

COOLANT REPORT

Area Ohio Valley [Ohio Valley] Coolant - Port Main Engine

Fluid CATERPILLAR ELC (--- GAL)

Recommendation

The fluid is suitable for further service.

Corrosion

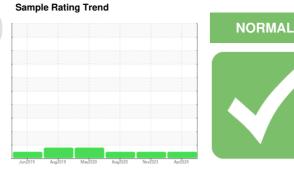
All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

Coolant Condition

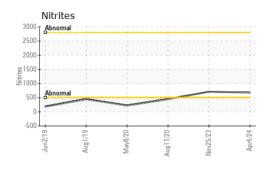
Carboxylate test failed. The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits.

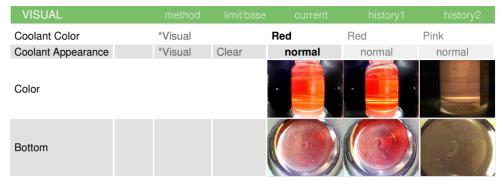


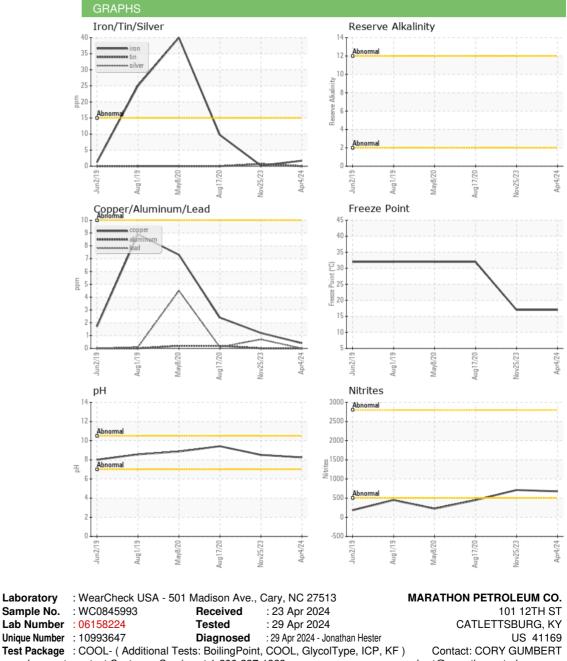
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0845993	WC0845956	RP0004233
Sample Date		Client Info		04 Apr 2024	25 Nov 2023	17 Aug 2020
Machine Age	hrs	Client Info		63605	60961	39676
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	Not Changd	N/A
Sample Status				NORMAL	NORMAL	NORMAL
PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history2
Glycol Type		FT-IR				
Specific Gravity		*ASTM D1298		1.025	1.025	
рН	Scale 0-14	ASTM D1287		8.25	8.51	9.42
Nitrites	ppm	AP-053:2009		676	712	448
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		19.9	19.9	0.0
Freezing Point	°F	ASTM D3321		17	17	+32
Total Dissolved Solids				171.0	171.0	39.5
Carboxylate				fail	fail	pass
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130	0	22	23	38
Phosphorus	ppm	ASTM D6130	0	0	3	<1
Boron	ppm	ASTM D6130	0	68	73	76
Molybdenum	ppm	ASTM D6130	950	244	264	1
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	2	<1	10
Aluminum	ppm	ASTM D6130	>10	0	0	<1
Copper	ppm	ASTM D6130	>10	<1	1	2
Lead	ppm	ASTM D6130	>10	0	<1	<1
Tin	ppm	ASTM D6130	>10	0	<1	0
Zinc	ppm	ASTM D6130		0	1	2
CONTAMINANTS		method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		20	18	36
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		1955	2042	360
Potassium	ppm	ASTM D6130		7	10	4
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		20	16	13
Magnesium	ppm	ASTM D6130		<1	2	2
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To discuss this sample report, contact Customer Service at 1-800-237-1369. cagumbert@r * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

US 41169 KF) Contact: CORY GUMBERT cagumbert@marathonpetroleum.com T: (606)585-3950 *GM 106:2012*) F: x:

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Certificate 12367

Submitted By: M/V OHIO VALLEY

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