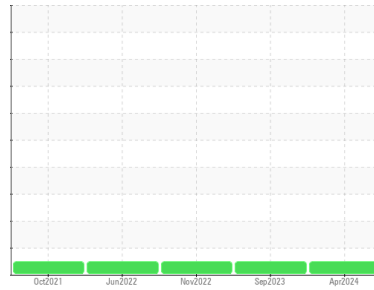




# OIL ANALYSIS REPORT

## Sample Rating Trend



**NORMAL**



Machine Id  
**6996426 (S/N 1636)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KC06157714</b>	KC126174	KC100837
Sample Date	Client Info			<b>18 Apr 2024</b>	12 Sep 2023	22 Nov 2022
Machine Age	hrs	Client Info		<b>25786</b>	25320	20798
Oil Age	hrs	Client Info		<b>0</b>	0	3258
Oil Changed	Client Info			<b>N/A</b>	N/A	Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	>3	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m	>3	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>10	<b>2</b>	0	<1
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>6</b>	9	12
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0

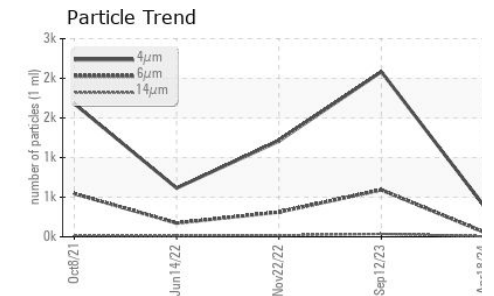
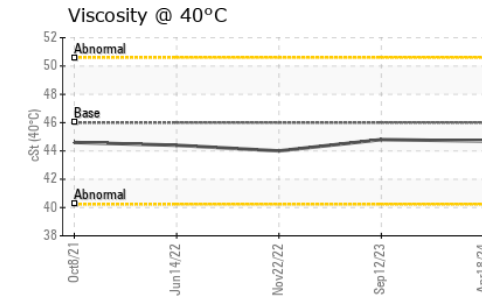
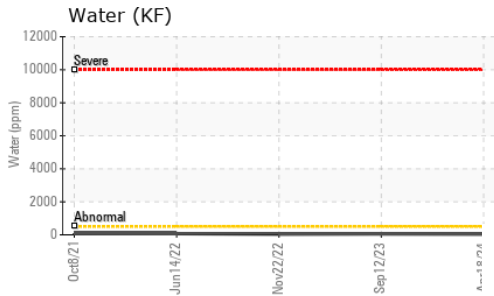
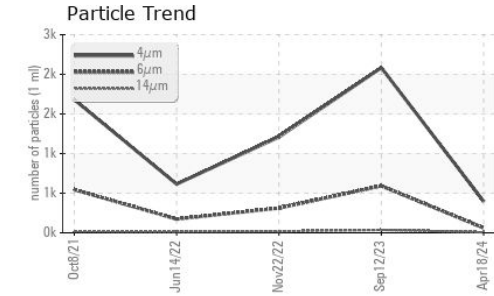
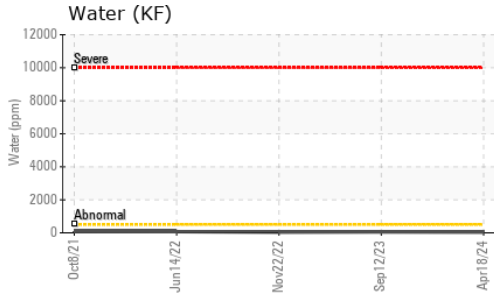
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m	90	<b>0</b>	0	<1
Molybdenum	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	90	<b>1</b>	3	<1
Calcium	ppm	ASTM D5185m	2	<b>0</b>	1	0
Phosphorus	ppm	ASTM D5185m		<b>0</b>	0	25
Zinc	ppm	ASTM D5185m		<b>0</b>	0	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>2</b>	<1	5
Sodium	ppm	ASTM D5185m		<b>0</b>	1	1
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0
Water	%	ASTM D6304	>0.05	<b>0.003</b>	0.005	0.003
ppm Water	ppm	ASTM D6304	>500	<b>37</b>	51.0	35.6

