

OIL ANALYSIS REPORT

Machine Id

HARRIS HRB10 HRB (S/N 2887)

Hydraulic System AW HYDRAULIC OIL ISO 46 (--- GAL)

DIAGNOSIS

Recommendation

We recommend that you use depth filtration to remove insolubles from the oil and to reduce the levels of varnish in the system. Alternatively draining a percentage of the oil and topping up with fresh oil (sweetening the oil) may provide a reduction in the varnish potential level.

A Wear

The iron level is abnormal.

Contamination

There is a high amount of particulates present in the oil. MPC (Membrane Patch Colorimetry) test indicates a high concentration of varnish present.

Fluid Condition

The AN level is acceptable for this fluid.

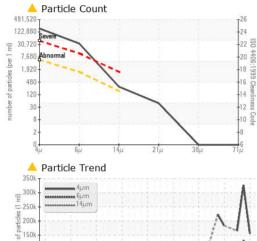
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		INSOLUBLES

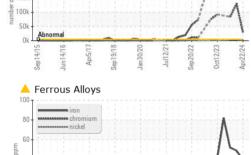
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PTK0004985	PTK0004970	PTK0004971
Sample Date		Client Info		22 Apr 2024	13 Mar 2024	08 Jan 2024
Machine Age	hrs	Client Info		29661	29515	29229
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	SEVERE	SEVERE
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<u> </u>	4 9	5 2
Chromium	ppm	ASTM D5185m	>10	0	<1	<1
Nickel	ppm	ASTM D5185m	>10	0	0	<1
Titanium	ppm	ASTM D5185m		0	1	2
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>10	9	1 2	1 3
Lead	ppm	ASTM D5185m	>10	0	3	5
Copper	ppm	ASTM D5185m	>75	15	17	21
Tin	ppm	ASTM D5185m	>10	0	<1	1
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	<1
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	limit/base	current 0	history1 0	history2 0
	ppm ppm					
Boron		ASTM D5185m	5	0	0	0
Boron Barium	ppm	ASTM D5185m ASTM D5185m	5 5	0 0	0 0	0 8
Boron Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	5 5	0 0 0	0 0 0	0 8 <1
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	5 5 5	0 0 0	0 0 0 <1	0 8 <1 3
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	5 5 25 25	0 0 0 36 51 285	0 0 <1 26 39 294	0 8 <1 3 40
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	5 5 25 200	0 0 0 36 51	0 0 0 <1 26 39	0 8 <1 3 40 46
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	5 5 25 200 300	0 0 0 36 51 285	0 0 <1 26 39 294	0 8 <1 3 40 46 290
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	5 5 5 25 200 300 370	0 0 0 36 51 285 310	0 0 <1 26 39 294 293	0 8 <1 3 40 46 290 323
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	5 5 25 200 300 370 2500	0 0 0 36 51 285 310 4880	0 0 21 26 39 294 293 4904	0 8 <1 3 40 46 290 323 4148
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	5 5 25 200 300 370 2500	0 0 0 36 51 285 310 4880 current	0 0 2 2 3 9 2 9 4 2 9 3 4 9 0 4 9 4 9 4 1 1	0 8 <1 3 40 46 290 323 4148 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method	5 5 5 25 200 300 370 2500 limit/base >20	0 0 0 36 51 285 310 4880 current 10	0 0 0 <1 26 39 294 293 4904 history1 14	0 8 <1 3 40 46 290 323 4148 history2 16
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	5 5 5 25 200 300 370 2500 limit/base >20	0 0 0 36 51 285 310 4880 <u>Current</u> 10 48	0 0 0 <1 26 39 294 293 4904 history1 14 52	0 8 <1 3 40 46 290 323 4148 history2 16 57
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	5 5 5 200 300 370 2500 limit/base >20	0 0 0 36 51 285 310 4880 <u>current</u> 10 48 <1	0 0 0 <1 26 39 294 293 4904 history1 14 52 0	0 8 <1 3 40 46 290 323 4148 history2 16 57 5
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	5 5 5 25 200 300 370 2500 limit/base >20 limit/base >5000	0 0 0 36 51 285 310 4880 <u>current</u> 10 48 <1 <u>current</u>	0 0 0 <1 26 39 294 293 4904 history1 14 52 0 0 history1	0 8 <1 3 40 46 290 323 4148 history2 16 57 5 5 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	5 5 5 25 200 300 370 2500 limit/base >20 limit/base >5000	0 0 0 36 51 285 310 4880 Current 10 48 <1 285 310 4880 Current	0 0 0 <1 26 39 294 293 4904 history1 14 52 0 0 history1 ▲ 326889	0 8 3 40 46 290 323 4148 history2 16 57 5 5 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	5 5 5 200 300 370 2500 2500 2500 220 20 1 imit/base >20 1 imit/base >20 2 1 3 2 0 2 2 1 3 0 0 2 3 1 3 0 0 3 7 0 2 5 0 0 3 7 0 2 5 0 0 3 0 0 3 7 0 2 5 0 0 3 0 0 3 0 0 3 7 0 2 5 0 0 3 0 0 0 3 0 0 3 0 0 0 3 0 0 3 0	0 0 0 36 51 285 310 4880 <u>current</u> 10 48 <1 10 48 <1 10 48 <1 10 48 48 <1 10 48 48 48 48 48 48 48 48 48 48 48 48 48	0 0 0 2 2 6 3 9 2 9 4 9 4 9 4 9 4 9 4 9 4 9 4 9 4 9 4	0 8 <1 3 40 46 290 323 4148 history2 16 57 5 5 history2 ▲ 165002 ▲ 165002
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	5 5 5 200 300 370 2500 2500 2500 220 20 1 imit/base >20 1 imit/base >20 2 1 3 2 0 2 2 1 3 0 0 2 3 1 3 0 0 3 7 0 2 5 0 0 3 7 0 2 5 0 0 3 0 0 3 7 0 2 5 0 0 3 0 0 3 0 0 3 7 0 2 5 0 0 3 0 0 0 3 0 0 3 0 0 0 3 0 0 3 0	0 0 0 36 51 285 310 4880 Current 10 48 <1 10 48 <1 10 10 48 <1 10 10 48 <1 10 48 30049 ▲ 256	0 0 0 2 2 6 3 9 2 9 4 9 4 9 4 9 4 9 4 9 4 9 4 9 4 9 4	0 8 3 40 40 290 323 4148 history2 16 57 5 5 history2 ▲ 165002 ▲ 83943 ▲ 2773
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4μm Particles >14μm Particles >21μm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	5 5 5 25 200 300 370 2500 2500 2500 220 20 20 20 20 20 20 20 20 20 20 20	0 0 0 36 51 285 310 4880 Current 10 488 <1 10 48 <1 10 48 <1 10 48 30049 ▲ 30049 ▲ 256 ▲ 41	0 0 0 2 2 6 3 9 2 9 4 9 0 4 9 0 4 9 0 4 9 0 4 0 0 1 4 5 2 0 0 1 4 5 2 0 0 1 4 1 4 1 4 5 2 0 0 1 1 4 1 4 1 4 1 1 4 1 1 1 1 1 1 1 1	0 8 3 40 40 290 323 4148 history2 16 57 5 5 history2 ▲ 165002 ▲ 83943 ▲ 2773 ▲ 396

