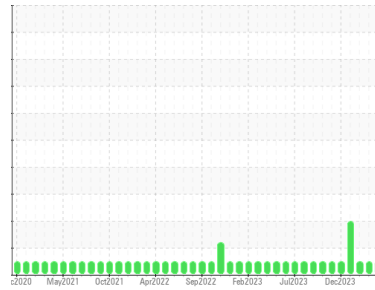




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

FLAKER

Machine Id

LINE 1 FLAKER STATIONARY HYDRAULIC UNIT (S/N FL105H30U)

Component

Hydraulic System

Fluid

AW HYDRAULIC OIL ISO 68 (--- GAL)

DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0895079	WC0895051	WC0834622
Sample Date	Client Info			18 Apr 2024	21 Mar 2024	19 Feb 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	4	1	2
Chromium	ppm	ASTM D5185m	>20	<1	0	<1
Nickel	ppm	ASTM D5185m	>20	<1	0	0
Titanium	ppm	ASTM D5185m		<1	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	2	0	0
Lead	ppm	ASTM D5185m	>20	<1	0	0
Copper	ppm	ASTM D5185m	>20	9	8	8
Tin	ppm	ASTM D5185m	>20	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0	0
Barium	ppm	ASTM D5185m	5	0	0	0
Molybdenum	ppm	ASTM D5185m	5	<1	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m	25	2	0	2
Calcium	ppm	ASTM D5185m	200	28	22	25
Phosphorus	ppm	ASTM D5185m	300	272	251	250
Zinc	ppm	ASTM D5185m	370	231	207	226
Sulfur	ppm	ASTM D5185m	2500	563	633	547

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	0	0
Sodium	ppm	ASTM D5185m		14	14	13
Potassium	ppm	ASTM D5185m	>20	1	0	0

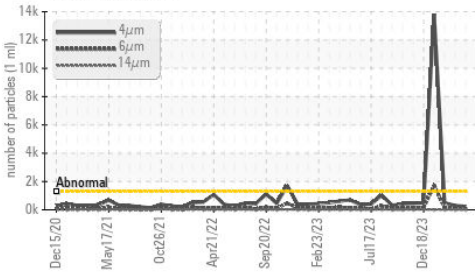
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>1300	244	301	494
Particles >6µm		ASTM D7647	>320	70	89	140
Particles >14µm		ASTM D7647	>40	4	7	10
Particles >21µm		ASTM D7647	>10	1	3	4
Particles >38µm		ASTM D7647	>3	0	0	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>17/15/12	15/13/9	15/14/10	16/14/10

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.46	0.47	0.40

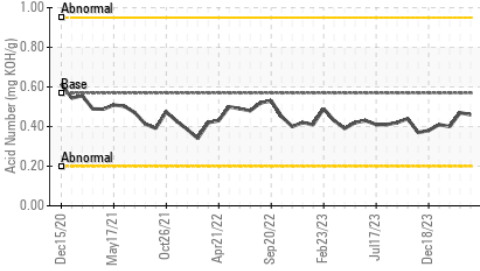


OIL ANALYSIS REPORT

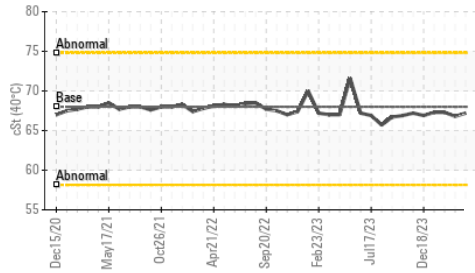
Particle Trend



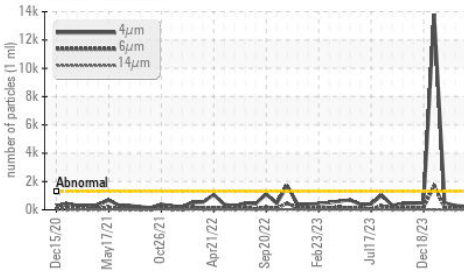
Acid Number



Viscosity @ 40°C



Particle Trend



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 68	67.2	66.8	67.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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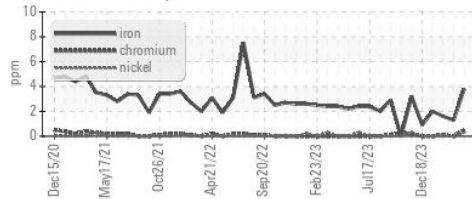
Color



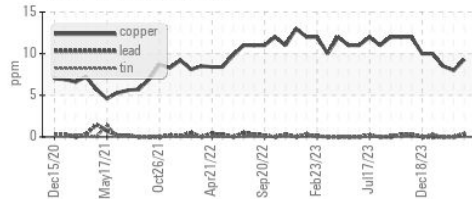
Bottom

GRAPHS

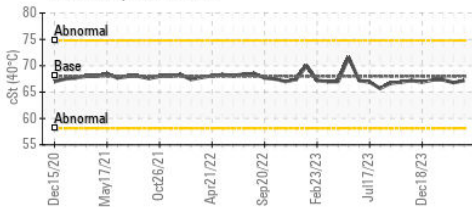
Ferrous Alloys



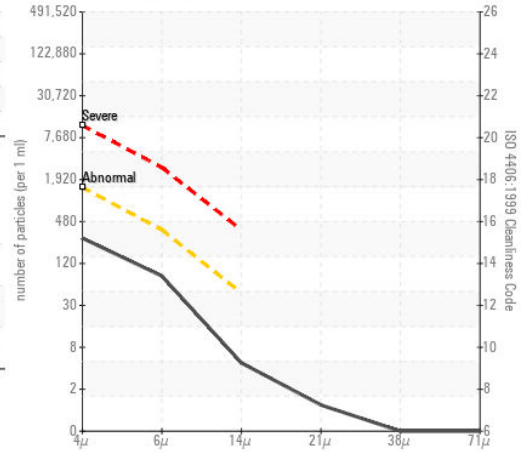
Non-ferrous Metals



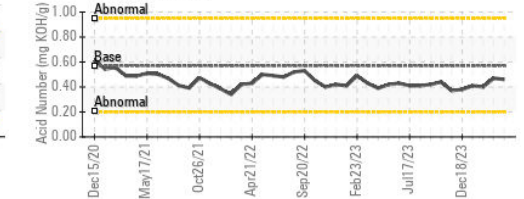
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0895079
Lab Number : 06158439
Unique Number : 10993862
Test Package : IND 2

Received : 23 Apr 2024
Tested : 24 Apr 2024
Diagnosed : 24 Apr 2024 - Wes Davis

J.M. Huber Corporation
 PO BOX 38
 CRYSTAL HILL, VA
 US 24539
 Contact: Ted Hudson
 ted.hudson@huber.com
 T: (434)476-6628
 F: (434)476-8133

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)