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>396</b>	2083	1210
Particles >6µm		ASTM D7647	>1300	<b>62</b>	593	312
Particles >14µm		ASTM D7647	>80	<b>6</b>	37	18
Particles >21µm		ASTM D7647	>20	<b>2</b>	9	5
Particles >38µm		ASTM D7647	>4	<b>0</b>	1	1
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>16/13/10</b>	18/16/12	17/15/11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	<b>0.45</b>	0.38	0.39

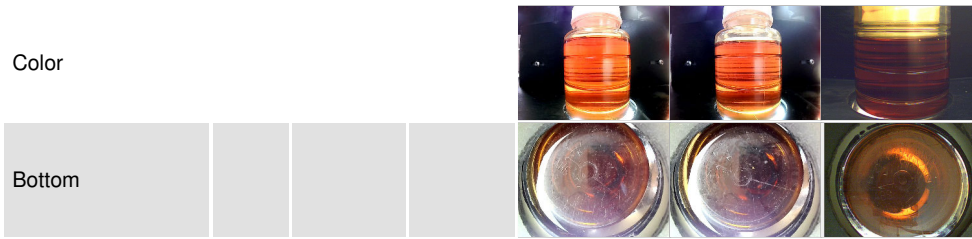
# OIL ANALYSIS REPORT



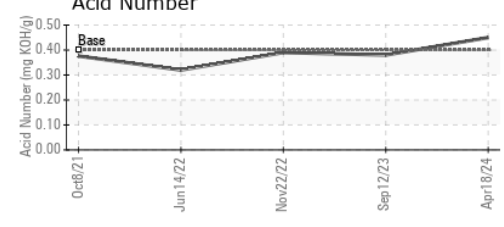
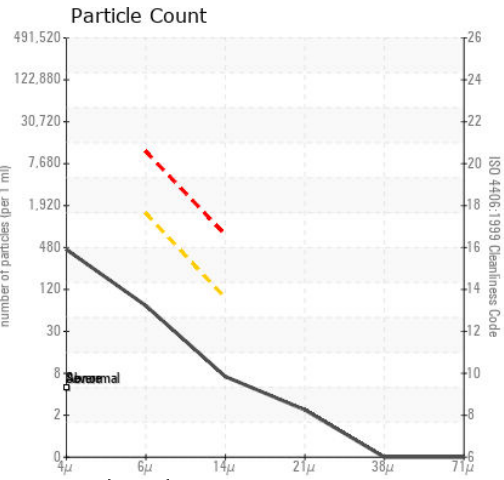
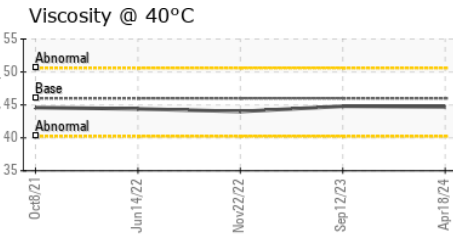
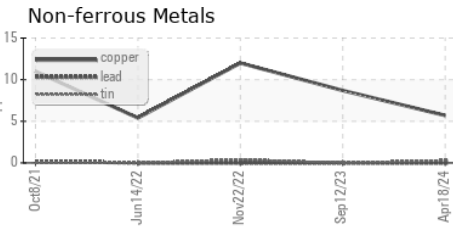
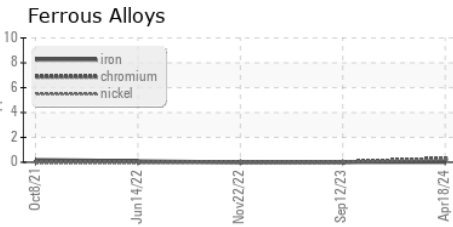
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.7	44.8	44.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC06157714  
**Lab Number** : 06157714  
**Unique Number** : 10993137  
**Test Package** : IND 2  
**Received** : 23 Apr 2024  
**Tested** : 24 Apr 2024  
**Diagnosed** : 25 Apr 2024 - Don Baldrige

**ENPRESS**  
 34899 CURTIS BLVD  
 EAST LAKE, OH  
 US 44095  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)