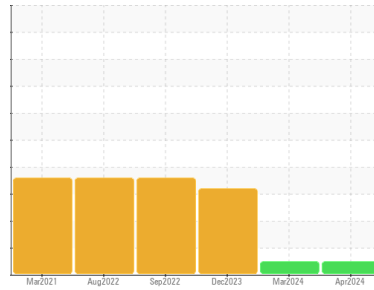


OIL ANALYSIS REPORT

Area
FOOD GRADE 15
Machine Id
PALATEK 1409220003-2 - CLEMENTS
Component
Compressor

Sample Rating Trend



DIAGNOSIS

Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

High concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		UCS06157782	UCS06116004	UCS06053927
Sample Date	Client Info		18 Apr 2024	05 Mar 2024	09 Dec 2023
Machine Age	hrs	Client Info	61237	60189	58311
Oil Age	hrs	Client Info	1800	745	3000
Oil Changed	Client Info		Not Changed	Changed	Not Changed
Sample Status			NORMAL	NORMAL	SEVERE

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	0	0
Chromium	ppm	ASTM D5185m >10	<1	0	0
Nickel	ppm	ASTM D5185m	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	<1	0	0
Lead	ppm	ASTM D5185m >25	0	0	0
Copper	ppm	ASTM D5185m >50	0	<1	<1
Tin	ppm	ASTM D5185m >15	<1	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	<1
Magnesium	ppm	ASTM D5185m	<1	0	<1
Calcium	ppm	ASTM D5185m	0	0	0
Phosphorus	ppm	ASTM D5185m	331	383	222
Zinc	ppm	ASTM D5185m	0	3	0
Sulfur	ppm	ASTM D5185m	925	1126	346

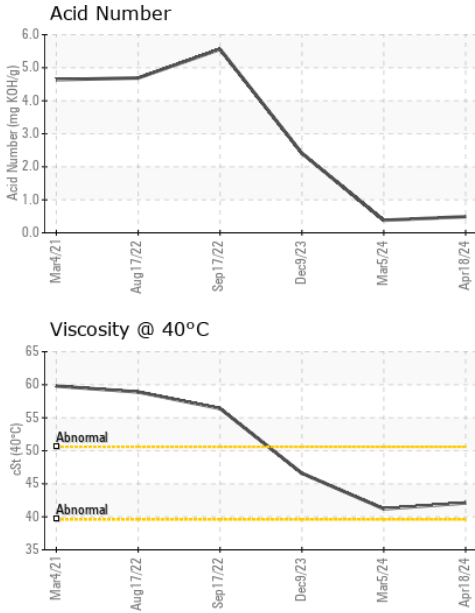
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	0	0	0
Sodium	ppm	ASTM D5185m	<1	<1	0
Potassium	ppm	ASTM D5185m >20	1	0	0

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.49	0.38	▲ 2.41

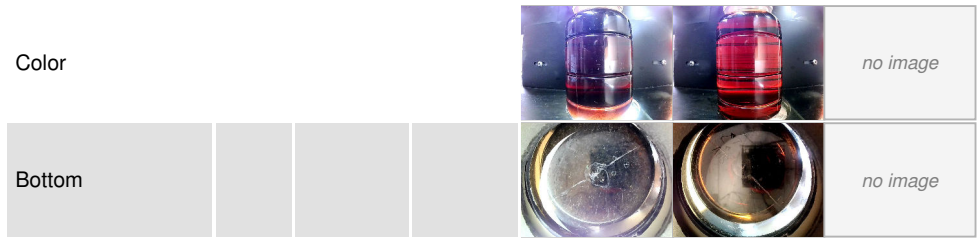
OIL ANALYSIS REPORT



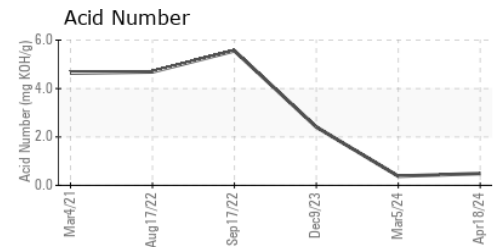
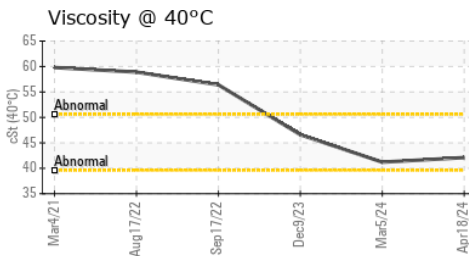
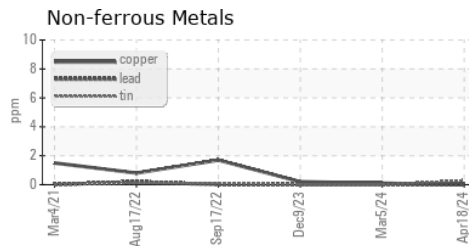
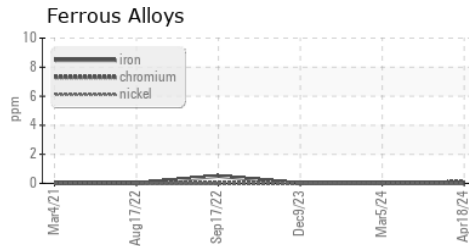
PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	HEAVY	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	42.1	41.2	46.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCS06157782
Lab Number : 06157782
Unique Number : 10993205
Test Package : IND 2
Received : 23 Apr 2024
Tested : 24 Apr 2024
Diagnosed : 25 Apr 2024 - Jonathan Hester

JASSCO INC

NEWALLA, OK
 US 74857
 Contact: JOHN
 jasscoinc@proton.me
 T: (405)391-5492
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)