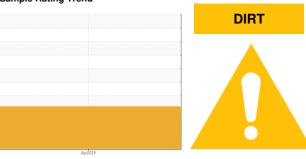


# **OIL ANALYSIS REPORT**

Sample Rating Trend



Machine Id

# **AEROSTAR**

Component

Left Piston Aircraft Engine

PHILLIPS 66 AVIATION X/C OIL SAE20W50 (--- GAL)

## DIAGNOSIS

### Recommendation

We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. We advise that you check the engine magneto timing. We advise that you monitor for an abnormal oil pressure drop and noise. We advise that you perform a compression test, and a borescope exam. We recommend that you drain the oil from the component if this has not already been done. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Provided compression test checks O.K., resample in 20 to 25 hours to monitor. Please specify the component make and model with your next sample.

#### 🔔 Wear

Copper and iron ppm levels are abnormal. Cylinder wear is indicated. Bearing and/or bushing wear is indicated.

### Contamination

There is a moderate concentration of dirt present in the oil. High amount of ingressed dirt has caused abrasive wear to the component.

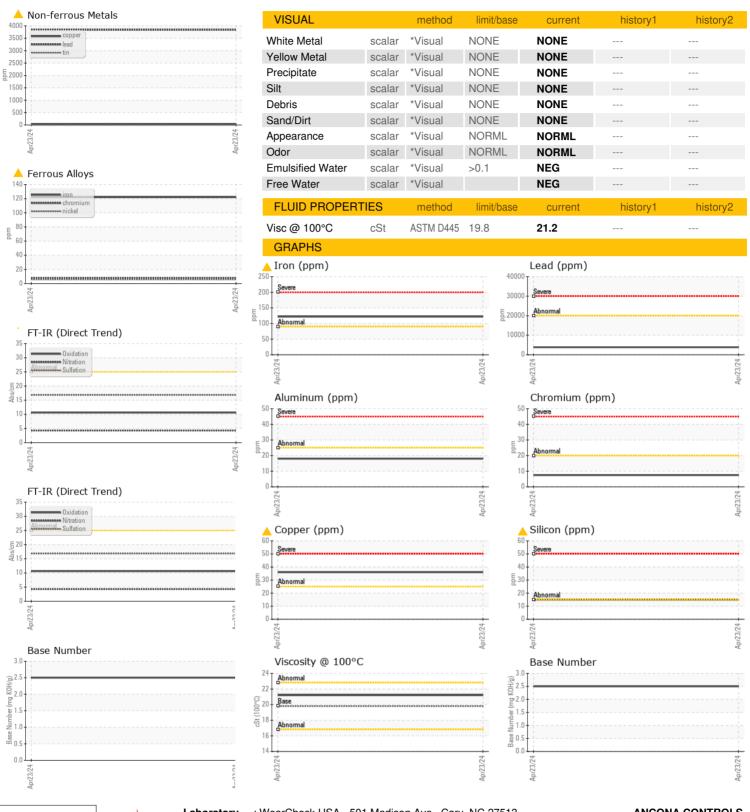
### **Fluid Condition**

The BN result indicates that there is suitable alkalinity remaining in the oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Sample Number   Client Info   WC0498795	( GAL)				Apr2024		
Sample Date   Client Info   23 Apr 2024	SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Machine Age hrs Client Info	Sample Number		Client Info		WC0498795		
Dil Age	Sample Date		Client Info		23 Apr 2024		
Dil Changed   Client Info   N/A	Machine Age	hrs	Client Info		-		
CONTAMINATION   method   limit/base   current   history1   history2	Oil Age	hrs	Client Info		0		
CONTAMINATION   method   limit/base   current   history1   history2	Oil Changed		Client Info		N/A		
Water	Sample Status				ABNORMAL		
Water Glycol         WC Method         >0.1         NEG             WEAR METALS         method         limit/base         current         history1         history2           Iron         ppm         ASTM D5185m         >90         122             Chromium         ppm         ASTM D5185m         >20         8             Nickel         ppm         ASTM D5185m         >15         6             Silver         ppm         ASTM D5185m         >5         0             Aluminum         ppm         ASTM D5185m         >25         18             Aluminum         ppm         ASTM D5185m         >25         18             Lead         ppm         ASTM D5185m         >20000         3842             Copper         ppm         ASTM D5185m         >20         1             Vanadium         ppm         ASTM D5185m         0             Cadmium         ppm         ASTM D5185m         0	CONTAMINATION	١	method	limit/base	current	history1	history2
WEAR METALS	-uel		WC Method	>4.0	<1.0		
WEAR METALS         method         limit/base         current         history1         history2           ron         ppm         ASTM D5185m         >90         ▲ 122             Chromium         ppm         ASTM D5185m         >20         8             Nickel         ppm         ASTM D5185m         >15         6             Silver         ppm         ASTM D5185m         >5         0             Aluminum         ppm         ASTM D5185m         >5         0             Aluminum         ppm         ASTM D5185m         >5         0             Aluminum         ppm         ASTM D5185m         >20000         3842             Lead         ppm         ASTM D5185m         >20         36             Copper         ppm         ASTM D5185m         0             Cadmium         ppm         ASTM D5185m         0             Cadmium         ppm         ASTM D5185m         0	Water		WC Method	>0.1	NEG		
Post	Glycol		WC Method		NEG		
ASTM D5185m   >20	WEAR METALS		method	limit/base	current	history1	history2
STIM D5185m   STM D5185m   ST	ron	ppm	ASTM D5185m	>90	<b>122</b>		
Description	Chromium	ppm	ASTM D5185m	>20	8		
Aluminum	Vickel	ppm	ASTM D5185m	>15	6		
Aluminum	Titanium	ppm	ASTM D5185m		0		
