

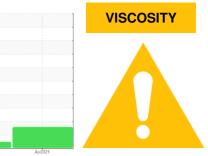
## **OIL ANALYSIS REPORT**

SAMPLE INFORMATION method

Sample Rating Trend

limit/base

current



history1

history2

Machine Id

### SLITTER Component Gearbox Fluid SHELL OMALA S2 GX 320 (--- GAL)

#### DIAGNOSIS

#### Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

#### Fluid Condition

Viscosity of sample indicates oil is within ISO 150 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORM	VIATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0879234	WC0830770	WC0781320
Sample Date		Client Info		19 Apr 2024	20 Oct 2023	17 Jul 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	ourropt	historyd	history
				current	history1	history2
Iron	ppm	ASTM D5185m	>200	<1	2	2
Chromium	ppm	ASTM D5185m	>15	0	0	0
Nickel	ppm	ASTM D5185m	>15	0	0	0
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	0	0
Lead	ppm	ASTM D5185m	>100	0	0	0
Copper	ppm	ASTM D5185m	>200	0	0	0
Tin	ppm	ASTM D5185m	>25	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	6.2	0	0	0
Barium	ppm	ASTM D5185m	0.0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0	<1
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m	0	0	0	0
Calcium	ppm	ASTM D5185m	0.0	32	34	28
Phosphorus	ppm	ASTM D5185m	290	336	333	363
Zinc	ppm	ASTM D5185m	3.8	350	386	356
Sulfur	ppm	ASTM D5185m	8167	5424	3613	4137
CONTAMINANTS	S	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	1	2	3
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	0	<1	0
Water	%	ASTM D6304	>0.2	NEG	NEG	NEG
FLUID CLEANLIN	NESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	<b>65684</b>		
Particles >6µm		ASTM D7647	>5000	<u> </u>		
Particles >14µm		ASTM D7647	>640	137		
Particles >21µm		ASTM D7647	>160	16		
Particles >38µm		ASTM D7647	>40	1		
Particles >71µm		ASTM D7647	>10	0		
Oil Cleanliness		ISO 4406 (c)	>21/19/16	<b>23/21/14</b>		
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.47	0.36	0.39
	ing NOT /g	AG TWI D0040		0.47	0.00	0.00



# **OIL ANALYSIS REPORT**

		VISUAL		method	limit/base	current	history1	history2
валавляевана 6µm		White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
		Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
		Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Abnormal		Silt	scalar	*Visual	NONE	NONE	NONE	NONE
		Debris	scalar	*Visual	NONE	NONE	NONE	NONE
		Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Jul17/23	Apr19/24	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Jull 0ct2	Apr1	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Particle Trend		Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
		Free Water	scalar	*Visual		NEG	NEG	NEG
4μm 6μm 14μm		FLUID PROPER	TIES	method	limit/base	current	history1	history2
		Visc @ 40°C	cSt	ASTM D445	320	152	143	142
Abnormal		SAMPLE IMAGE	S	method	limit/base	current	history1	history2
			.0	method				motoryz
3 63	4	Oslar						
0ct20/23	Apr1 9/24	Color				···	•	no image
	4							
/iscosity @ 40°C					1		( and )	
Abnormal		Bottom					1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1	no image
Base								
Abnormal		GRAPHS						
		Ferrous Alloys				Particle Count		
		<sup>10</sup>			491,520			T <sup>26</sup>
		8 - iron chromium			122,880	Severe		-24
0ct20/23	A CLO F	E 6						
Oct	V	- 4			30,720	Abnormal		-22
cid Number					7,680			20
		Jul17/23	0ct20/23		Apr19/24			
		Jul	0ct2		Apr.1920 38 (per. 1	[ \'		-20 -18 -16 -14 -12
		Non-ferrous Meta	als		Apr19/24 1006 (per 1 ml)			-16
		10 copper						+14
		0 - lead	1		E E			
					30	-		-12
53	5	2			8	-		10
0ct20/23		0			4			
. 0	<	Jul 7/23	0ct20/23		Apr19/24			
		-			Ap 0	ŧμ 6μ	14µ 21µ	38µ 71µ
		Viscosity @ 40°C				Acid Number	0.01	· · · · · ·
		350 - Base			(BHO) 0.40	I	1	
	Į.	Abnormal			<u><u> </u></u>			
	U171 +5	250			<u>د</u> 0.30			
	6	150			N Pipe			
		100				L		
		Jui17/23	0ct20/23		Apr19/24	Jul17/23	0ct20/23	Aor19/24
		٦٢	0		Ap	٦L	õ	No.
			01 Madiso Recei Teste Diagr	ived : 24 d : 25	r, NC 27513 I Apr 2024 5 Apr 2024 Apr 2024 - Don			I <mark>G &amp; LOGISTIC</mark> L METALS D ERSVILLE, G US 3012
TESTING LABORATORY								
Certificate L2367	Test Package	: PLANT	-			-	Contact: J	ASON WEISS

Report Id: ALLCARGA [WUSCAR] 06159035 (Generated: 04/25/2024 18:34:16) Rev: 1

Contact/Location: JASON WEISS - ALLCARGA