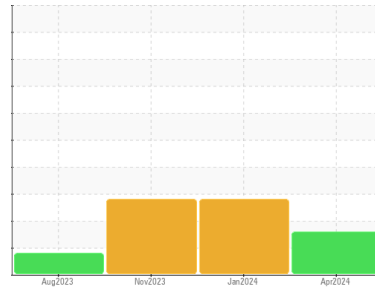




OIL ANALYSIS REPORT

Sample Rating Trend



DIRT



Machine Id
TRANSFER CART

Component
Hydraulic System

Fluid
AW HYDRAULIC OIL ISO 32 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Elemental level of silicon (Si) above normal indicating ingress of seal material. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0879236	WC0875629	WC0830760
Sample Date	Client Info			19 Apr 2024	11 Jan 2024	01 Nov 2023
Machine Age	mths	Client Info		0	0	0
Oil Age	mths	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0	<1	<1
Chromium	ppm	ASTM D5185m	>20	0	0	<1
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	0	0	<1
Lead	ppm	ASTM D5185m	>20	0	0	1
Copper	ppm	ASTM D5185m	>20	0	<1	1
Tin	ppm	ASTM D5185m	>20	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	4	16	9
Barium	ppm	ASTM D5185m	5	0	0	0
Molybdenum	ppm	ASTM D5185m	5	5	5	6
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m	25	15	17	21
Calcium	ppm	ASTM D5185m	200	172	160	168
Phosphorus	ppm	ASTM D5185m	300	276	273	262
Zinc	ppm	ASTM D5185m	370	343	317	340
Sulfur	ppm	ASTM D5185m	2500	1598	1380	1702

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	▲ 17	▲ 18	▲ 21
Sodium	ppm	ASTM D5185m		2	2	0
Potassium	ppm	ASTM D5185m	>20	1	1	4
Water	%	ASTM D6304	>0.05	NEG	NEG	NEG

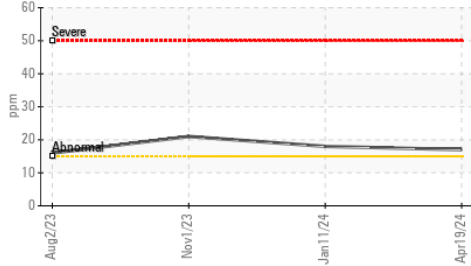
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	3657	▲ 28601	▲ 15829
Particles >6µm		ASTM D7647	>1300	317	▲ 3589	● 2008
Particles >14µm		ASTM D7647	>160	17	84	70
Particles >21µm		ASTM D7647	>40	4	20	16
Particles >38µm		ASTM D7647	>10	1	0	1
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	19/15/11	▲ 22/19/14	▲ 21/18/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.41	0.36	0.37

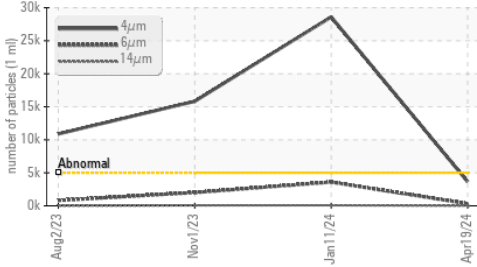


OIL ANALYSIS REPORT

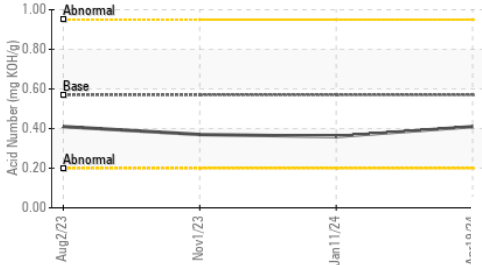
▲ Silicon (ppm)



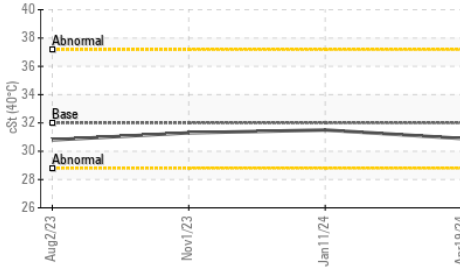
Particle Trend



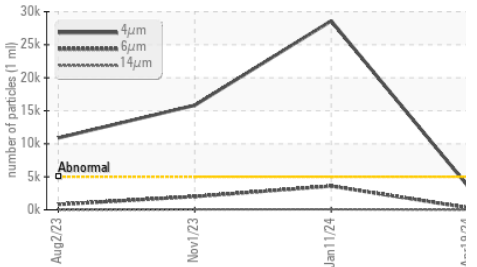
Acid Number



Viscosity @ 40°C



Particle Trend



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32	30.9	31.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

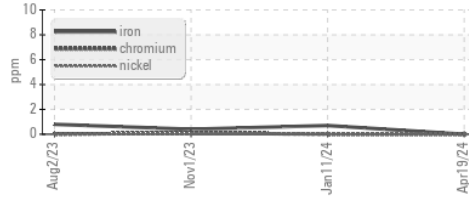


Bottom

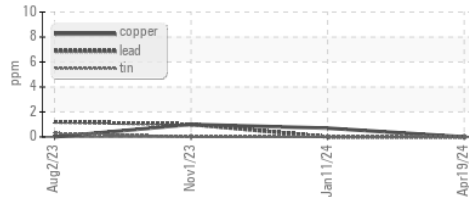


GRAPHS

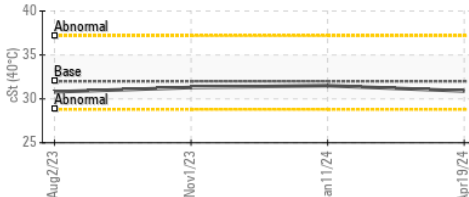
Ferrous Alloys



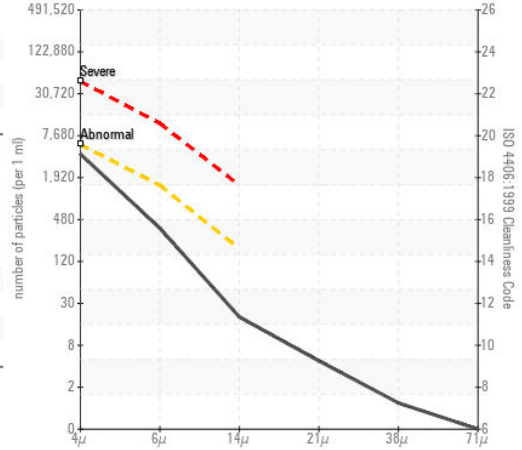
Non-ferrous Metals



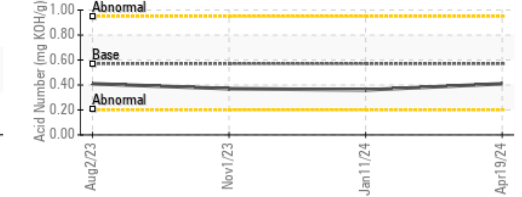
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : WC0879236
 Lab Number : 06159032
 Unique Number : 10994455
 Test Package : PLANT

Received : 24 Apr 2024
 Tested : 25 Apr 2024
 Diagnosed : 25 Apr 2024 - Don Baldrige

ALL METALS PROCESSING & LOGISTICS
 100 ALL METALS DR
 CARTERSVILLE, GA
 US 30120
 Contact: JASON WEISS
 jasonweiss@allmetals.com
 T: (770)427-7379
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)