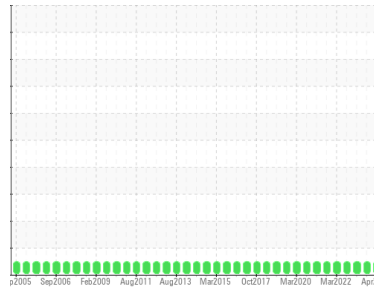




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
11WM/TH/JPBD

Component
Gearbox

Fluid
ROYAL PURPLE SYNFILM GT 320 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the component. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0807531	WC0695183	WC0695030
Sample Date	Client Info		03 Apr 2024	26 Oct 2023	16 Mar 2023
Machine Age	hrs	Client Info	0	0	28699
Oil Age	hrs	Client Info	38369	34868	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	10	6	10
Chromium	ppm	ASTM D5185m >15	0	0	<1
Nickel	ppm	ASTM D5185m >15	0	1	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	0	0	0
Lead	ppm	ASTM D5185m >100	0	<1	0
Copper	ppm	ASTM D5185m >200	<1	0	1
Tin	ppm	ASTM D5185m >25	0	<1	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m 90	30	31	30
Calcium	ppm	ASTM D5185m	<1	2	0
Phosphorus	ppm	ASTM D5185m	<1	<1	0
Zinc	ppm	ASTM D5185m	1	0	3
Sulfur	ppm	ASTM D5185m	19979	18273	22622

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<1	<1	0
Sodium	ppm	ASTM D5185m	2	1	2
Potassium	ppm	ASTM D5185m >20	0	1	0
Water	%	ASTM D6304 >0.2	NEG	NEG	NEG

FLUID CLEANLINESS

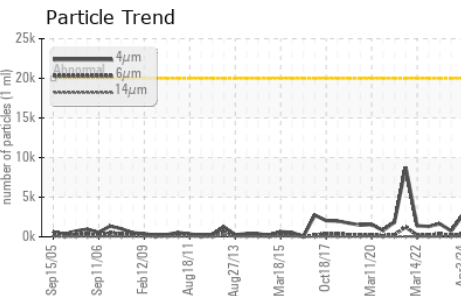
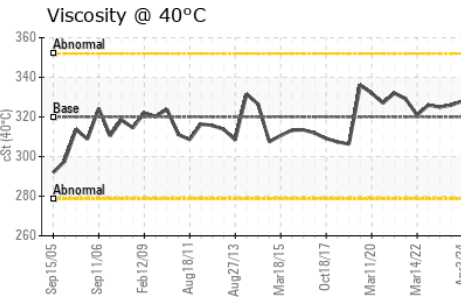
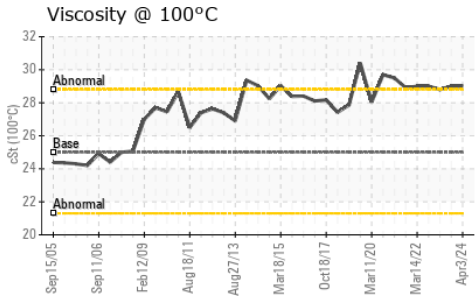
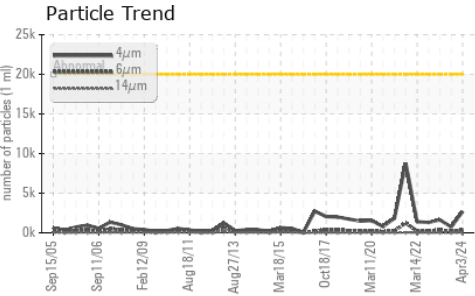
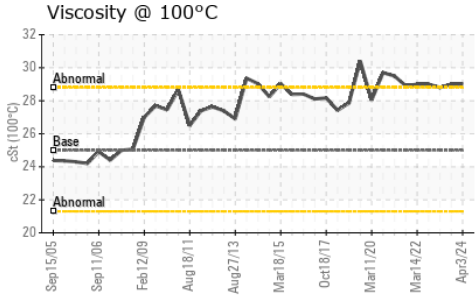
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	2681	732	1640
Particles >6µm	ASTM D7647	>5000	363	176	359
Particles >14µm	ASTM D7647	>640	24	13	32
Particles >21µm	ASTM D7647	>160	7	3	9
Particles >38µm	ASTM D7647	>40	0	0	0
Particles >71µm	ASTM D7647	>10	0	0	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	19/16/12	17/15/11	18/16/12

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.25	0.46	0.35	0.38



OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	320	328	326	325
Visc @ 100°C	cSt	ASTM D445	25	29.0	29.0	28.8
Viscosity Index (VI)	Scale	ASTM D2270	100	120	121	120

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS
<p>Ferrous Alloys</p>
<p>Non-ferrous Metals</p>
<p>Viscosity @ 40°C</p>
<p>Particle Count</p>
<p>Acid Number</p>



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0807531 **Received** : 24 Apr 2024
Lab Number : **06159111** **Tested** : 26 Apr 2024
Unique Number : 10994534 **Diagnosed** : 26 Apr 2024 - Jonathan Hester
Test Package : PLANT (Additional Tests: KV100, VI)

JPHYTEC

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

JP
 Contact: Service

T:
F: