

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Machine Id HED BULK - DURON 15W40 HED BULK - 15W40

Component Bulk Tank New (Unused) Oil

Fluid {not provided} (--- GAL)

DIAGNOSIS

Recommendation

This is a baseline read-out on the submitted sample.

| SAMPLE INFORM | IATION | method | limit/base | current | history1 | history2 | |
|------------------|----------|-------------|------------|-------------|----------|----------|--|
| Sample Number | | Client Info | | KFS0005267 | | | |
| Sample Date | | Client Info | | 22 Apr 2024 | | | |
| Machine Age | hrs | Client Info | | 0 | | | |
| Oil Age | hrs | Client Info | | 0 | | | |
| Oil Changed | | Client Info | | N/A | | | |
| Sample Status | | | | NORMAL | | | |
| CONTAMINATION | | method | limit/base | current | history1 | history2 | |
| Water | | WC Method | | NEG | | | |
| WEAR METALS | | method | limit/base | current | history1 | history2 | |
| Iron | ppm | ASTM D5185m | >5 | 0 | | | |
| Chromium | ppm | ASTM D5185m | >5 | 0 | | | |
| Nickel | ppm | ASTM D5185m | >5 | 0 | | | |
| Titanium | ppm | ASTM D5185m | | 0 | | | |
| Silver | ppm | ASTM D5185m | >5 | 0 | | | |
| Aluminum | ppm | ASTM D5185m | >5 | 0 | | | |
| Lead | ppm | ASTM D5185m | >5 | 0 | | | |
| Copper | ppm | ASTM D5185m | >5 | 0 | | | |
| Tin | ppm | ASTM D5185m | >5 | 0 | | | |
| Vanadium | ppm | ASTM D5185m | | 0 | | | |
| Cadmium | ppm | ASTM D5185m | | 0 | | | |
| ADDITIVES | | method | limit/base | current | history1 | history2 | |
| Boron | ppm | ASTM D5185m | | 0 | | | |
| Barium | ppm | ASTM D5185m | | 0 | | | |
| Molybdenum | ppm | ASTM D5185m | | 57 | | | |
| Manganese | ppm | ASTM D5185m | | 0 | | | |
| Magnesium | ppm | ASTM D5185m | | 940 | | | |
| Calcium | ppm | ASTM D5185m | | 1207 | | | |
| Phosphorus | ppm | ASTM D5185m | | 1107 | | | |
| Zinc | ppm | ASTM D5185m | | 1309 | | | |
| Sulfur | ppm | ASTM D5185m | | 3783 | | | |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 | |
| Silicon | ppm | ASTM D5185m | >15 | 4 | | | |
| Sodium | ppm | ASTM D5185m | | 0 | | | |
| Potassium | ppm | ASTM D5185m | >20 | 0 | | | |
| FLUID DEGRADA | TION | method | limit/base | current | history1 | history2 | |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | 1.86 | | | |
| Base Number (BN) | mg KOH/g | ASTM D2896 | | 9.97 | | | |



OIL ANALYSIS REPORT

| Base Number | | VISUAL | | method | limit/base | e current | history1 | history2 |
|---|---|---|---|--|--|-------------------------------------|---|--|
| | | White Metal | scalar | *Visual | NONE | NONE | | |
| | | Yellow Metal | scalar | *Visual | NONE | NONE | | |
| T | | Precipitate | scalar | *Visual | NONE | NONE | | |
| | | Silt | scalar | *Visual | NONE | NONE | | |
| | | Debris | scalar | *Visual | NONE | NONE | | |
| | | Sand/Dirt | scalar | *Visual | NONE | NONE | | |
| Apr22/24 | Apr22/24 | Appearance | scalar | *Visual | NORML | NORML | | |
| Apri | Apri | Odor | scalar | *Visual | NORML | NORML | | |
| Viscosity @ 100°C | | Emulsified Water | scalar | *Visual | | NEG | | |
| | | Free Water | scalar | *Visual | | NEG | | |
| Abnormal | | FLUID PROPERT | IES | method | limit/base | e current | history1 | history2 |
| | _ | Visc @ 40°C | cSt | ASTM D445 | | 110.9 | | |
| | | Visc @ 100°C | cSt | ASTM D445 | | 14.98 | | |
| Abnormal | | Viscosity Index (VI) | Scale | ASTM D2270 | | 140 | | |
| | | SAMPLE IMAGES | | method | limit/base | | history1 | history2 |
| | Apr22/24 - | | | manoa | | | | - motory - |
| | AF | Color | | | | | no image | no image |
| /iscosity @ 100°C | | 000 | | | | | no inage | no image |
| Abnormal | | | | | | | | |
| | | | | | | | | |
| | | Bottom | | | | | no image | no image |
| | | | | | | | | |
| bnormal | | GRAPHS | | | | | | |
| | | Ferrous Alloys | | | | | | |
| | VCI CO | | | | | | | |
| Aprizzizz | 5V | 8 - iron chromium | | | | | | |
| /iscosity @ 40°C | | e 6 4 | | | | | | |
| nacosity (e to C | | 2 | | | | | | |
| Abnormal | | 54 54 | | | 24 | | | |
| | | Apr22/24 | | | Apr22/24 | | | |
| | | <i>∝</i> Non-ferrous Metal | c. | | A | | | |
| | | Non-ferrous Metal | 5 | | | | | |
| Abnormal | | 8 - copper | | | | | | |
| | * | | | | | | | |
| | 10.00 | 2 | | | | | | |
| | ν | 0 | | | 54 | | | |
| | | 4pr22/24 | | | Apr22/24 | | | |
| | | - | | | Aı | | | |
| | | Viscosity @ 40°C | | | | Acid Number | | |
| | | Abnormal | | | Number (mg KOH/g) | 15 | | |
| | 1J-UP | 2 100 | | | gm g | 10 | | |
| | 1 200 | Abnormal | | | nmbei | 0.5 | | |
| | | 80 | | | Acid N | 0.0 | | |
| | | 24 | | | Apr22/24 - | Apr22/24 | | Apr22/24 - |
| | | Apr22// | | | Apr2 | Apr2 | | Apr2 |
| Certificate 12367 Test Pa To discuss this sample | e No. Imber Number Ickage report, d | | Recei Teste Diagr sts: FT-IF ice at 1-8 | ived : 23 ed : 25 nosed : 25 8, ICP-NewO 800-237-136 | 3 Apr 2024 5 Apr 2024 Apr 2024 - Jon il, KV100, P 9. | athan Hester PrtCount, TBN, VI) | 4805 SEC MUSCL Contact: dall.nichols@c | CONSTELLIUM COND STREET E SHOALS, AL US 35661 Randy Nichols constellium.com |
| Certificate L2367 Test Pa | Number Ickage report, o ds that a | : 10993627 : IND 2 (Additional Tes contact Customer Serv are outside of the ISO 1 | ts: FT-IF ice at 1-8 7025 sco | nosed : 25 8, ICP-NewO 800-237-1369 9pe of accred | Apr 2024 - Jon ill, KV100, P 9. ditation. | PrtCount, TBN, VI) ran | Contact: dall.nichols@c T: | US 3 Randy N |

Contact/Location: CONSTELLIUM - Randy Nichols - CONMUSAL