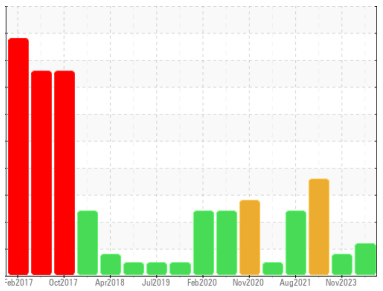
OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Machine Id
SOUTH 1 (S/N 003-82191)
Component
Compressor
Fluid
USPI 1542-32 (--- GAL)

DIAGNOSIS

Recommendation
We recommend an early resample to monitor this condition.

Wear
The iron level is abnormal.

Contamination
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition
The oil viscosity is higher than normal. Confirmed. Additives confirmed. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**USPM36816**	USPM31299	USPM27400
Sample Date		Client Info		**23 Apr 2024**	18 Nov 2023	13 Jul 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ATTENTION	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	▲ **127**	7	<1
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m		**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	<1
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**1**	0	<1
Lead	ppm	ASTM D5185m	>25	**0**	0	<1
Copper	ppm	ASTM D5185m	>50	**0**	0	37
Tin	ppm	ASTM D5185m	>15	**0**	<1	<1
Antimony	ppm	ASTM D5185m		**---**	---	---
Vanadium	ppm	ASTM D5185m		**0**	0	<1
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	<1	0
Barium	ppm	ASTM D5185m		**0**	0	638
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	0	<1
Magnesium	ppm	ASTM D5185m		**<1**	<1	3
Calcium	ppm	ASTM D5185m		**3**	<1	4
Phosphorus	ppm	ASTM D5185m		**851**	● 1384	4
Zinc	ppm	ASTM D5185m		**29**	0	74
Sulfur	ppm	ASTM D5185m		**593**	33	559

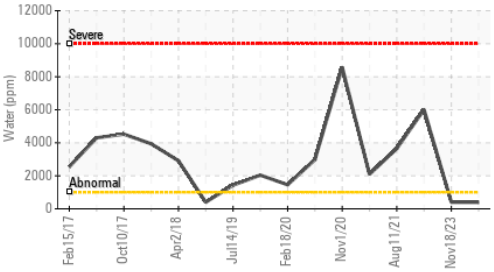
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**3**	3	<1
Sodium	ppm	ASTM D5185m		**16**	0	17
Potassium	ppm	ASTM D5185m	>20	**<1**	0	4
Water	%	ASTM D6304	>0.1	**0.039**	0.040	▲ 0.600
ppm Water	ppm	ASTM D6304	>1000	**396**	400.5	▲ 6007.4

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	**2021**	2959	▲ 26446
Particles >6µm		ASTM D7647	>2500	**550**	801	▲ 7461
Particles >14µm		ASTM D7647	>320	**48**	57	▲ 585
Particles >21µm		ASTM D7647	>80	**13**	12	▲ 160
Particles >38µm		ASTM D7647	>20	**1**	2	6
Particles >71µm		ASTM D7647	>4	**0**	2	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	**18/16/13**	19/17/13	▲ 22/20/16

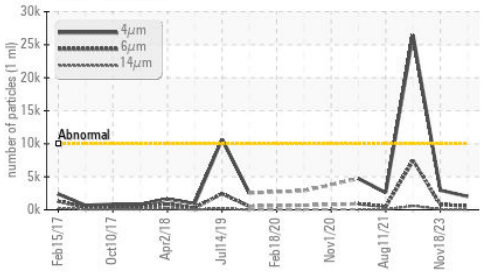
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.33**	0.20	0.32

OIL ANALYSIS REPORT

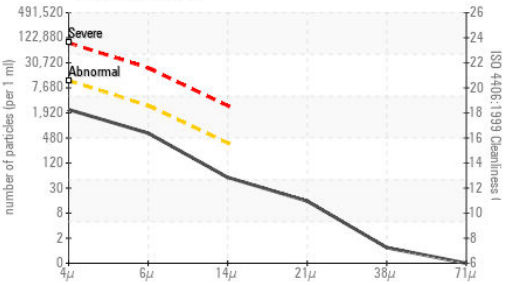
Water (KF)