Lead         ppm         ASTM D5185m         >20000         3842             Copper         ppm         ASTM D5185m         >25         ▲ 36             Fin         ppm         ASTM D5185m         >30         1             Vanadium         ppm         ASTM D5185m         0             Cadmium         ppm         ASTM D5185m         0             ADDITIVES         method         limit/base         current         history1         history2           Boron         ppm         ASTM D5185m         0             Barium         ppm         ASTM D5185m         0             Manganese         ppm         ASTM D5185m         1             Magnesium         ppm         ASTM D5185m         0             Calcium         ppm         ASTM D5185m         0             Phosphorus         ppm         ASTM D5185m         0             Sulfur         ppm         ASTM D5185m <td< td=""><td>Silver</td><td>ppm</td><td>ASTM D5185m</td><td>&gt;5</td><td>0</td><td></td><td></td></td<>	Silver	ppm	ASTM D5185m	>5	0		
Description	Aluminum	ppm	ASTM D5185m	>25	18		
Tin	_ead	ppm					
Vanadium         ppm         ASTM D5185m         0             Cadmium         ppm         ASTM D5185m         <1	Copper	ppm	ASTM D5185m	>25	<u>▲</u> 36		
ADDITIVES         method         limit/base         current         history1         history2           Boron         ppm         ASTM D5185m         0             Barium         ppm         ASTM D5185m         0             Wolybdenum         ppm         ASTM D5185m         0             Manganese         ppm         ASTM D5185m         1             Magnesium         ppm         ASTM D5185m         0             Calcium         ppm         ASTM D5185m         0             Phosphorus         ppm         ASTM D5185m         0             Zinc         ppm         ASTM D5185m         0             Zinc         ppm         ASTM D5185m         1340             CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >15         15             Cotassium         ppm         ASTM D5185m         0         <		ppm		>30			
ADDITIVES	/anadium	ppm			0		
Soron   ppm   ASTM D5185m   0	Cadmium	ppm	ASTM D5185m		<1		
Barium	ADDITIVES		method	limit/base	current	history1	history2
Molybdenum         ppm         ASTM D5185m         0             Manganese         ppm         ASTM D5185m         1             Magnesium         ppm         ASTM D5185m         0             Calcium         ppm         ASTM D5185m         0             Phosphorus         ppm         ASTM D5185m         0             Zinc         ppm         ASTM D5185m         0             Sulfur         ppm         ASTM D5185m         1340             CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >15         15             Codium         ppm         ASTM D5185m         >20         <1             Potassium         ppm         ASTM D5185m         0              Potassium         ppm         ASTM D5185m         0              Soot %         *ASTM D5185m	Boron	ppm	ASTM D5185m		0		
Manganese         ppm         ASTM D5185m         1             Magnesium         ppm         ASTM D5185m         0             Calcium         ppm         ASTM D5185m         0             Phosphorus         ppm         ASTM D5185m         0             Zinc         ppm         ASTM D5185m         0             Sulfur         ppm         ASTM D5185m         1340             CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >15         ▲ 15             Godium         ppm         ASTM D5185m         >0              Potassium         ppm         ASTM D5185m         >20         <1	Barium	ppm	ASTM D5185m		0		
Magnesium         ppm         ASTM D5185m         1             Calcium         ppm         ASTM D5185m         0             Phosphorus         ppm         ASTM D5185m         0             Zinc         ppm         ASTM D5185m         0             Sulfur         ppm         ASTM D5185m         1340             CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >15         ▲ 15             Sodium         ppm         ASTM D5185m         >20         <1             Potassium         ppm         ASTM D5185m         >20         <1             INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         0.4             Soulfation         Abs/:mm         *ASTM D7815         >30         16.8             FLUID DEGRADATIO	Molybdenum	ppm	ASTM D5185m		0		