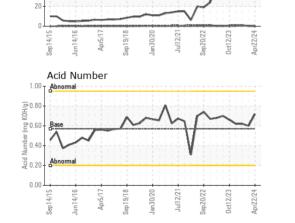


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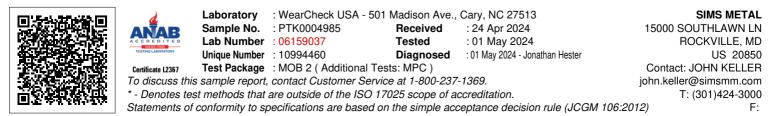




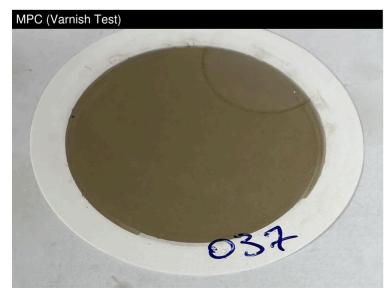


FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.719	0.60	0.62
MPC Varnish Potential	Scale	ASTM D7843	>15	4 8	4 8	▲ 50
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	45.3	45.5	45.5
SAMPLE IMAGES	\$	method	limit/base	current	history1	history2
Color					ĽÂ.	





Contact/Location: JOHN KELLER - MONROCPTK





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