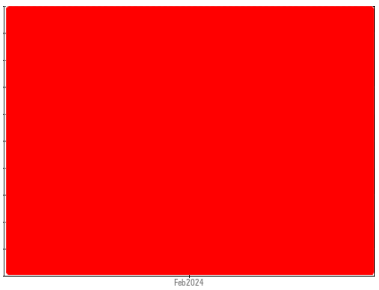
OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Area
ZIMMERMAN
Machine Id
2331 - ZIMMERMAN
Component
Front Differential
Fluid
{not provided} (--- GAL)

DIAGNOSIS

Recommendation
We advise that you check for the source of water entry. We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil and perform a filter service on this component if not already done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

Wear
Gear wear is indicated.

Contamination
There is a high amount of particulates present in the oil. Appearance is hazy. There is a moderate concentration of water present in the oil. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

Fluid Condition
The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0900774**	---	---
Sample Date		Client Info		**27 Feb 2024**	---	---
Machine Age	mls	Client Info		**126607**	---	---
Oil Age	mls	Client Info		**0**	---	---
Oil Changed		Client Info		**N/A**	---	---
Sample Status				**SEVERE**	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>500	▲ **1732**	---	---
Chromium	ppm	ASTM D5185m	>10	▲ **19**	---	---
Nickel	ppm	ASTM D5185m	>10	▲ **18**	---	---
Titanium	ppm	ASTM D5185m		**4**	---	---
Silver	ppm	ASTM D5185m		**0**	---	---
Aluminum	ppm	ASTM D5185m	>25	● **17**	---	---
Lead	ppm	ASTM D5185m	>25	**6**	---	---
Copper	ppm	ASTM D5185m	>100	**63**	---	---
Tin	ppm	ASTM D5185m	>10	**2**	---	---
Vanadium	ppm	ASTM D5185m		**<1**	---	---
Cadmium	ppm	ASTM D5185m		**1**	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**166**	---	---
Barium	ppm	ASTM D5185m		**7**	---	---
Molybdenum	ppm	ASTM D5185m		**<1**	---	---
Manganese	ppm	ASTM D5185m		**32**	---	---
Magnesium	ppm	ASTM D5185m		**26**	---	---
Calcium	ppm	ASTM D5185m		**83**	---	---
Phosphorus	ppm	ASTM D5185m		**1403**	---	---
Zinc	ppm	ASTM D5185m		**116**	---	---
Sulfur	ppm	ASTM D5185m		**26816**	---	---

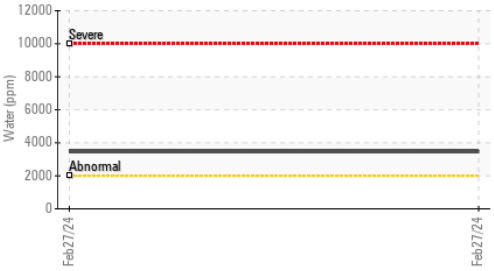
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>75	▲ **170**	---	---
Sodium	ppm	ASTM D5185m		**239**	---	---
Potassium	ppm	ASTM D5185m	>20	**5**	---	---
Water	%	ASTM D6304	>.2	▲ **0.346**	---	---
ppm Water	ppm	ASTM D6304	>2000	▲ **3460**	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	▲ **65630**	---	---
Particles >6µm		ASTM D7647	>5000	▲ **35753**	---	---
Particles >14µm		ASTM D7647	>640	▲ **6085**	---	---
Particles >21µm		ASTM D7647	>160	▲ **2050**	---	---
Particles >38µm		ASTM D7647	>40	▲ **316**	---	---
Particles >71µm		ASTM D7647	>10	▲ **32**	---	---
Oil Cleanliness		ISO 4406 (c)	>21/19/16	▲ **23/22/20**	---	---

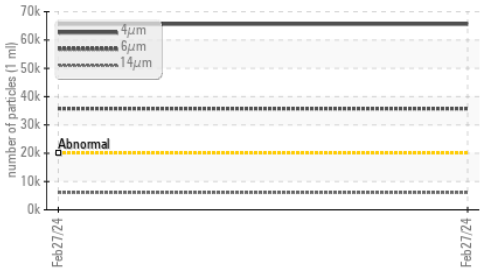
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**2.66**	---	---

OIL ANALYSIS REPORT

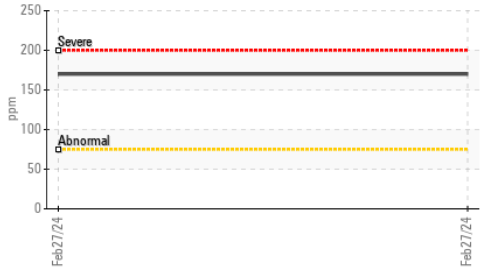
Water (KF)