Calcium         ppm         ASTM D5185m         0             Phosphorus         ppm         ASTM D5185m         0             Zinc         ppm         ASTM D5185m         0             Sulfur         ppm         ASTM D5185m         1340             CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >15         ▲ 15             Sodium         ppm         ASTM D5185m         0              Potassium         ppm         ASTM D5185m         >20         <1	Manganese	ppm	ASTM D5185m		1		
Phosphorus         ppm         ASTM D5185m         0             Zinc         ppm         ASTM D5185m         0             Sulfur         ppm         ASTM D5185m         1340             CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >15         ▲ 15             Sodium         ppm         ASTM D5185m         0             Potassium         ppm         ASTM D5185m         >20         <1             INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         0.4             Nitration         Abs/cm         *ASTM D7624         >20         4.3             FLUID DEGRADATION         method         limit/base         current         history1         history2           Dxidation         Abs/.1mm         *ASTM D7414         >25         10.6 <td>Magnesium</td> <td>ppm</td> <td>ASTM D5185m</td> <td></td> <td>1</td> <td></td> <td></td>	Magnesium	ppm	ASTM D5185m		1		
Time	Calcium	ppm	ASTM D5185m		0		
Sulfur         ppm         ASTM D5185m         1340             CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >15         15             Sodium         ppm         ASTM D5185m         0              Potassium         ppm         ASTM D5185m         >20         <1	Phosphorus	ppm	ASTM D5185m		0		
CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >15         15             Sodium         ppm         ASTM D5185m         0             Potassium         ppm         ASTM D5185m         >20         <1	-	ppm	ASTM D5185m		0		
Silicon   ppm   ASTM D5185m   >15   ▲ 15	Sulfur	ppm	ASTM D5185m		1340		
Sodium         ppm         ASTM D5185m         0             Potassium         ppm         ASTM D5185m         >20         <1	CONTAMINANTS		method	limit/base	current	history1	history2
Potassium         ppm         ASTM D5185m         >20         <1             INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         0.4             Nitration         Abs/cm         *ASTM D7624         >20         4.3             Sulfation         Abs/.1mm         *ASTM D7415         >30         16.8             FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         10.6		ppm	ASTM D5185m	>15	<u> </u>		
INFRA-RED		ppm			0		
Soot %         *ASTM D7844         0.4             Nitration         Abs/cm         *ASTM D7624         >20         4.3             Sulfation         Abs/.1mm         *ASTM D7415         >30         16.8             FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         10.6	Potassium	ppm	ASTM D5185m	>20	<1		
Nitration         Abs/cm         *ASTM D7624         >20         4.3             Sulfation         Abs/.1mm         *ASTM D7415         >30         16.8             FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         10.6	INFRA-RED		method	limit/base	current	history1	history2
Sulfation         Abs/.1mm         *ASTM D7415         >30         16.8             FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         10.6	Soot %	%	*ASTM D7844		0.4		
FLUID DEGRADATION method limit/base current history1 history2  Oxidation Abs/.1mm *ASTM D7414 >25 10.6	Vitration	Abs/cm	*ASTM D7624	>20	4.3		
Oxidation	Sulfation	Abs/.1mm	*ASTM D7415	>30	16.8		
	FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Base Number (BN) mg KOH/g ASTM D2896 2.5	Oxidation	Abs/.1mm	*ASTM D7414	>25	10.6		
	Base Number (BN)	mg KOH/g	ASTM D2896		2.5		



## **OIL ANALYSIS REPORT**





Certificate 12367

Laboratory Sample No.

Lab Number : 06158768

: WC0498795 Unique Number: 10994191

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 24 Apr 2024 Tested : 25 Apr 2024

Diagnosed : 26 Apr 2024 - Jonathan Hester

Test Package : MOB1+ To discuss this sample report, contact Customer Service at 1-800-237-1369.

 $^st$  - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

**ANCONA CONTROLS** 

28021 GRAND OAKS CT WIXOM, MI

US 48393 Contact: MARK WOOLNOUGH markw@anconacontrols.com

T: F: