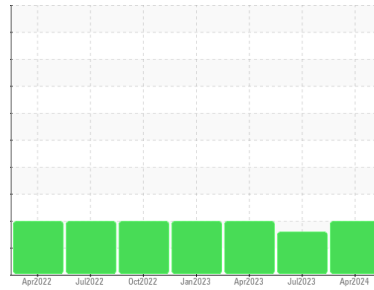




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

HYDRAULIC

Machine Id

B70041 - HYDRAULIC PUMP - MARLEN 1

Component

Hydraulic Power Pack

Fluid

PETRO CANADA PURITY FG HYDRAULIC AW 68 (60 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0872485	WC0814165	WC0755367
Sample Date	Client Info		16 Apr 2024	18 Jul 2023	17 Apr 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		Not Changed	Not Changed	Not Changed
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>20	4	3	6
Chromium	ppm	ASTM D5185m	>20	<1	<1	1
Nickel	ppm	ASTM D5185m	>20	<1	<1	<1
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	2	0	0
Lead	ppm	ASTM D5185m	>20	<1	1	2
Copper	ppm	ASTM D5185m	>20	3	▲ 62	▲ 74
Tin	ppm	ASTM D5185m	>20	<1	0	<1
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	2	0
Molybdenum	ppm	ASTM D5185m		<1	<1	<1
Manganese	ppm	ASTM D5185m		0	<1	<1
Magnesium	ppm	ASTM D5185m		<1	1	3
Calcium	ppm	ASTM D5185m		0	6	13
Phosphorus	ppm	ASTM D5185m		409	423	453
Zinc	ppm	ASTM D5185m		8	121	146
Sulfur	ppm	ASTM D5185m		485	2463	2149

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>15	3	2	3
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	1	0	<1

FLUID CLEANLINESS

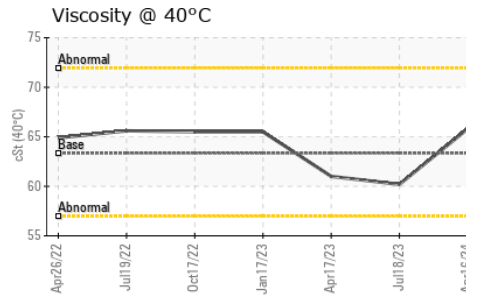
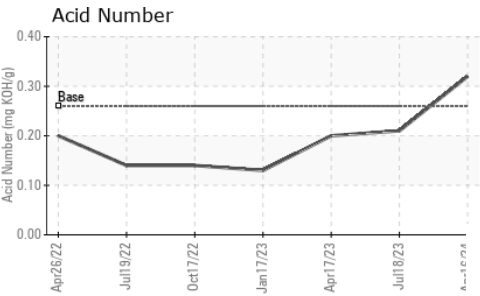
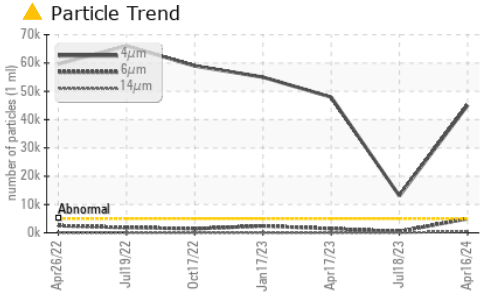
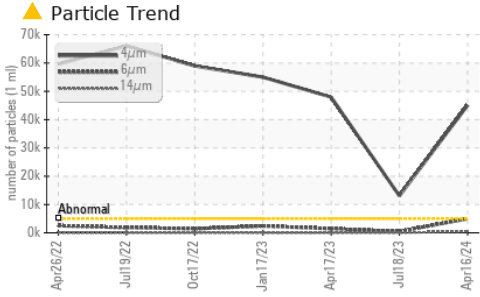
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 45096	▲ 13053	▲ 47933
Particles >6µm	ASTM D7647	>1300	▲ 5013	475	▲ 1455
Particles >14µm	ASTM D7647	>160	▲ 473	23	15
Particles >21µm	ASTM D7647	>40	▲ 129	7	4
Particles >38µm	ASTM D7647	>10	4	0	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 23/20/16	▲ 21/16/12	▲ 23/18/11

FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.26	0.32	0.21	0.20



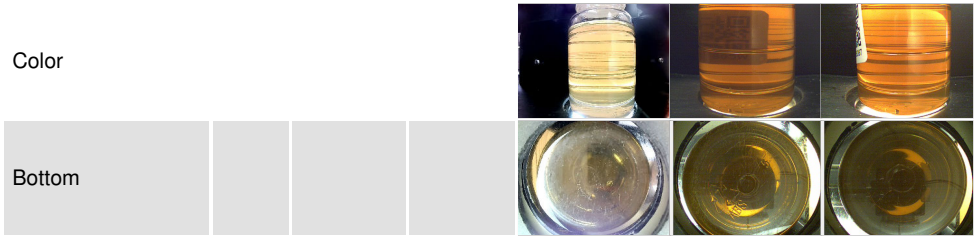
OIL ANALYSIS REPORT



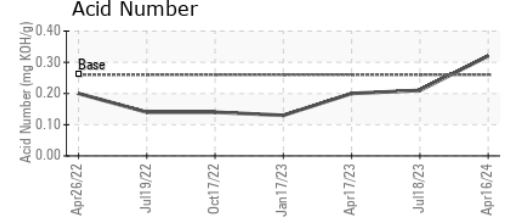
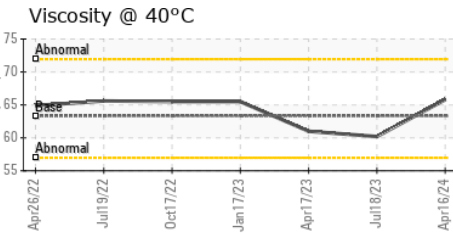
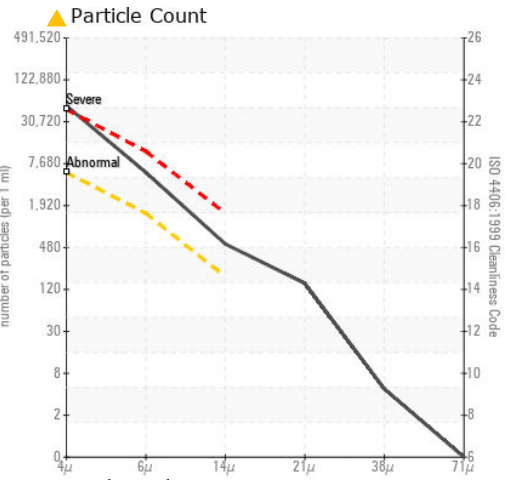
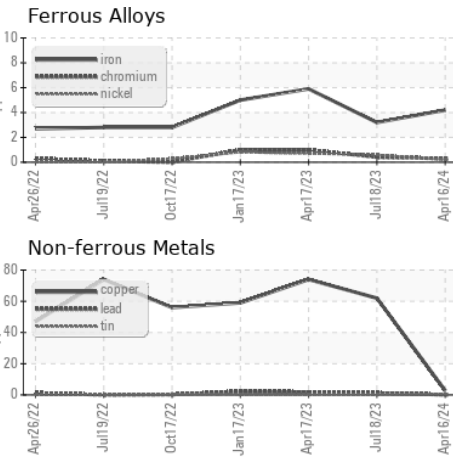
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	63.34	65.8	60.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0872485 **Received** : 23 Apr 2024
Lab Number : 06157646 **Tested** : 24 Apr 2024
Unique Number : 10993069 **Diagnosed** : 25 Apr 2024 - Don Baldrige
Test Package : IND 2

PAPILLION FOODS
 10808 S 132ND ST
 OMAHA, NE
 US 68138
 Contact: NEIL ARIANO
 njariano@hormel.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)