

## **OIL ANALYSIS REPORT**

Sample Rating Trend

**VISUAL METAL** 

# CUMMINS VS9746

Diesel Engine Fluid DIESEL ENGINE OIL SAE 40 (12 GAL)

### DIAGNOSIS

#### A Recommendation

Resample at the next service interval to monitor.

## A Wear

All component wear rates are normal.

#### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

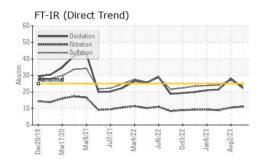
### Fluid Condition

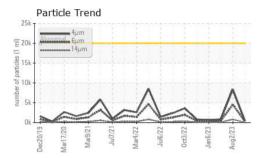
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

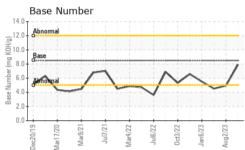
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0857795	WC0793356	WC0779704
Sample Date		Client Info		19 Apr 2024	02 Aug 2023	10 Feb 2023
Machine Age	hrs	Client Info		12469	11057	9841
Oil Age	hrs	Client Info		1412	2844	315
Oil Changed		Client Info		Not Changd	Changed	Not Changd
Sample Status				ABNORMAL	ATTENTION	NORMAL
CONTAMINATION	I .	method	limit/base	current	history1	history2
Fuel		WC Method	>3.0	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	36	88	11
Chromium	ppm	ASTM D5185m	>20	2	2	<1
Nickel	ppm	ASTM D5185m	>2	<1	0	0
Titanium	ppm	ASTM D5185m	>2	<1	0	0
Silver	ppm	ASTM D5185m	>2	0	0	<1
Aluminum	ppm	ASTM D5185m	>20	3	3	2
Lead	ppm	ASTM D5185m	>40	31	26	12
Copper	ppm	ASTM D5185m	>330	4	9	4
Tin	ppm	ASTM D5185m	>15	2	4	1
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	250	0	6	16
Barium						
	ppm	ASTM D5185m	10	0	0	0
Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m	10 100	0 62	0 24	0 22
Molybdenum Manganese				-		
	ppm	ASTM D5185m		62	24	22
Manganese	ppm ppm	ASTM D5185m ASTM D5185m	100	62 1	24 2	22 <1
Manganese Magnesium	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	100 450 3000 1150	62 1 916	24 2 372 2020 933	22 <1 319 1919 855
Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	100 450 3000	62 1 916 1279	24 2 372 2020	22 <1 319 1919 855 1023
Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	100 450 3000 1150	62 1 916 1279 1130	24 2 372 2020 933	22 <1 319 1919 855
Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	100 450 3000 1150 1350	62 1 916 1279 1130 1275	24 2 372 2020 933 1040	22 <1 319 1919 855 1023
Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	100 450 3000 1150 1350 4250	62 1 916 1279 1130 1275 3667 current 9	24 2 372 2020 933 1040 5968 history1 11	22 <1 319 1919 855 1023 6441 history2 8
Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method	100 450 3000 1150 1350 4250 limit/base	62 1 916 1279 1130 1275 3667 current	24 2 372 2020 933 1040 5968 history1 11 8	22 <1 319 1919 855 1023 6441 history2 8 3
Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m Method ASTM D5185m	100 450 3000 1150 1350 4250 limit/base >25	62 1 916 1279 1130 1275 3667 current 9	24 2 372 2020 933 1040 5968 history1 11	22 <1 319 1919 855 1023 6441 history2 8
Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm of the second secon	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b> ASTM D5185m ASTM D5185m	100 450 3000 1150 1350 4250 <b>limit/base</b> >25 >216	62 1 916 1279 1130 1275 3667 current 9 5	24 2 372 2020 933 1040 5968 history1 11 8	22 <1 319 1919 855 1023 6441 history2 8 3
Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm of the second secon	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	100 450 3000 1150 1350 4250 <b>limit/base</b> >25 >216 >20	62 1 916 1279 1130 1275 3667 current 9 5 4	24 2 372 2020 933 1040 5968 history1 11 8 4	22 <1 319 1919 855 1023 6441 history2 8 3 2
Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	100 450 3000 1150 1350 4250 <b>limit/base</b> >25 >216 >20 <b>limit/base</b>	62 1 916 1279 1130 1275 3667 current 9 5 4 current	24 2 372 2020 933 1040 5968 history1 11 8 4 4	22 <1 319 1919 855 1023 6441 history2 8 3 2 2 history2

