



# OIL ANALYSIS REPORT

## Sample Rating Trend



**NORMAL**



Machine Id

## HED BULK - AW 68 HED BULK

Component

Bulk Tank New (Unused) Oil

Fluid

{not provided} (--- GAL)

### DIAGNOSIS

#### Recommendation

This is a baseline read-out on the submitted sample.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KFS0005266</b>	---	---
Sample Date	Client Info			<b>22 Apr 2024</b>	---	---
Machine Age	hrs	Client Info		<b>0</b>	---	---
Oil Age	hrs	Client Info		<b>0</b>	---	---
Oil Changed	Client Info			<b>N/A</b>	---	---
Sample Status				<b>NORMAL</b>	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method			<b>NEG</b>	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>5	<b>0</b>	---	---
Chromium	ppm	ASTM D5185m	>5	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m	>5	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m		<b>0</b>	---	---
Silver	ppm	ASTM D5185m	>5	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>5	<b>0</b>	---	---
Lead	ppm	ASTM D5185m	>5	<b>0</b>	---	---
Copper	ppm	ASTM D5185m	>5	<b>0</b>	---	---
Tin	ppm	ASTM D5185m	>5	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	---	---

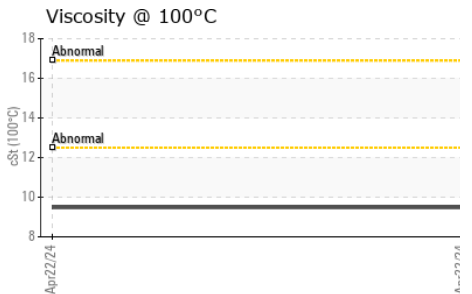
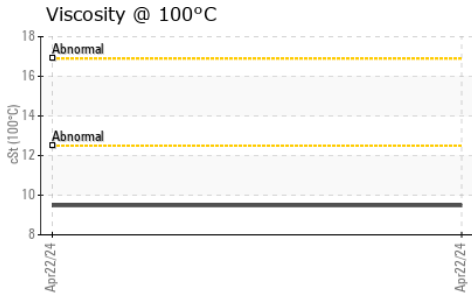
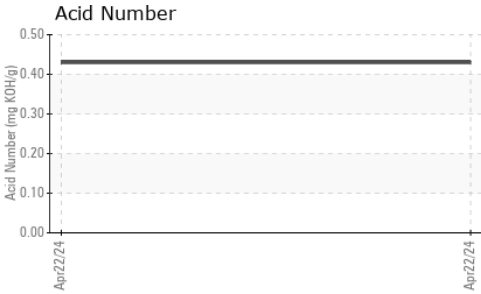
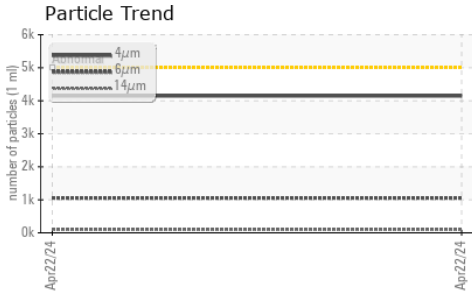
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Barium	ppm	ASTM D5185m		<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m		<b>0</b>	---	---
Manganese	ppm	ASTM D5185m		<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m		<b>6</b>	---	---
Calcium	ppm	ASTM D5185m		<b>176</b>	---	---
Phosphorus	ppm	ASTM D5185m		<b>364</b>	---	---
Zinc	ppm	ASTM D5185m		<b>467</b>	---	---
Sulfur	ppm	ASTM D5185m		<b>954</b>	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>0</b>	---	---
Sodium	ppm	ASTM D5185m		<b>0</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>4146</b>	---	---
Particles >6µm		ASTM D7647	>1300	<b>1054</b>	---	---
Particles >14µm		ASTM D7647	>160	<b>98</b>	---	---
Particles >21µm		ASTM D7647	>40	<b>30</b>	---	---
Particles >38µm		ASTM D7647	>10	<b>2</b>	---	---
Particles >71µm		ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>19/17/14</b>	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.43</b>	---	---

# OIL ANALYSIS REPORT



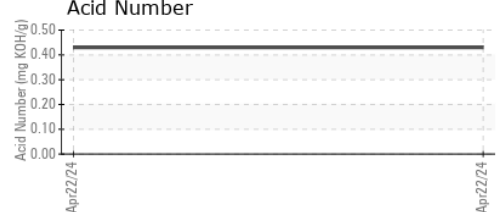
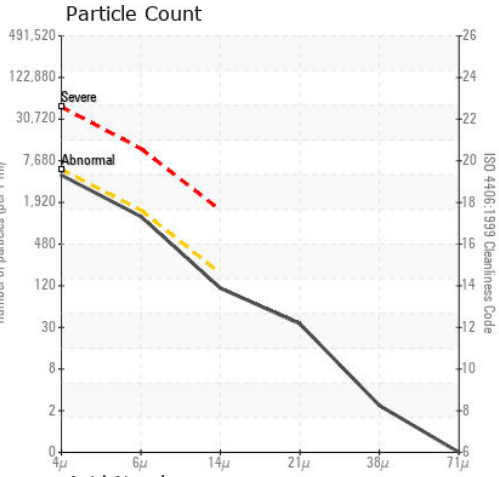
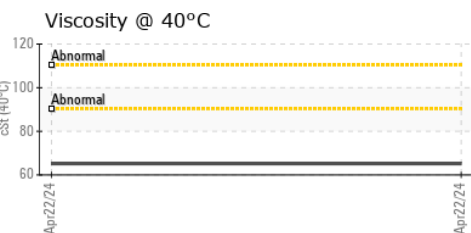
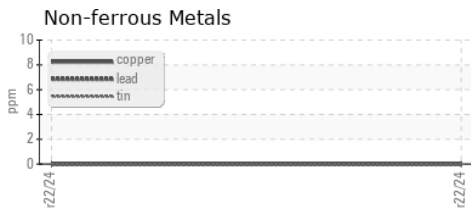
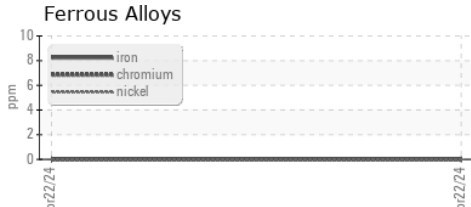
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	NEG	---	---
Free Water	scalar	*Visual	NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	65.2	---	---
Visc @ 100°C	cSt	ASTM D445	9.48	---	---
Viscosity Index (VI)	Scale	ASTM D2270	125	---	---

### SAMPLE IMAGES

	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

### GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KFS0005266      **Received** : 23 Apr 2024  
**Lab Number** : 06158201      **Tested** : 25 Apr 2024  
**Unique Number** : 10993624      **Diagnosed** : 25 Apr 2024 - Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: FT-IR, ICP-NewOil, KV100, PrtCount, VI )

**CONSTELLIUM**  
 4805 SECOND STREET  
 MUSCLE SHOALS, AL  
 US 35661  
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To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)