

## **OIL ANALYSIS REPORT**

Sample Rating Trend

### NORMAL

#### Machine Id HED BULK - DURON 15W40 HED BULK - 15W40

Component Bulk Tank New (Unused) Oil

Fluid {not provided} (--- GAL)

#### DIAGNOSIS

Recommendation

This is a baseline read-out on the submitted sample.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2	
Sample Number		Client Info		KFS0005267			
Sample Date		Client Info		22 Apr 2024			
Machine Age	hrs	Client Info		0			
Oil Age	hrs	Client Info		0			
Oil Changed		Client Info		N/A			
Sample Status				NORMAL			
CONTAMINATION		method	limit/base	current	history1	history2	
Water		WC Method		NEG			
WEAR METALS		method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>5	0			
Chromium	ppm	ASTM D5185m	>5	0			
Nickel	ppm	ASTM D5185m	>5	0			
Titanium	ppm	ASTM D5185m		0			
Silver	ppm	ASTM D5185m	>5	0			
Aluminum	ppm	ASTM D5185m	>5	0			
Lead	ppm	ASTM D5185m	>5	0			
Copper	ppm	ASTM D5185m	>5	0			
Tin	ppm	ASTM D5185m	>5	0			
Vanadium	ppm	ASTM D5185m		0			
Cadmium	ppm	ASTM D5185m		0			
ADDITIVES		method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		0			
Barium	ppm	ASTM D5185m		0			
Molybdenum	ppm	ASTM D5185m		57			
Manganese	ppm	ASTM D5185m		0			
Magnesium	ppm	ASTM D5185m		940			
Calcium	ppm	ASTM D5185m		1207			
Phosphorus	ppm	ASTM D5185m		1107			
Zinc	ppm	ASTM D5185m		1309			
Sulfur	ppm	ASTM D5185m		3783			
CONTAMINANTS		method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>15	4			
Sodium	ppm	ASTM D5185m		0			
Potassium	ppm	ASTM D5185m	>20	0			
FLUID DEGRADA	TION	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045		1.86			
Base Number (BN)	mg KOH/g	ASTM D2896		9.97			



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Base Number		VISUAL		method	limit/base	e current	history1	history2
		White Metal	scalar	*Visual	NONE	NONE		
		Yellow Metal	scalar	*Visual	NONE	NONE		
<b>T</b>		Precipitate	scalar	*Visual	NONE	NONE		
		Silt	scalar	*Visual	NONE	NONE		
		Debris	scalar	*Visual	NONE	NONE		
		Sand/Dirt	scalar	*Visual	NONE	NONE		
Apr22/24	Apr22/24	Appearance	scalar	*Visual	NORML	NORML		
Apri	Apri	Odor	scalar	*Visual	NORML	NORML		
Viscosity @ 100°C		Emulsified Water	scalar	*Visual		NEG		
		Free Water	scalar	*Visual		NEG		
Abnormal		FLUID PROPERT	IES	method	limit/base	e current	history1	history2
	_	Visc @ 40°C	cSt	ASTM D445		110.9		
		Visc @ 100°C	cSt	ASTM D445		14.98		
Abnormal		Viscosity Index (VI)	Scale	ASTM D2270		140		
		SAMPLE IMAGES		method	limit/base		history1	history2
	Apr22/24 -			manoa				- motory -
	AF	Color					no image	no image
/iscosity @ 100°C		000					no inage	no image
Abnormal								
		Bottom					no image	no image
bnormal		GRAPHS						
		Ferrous Alloys						
	VCI CO							
Aprizzizz	5V	8 - iron chromium						
/iscosity @ 40°C		e 6 4						
nacosity (e to C		2						
Abnormal		54 54			24			
		Apr22/24			Apr22/24			
		<i>∝</i> Non-ferrous Metal	c.		A			
		Non-ferrous Metal	5					
Abnormal		8 - copper						
	*							
	10.00	2						
	ν	0			54			
		4pr22/24			Apr22/24			
		-			Aı			
		Viscosity @ 40°C				Acid Number		
		Abnormal			Number (mg KOH/g)	15		
	1J-UP	2 100			gm g	10		
	1 200	Abnormal			nmbei	0.5		
		80			Acid N	0.0		
		24			Apr22/24 -	Apr22/24		Apr22/24 -
		Apr22//			Apr2	Apr2		Apr2
Certificate 12367 Test Pa To discuss this sample	e No. Imber Number Ickage report, d		Recei Teste Diagr sts: FT-IF ice at 1-8	ived : 23 ed : 25 nosed : 25 8, ICP-NewO 800-237-136	3 Apr 2024 5 Apr 2024 Apr 2024 - Jon il, KV100, P 9.	athan Hester PrtCount, TBN, VI )	4805 SEC MUSCL Contact: dall.nichols@c	CONSTELLIUM COND STREET E SHOALS, AL US 35661 Randy Nichols constellium.com
Certificate L2367 Test Pa	Number Ickage report, o ds that a	: 10993627 : IND 2 ( Additional Tes contact Customer Serv are outside of the ISO 1	ts: FT-IF ice at 1-8 7025 sco	nosed : 25 8, ICP-NewO 800-237-1369 9pe of accred	Apr 2024 - Jon ill, KV100, P 9. ditation.	PrtCount, TBN, VI ) ran	Contact: dall.nichols@c T:	US 3 Randy N

Contact/Location: CONSTELLIUM - Randy Nichols - CONMUSAL