ppm	ASTM D5185m	>75	<1	<1	---
Tin	ppm	ASTM D5185m	>10	<1	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		<1	0	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	3	---
Barium	ppm	ASTM D5185m	5	0	0	---
Molybdenum	ppm	ASTM D5185m	5	<1	<1	---
Manganese	ppm	ASTM D5185m		0	0	---
Magnesium	ppm	ASTM D5185m	25	8	6	---
Calcium	ppm	ASTM D5185m	200	85	87	---
Phosphorus	ppm	ASTM D5185m	300	262	285	---
Zinc	ppm	ASTM D5185m	370	345	320	---
Sulfur	ppm	ASTM D5185m	2500	1404	1117	---

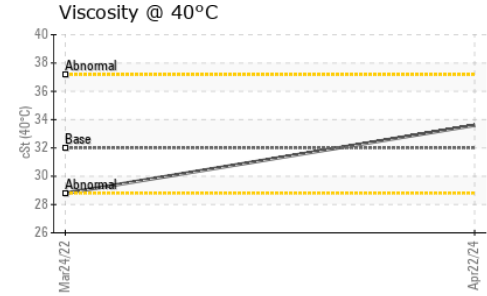
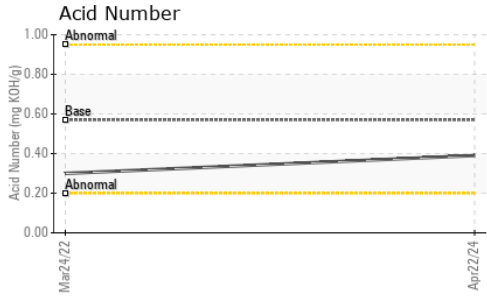
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	1	<1	---
Sodium	ppm	ASTM D5185m		0	<1	---
Potassium	ppm	ASTM D5185m	>20	2	0	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	---	1764	---
Particles >6µm		ASTM D7647	>1300	---	148	---
Particles >14µm		ASTM D7647	>160	---	9	---
Particles >21µm		ASTM D7647	>40	---	2	---
Particles >38µm		ASTM D7647	>10	---	0	---
Particles >71µm		ASTM D7647	>3	---	0	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	---	18/14/10	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.39	0.30	---



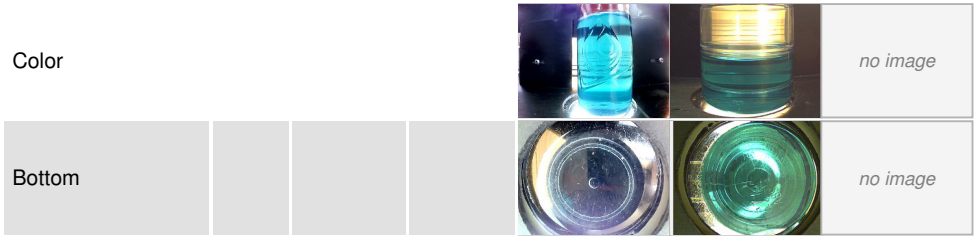
OIL ANALYSIS REPORT



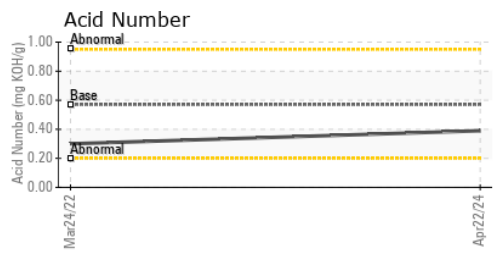
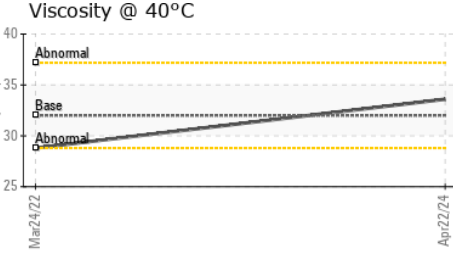
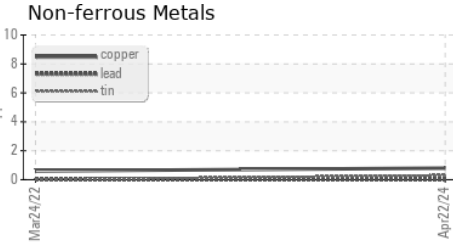
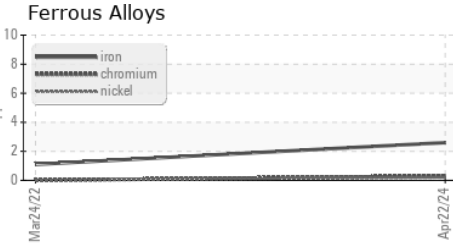
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	▲ MODER	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 32	33.6	28.8	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0897207 **Received** : 23 Apr 2024
Lab Number : **06157578** **Tested** : 25 Apr 2024
Unique Number : 10993001 **Diagnosed** : 25 Apr 2024 - Jonathan Hester
Test Package : CONST

PALFINGER - BRANCH 400
 4151 W ST RT 18
 TIFFIN, OH
 US 44883
 Contact: ERIC HILL
 e.hill@palfinger.com
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To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)