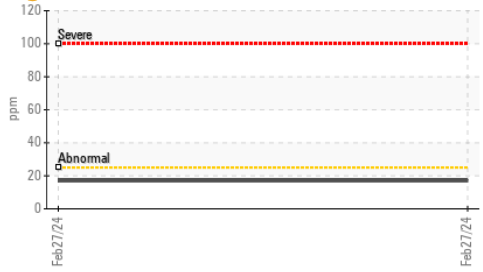
Particle Trend



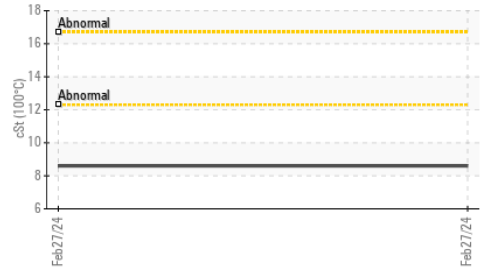
Silicon (ppm)



Aluminum (ppm)



Viscosity @ 100°C



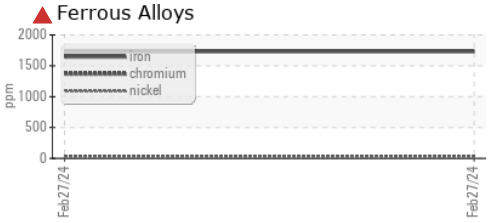
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	---	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	---	---
Precipitate	scalar	*Visual	NONE	**NONE**	---	---
Silt	scalar	*Visual	NONE	**NONE**	---	---
Debris	scalar	*Visual	NONE	**NONE**	---	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	---	---
Appearance	scalar	*Visual	NORML	**HAZY**	---	---
Odor	scalar	*Visual	NORML	**NORML**	---	---
Emulsified Water	scalar	*Visual	>.2	**0.2%**	---	---
Free Water	scalar	*Visual		**NEG**	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		**98.0**	---	---
Visc @ 100°C	cSt	ASTM D445		**8.6**	---	---
Viscosity Index (VI)	Scale	ASTM D2270		**33**	---	---

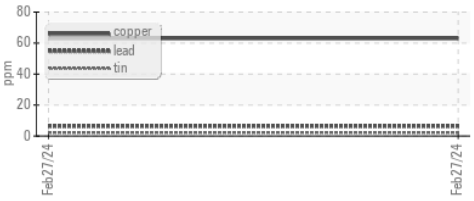
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

GRAPHS

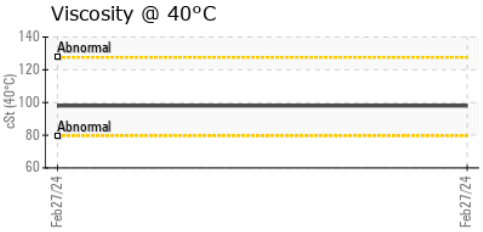
Ferrous Alloys



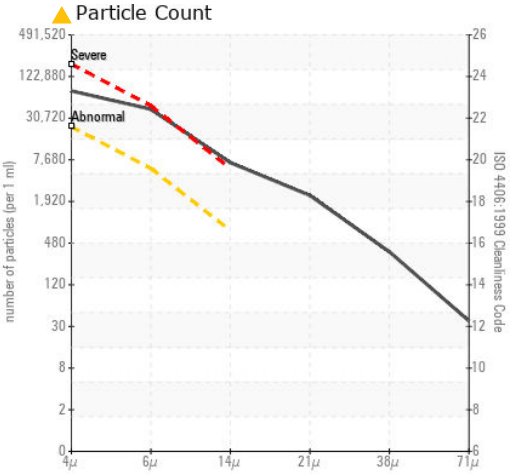
Non-ferrous Metals



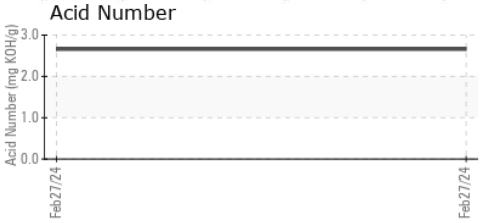
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0900774 **Received** : 23 Apr 2024
Lab Number : 06157698 **Tested** : 26 Apr 2024
Unique Number : 10993121 **Diagnosed** : 29 Apr 2024 - Jonathan Hester
Test Package : MOB 2 (Additional Tests: KF, KV100, PrtCount, VI)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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