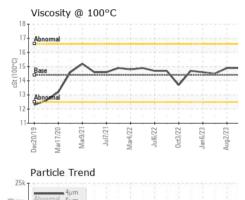


# **OIL ANALYSIS REPORT**





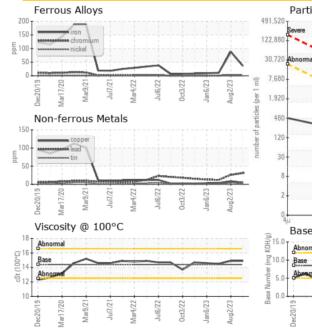


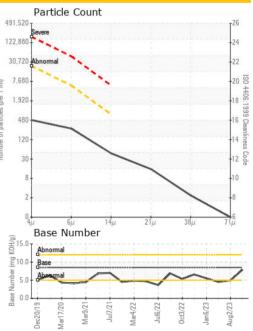




FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	426	8343	861
Particles >6µm		ASTM D7647	>5000	232	4545	469
Particles >14µm		ASTM D7647	>640	40	773	80
Particles >21µm		ASTM D7647	>160	13	261	27
Particles >38µm		ASTM D7647	>40	2	40	4
Particles >71µm		ASTM D7647	>10	0	4	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	16/15/12	20/19/17	17/16/13
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	22.3	28.2	21.5
Base Number (BN)	mg KOH/g	ASTM D2896	8.5	7.89	4.94	4.52
VISUAL		method	limit/base	current	history1	history2
VISUAL White Metal	scalar	method *Visual	limit/base	current	history1 NONE	history2 NONE
	scalar scalar					,
White Metal		*Visual	NONE		NONE	NONE
White Metal Yellow Metal	scalar	*Visual *Visual	NONE NONE	MODER NONE	NONE	NONE NONE
White Metal Yellow Metal Precipitate	scalar scalar	*Visual *Visual *Visual	NONE NONE NONE	MODER NONE NONE	NONE NONE NONE	NONE NONE NONE
White Metal Yellow Metal Precipitate Silt	scalar scalar scalar	*Visual *Visual *Visual *Visual	NONE NONE NONE	MODER NONE NONE NONE	NONE NONE NONE NONE	NONE NONE NONE NONE
White Metal Yellow Metal Precipitate Silt Debris	scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual	NONE NONE NONE NONE	MODER NONE NONE NONE NONE	NONE NONE NONE NONE NONE	NONE NONE NONE NONE
White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt	scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual *Visual	NONE NONE NONE NONE NONE	MODER NONE NONE NONE NONE NONE	NONE NONE NONE NONE NONE	NONE NONE NONE NONE NONE
White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance	scalar scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual *Visual	NONE NONE NONE NONE NONE NORML	MODER NONE NONE NONE NONE NONE NORML	NONE NONE NONE NONE NONE NONE NORML	NONE NONE NONE NONE NONE NORML
White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance Odor	scalar scalar scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual *Visual *Visual	NONE NONE NONE NONE NONE NORML NORML	MODER NONE NONE NONE NONE NORML NORML	NONE NONE NONE NONE NONE NORML NORML	NONE NONE NONE NONE NONE NORML NORML
White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance Odor Emulsified Water	scalar scalar scalar scalar scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual	NONE NONE NONE NONE NONE NORML NORML	MODER NONE NONE NONE NONE NORE NORML NEG	NONE NONE NONE NONE NONE NORML NORML NEG	NONE NONE NONE NONE NONE NONE NORML NORML NEG

GRAPHS







Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 MCMAHAN WELDING SERVICE LTD Sample No. : WC0857795 Received : 23 Apr 2024 Lab Number : 06158484 Tested : 25 Apr 2024 Unique Number : 10993907 Diagnosed : 25 Apr 2024 - Jonathan Hester Test Package : MOB 2 ( Additional Tests: PrtCount ) Certificate 12367 To discuss this sample report, contact Customer Service at 1-800-237-1369. info@mcmahanservices.com \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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