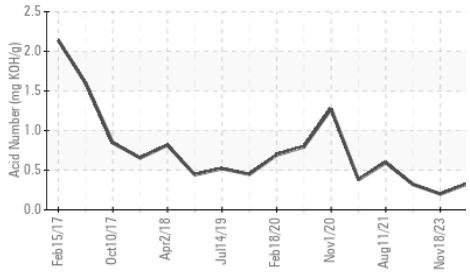
Particle Trend



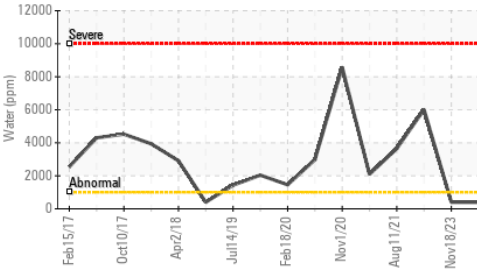
Particle Count



Acid Number



Water (KF)



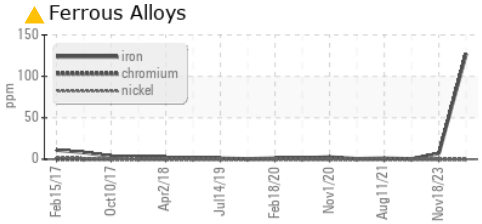
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		**119.6**	100.6	39.2

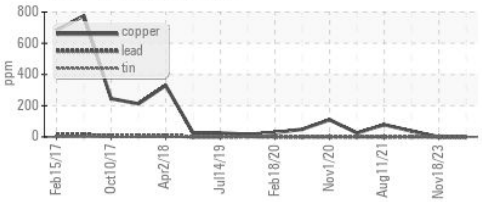
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

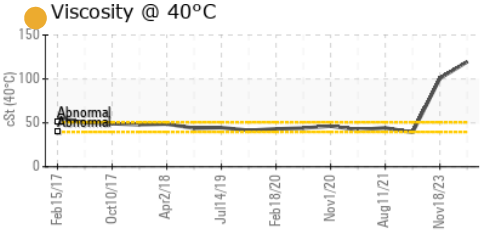
Ferrous Alloys



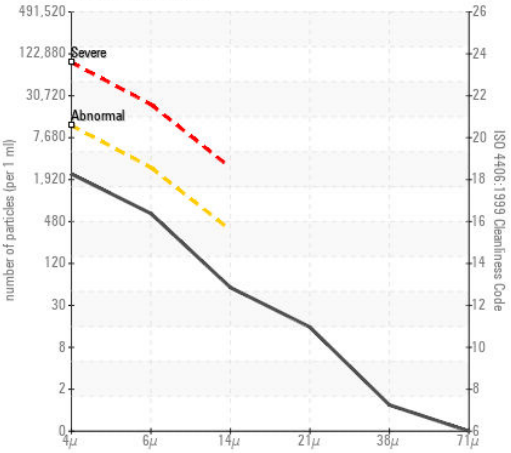
Non-ferrous Metals



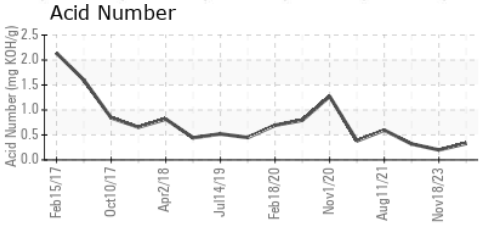
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM36816
Lab Number : 06159124
Unique Number : 10994547
Test Package : IND 2

Received : 24 Apr 2024
Tested : 29 Apr 2024
Diagnosed : 29 Apr 2024 - Doug Bogart

JBS - BEARDSTOWN
8295 ARENZVILLE RD
BEARDSTOWN, IL
US 62618
Contact:
T:
F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)