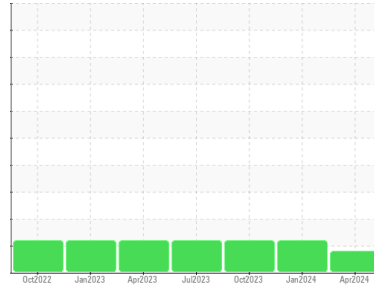




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id

## EXIT COIL CART

Component

### Hydraulic System

Fluid

### AW HYDRAULIC OIL ISO 32 (--- GAL)

#### DIAGNOSIS

##### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

##### Wear

All component wear rates are normal.

##### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

##### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

#### SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0879229</b>	WC0875631	WC0830769
Sample Date	Client Info		<b>19 Apr 2024</b>	11 Jan 2024	16 Oct 2023
Machine Age	days	Client Info	<b>0</b>	0	0
Oil Age	days	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

#### WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>4</b>	5	5
Chromium	ppm	ASTM D5185m >20	<b>0</b>	0	<1
Nickel	ppm	ASTM D5185m >20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>0</b>	0	<1
Lead	ppm	ASTM D5185m >20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >20	<b>3</b>	3	3
Tin	ppm	ASTM D5185m >20	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

#### ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	<b>5</b>	7	9
Barium	ppm	ASTM D5185m 5	<b>0</b>	0	<1
Molybdenum	ppm	ASTM D5185m 5	<b>4</b>	5	6
Manganese	ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m 25	<b>23</b>	25	29
Calcium	ppm	ASTM D5185m 200	<b>152</b>	146	152
Phosphorus	ppm	ASTM D5185m 300	<b>289</b>	277	277
Zinc	ppm	ASTM D5185m 370	<b>351</b>	331	351
Sulfur	ppm	ASTM D5185m 2500	<b>1515</b>	1300	1561

#### CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>12</b>	14	16
Sodium	ppm	ASTM D5185m	<b>3</b>	2	0
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	1	4
Water	%	ASTM D6304 >0.05	<b>NEG</b>	NEG	NEG

#### FLUID CLEANLINESS

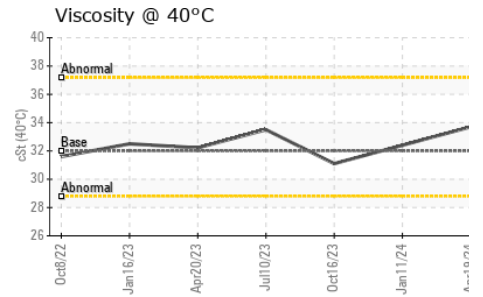
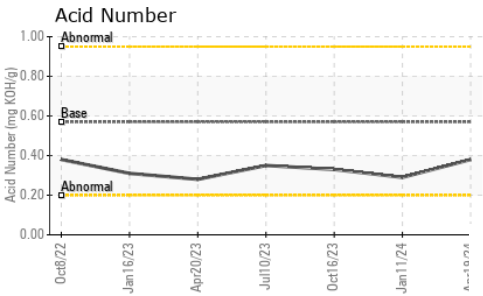
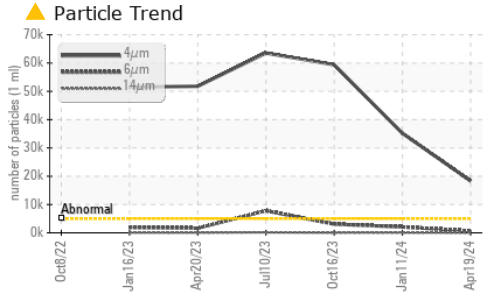
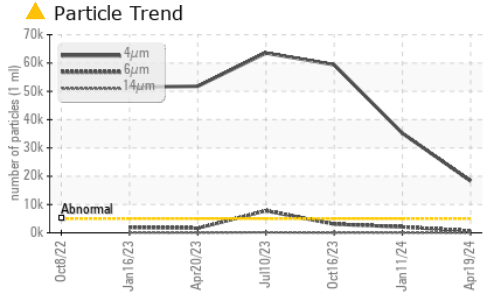
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>▲ 18328</b>	▲ 35174	▲ 59391
Particles >6µm	ASTM D7647	>1300	<b>661</b>	● 2085	▲ 3083
Particles >14µm	ASTM D7647	>160	<b>16</b>	55	47
Particles >21µm	ASTM D7647	>40	<b>3</b>	11	9
Particles >38µm	ASTM D7647	>10	<b>0</b>	1	0
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>▲ 21/17/11</b>	▲ 22/18/13	▲ 23/19/13

#### FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	<b>0.38</b>	0.29	0.33



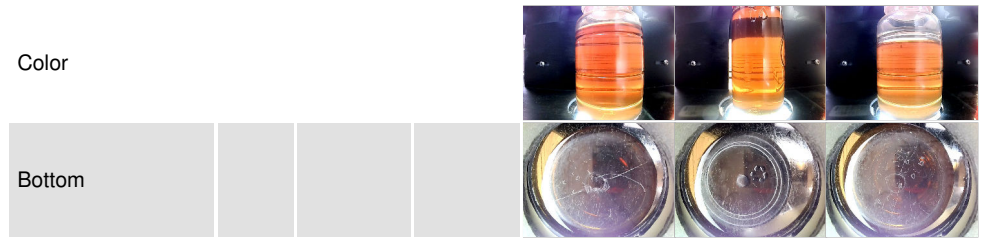
# OIL ANALYSIS REPORT



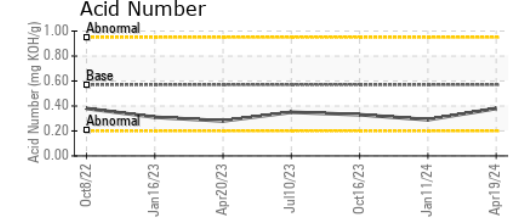
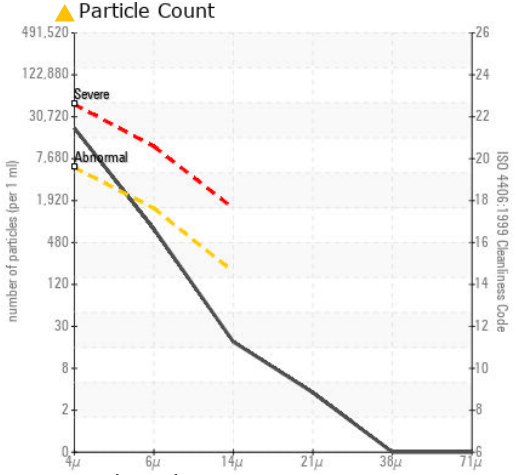
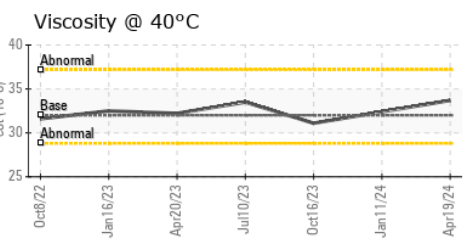
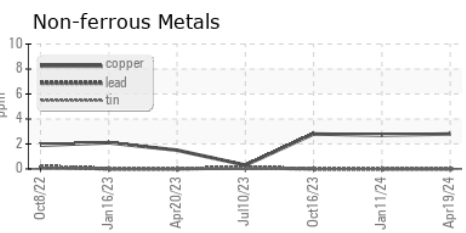
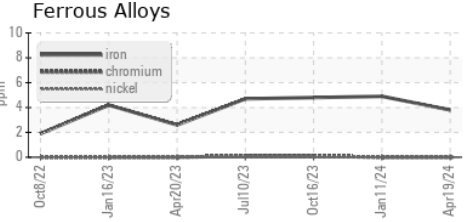
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	32	33.7	32.4	31.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0879229  
**Lab Number** : 06159033  
**Unique Number** : 10994456  
**Test Package** : PLANT  
**Received** : 24 Apr 2024  
**Tested** : 25 Apr 2024  
**Diagnosed** : 25 Apr 2024 - Don Baldrige

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 jasonweiss@allmetals.com  
 T: (770)427-7379  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)