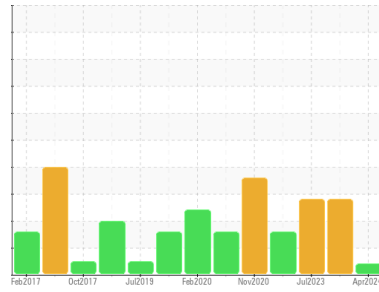




OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY



Machine Id
SULLAIR 6 (S/N 201402220045)
 Component
Compressor
 Fluid
USPI 1542-32 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

Viscosity of sample indicates oil is within ISO 100 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		USPM36812	USPM31301	USPM27404
Sample Date	Client Info		23 Apr 2024	18 Nov 2023	13 Jul 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ATTENTION	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	4	▲ 39	1
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m	0	0	0
Titanium	ppm	ASTM D5185m	0	0	<1
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	0	0	<1
Lead	ppm	ASTM D5185m >25	0	0	0
Copper	ppm	ASTM D5185m >50	0	0	7
Tin	ppm	ASTM D5185m >15	0	<1	<1
Antimony	ppm	ASTM D5185m	---	---	---
Vanadium	ppm	ASTM D5185m	0	0	<1
Cadmium	ppm	ASTM D5185m	0	0	<1

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	671
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	<1
Magnesium	ppm	ASTM D5185m	<1	<1	3
Calcium	ppm	ASTM D5185m	<1	1	12
Phosphorus	ppm	ASTM D5185m	990	● 1531	3
Zinc	ppm	ASTM D5185m	0	0	46
Sulfur	ppm	ASTM D5185m	29	5	476

CONTAMINANTS

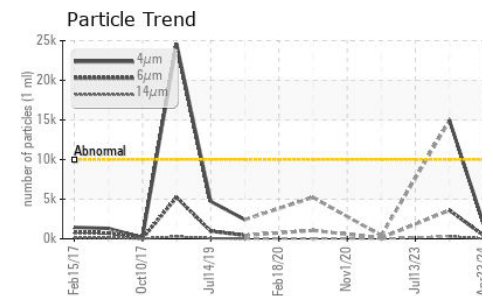
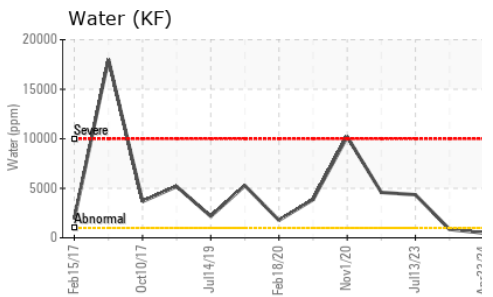
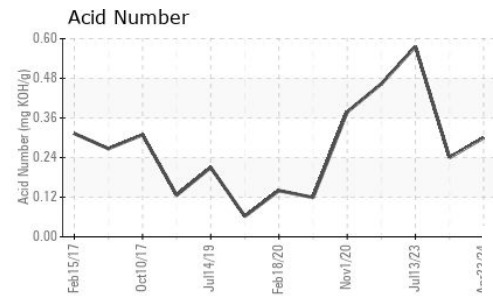
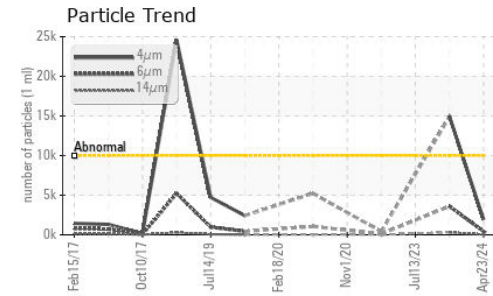
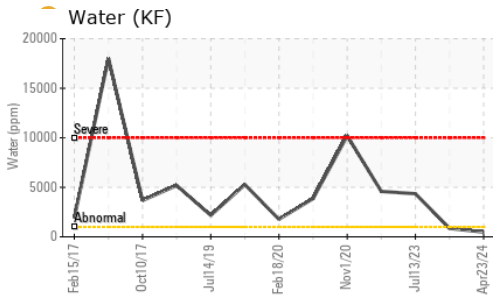
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	2	2	<1
Sodium	ppm	ASTM D5185m	0	2	39
Potassium	ppm	ASTM D5185m >20	0	<1	5
Water	%	ASTM D6304 >0.1	0.048	0.085	▲ 0.434
ppm Water	ppm	ASTM D6304 >1000	484	854.7	▲ 4347.3

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	1903	● 14920	---
Particles >6µm	ASTM D7647	>2500	428	● 3603	---
Particles >14µm	ASTM D7647	>320	26	304	---
Particles >21µm	ASTM D7647	>80	7	79	---
Particles >38µm	ASTM D7647	>20	0	6	---
Particles >71µm	ASTM D7647	>4	0	2	---
Oil Cleanliness	ISO 4406 (c)	>20/18/15	18/16/12	● 21/19/15	---

FLUID DEGRADATION

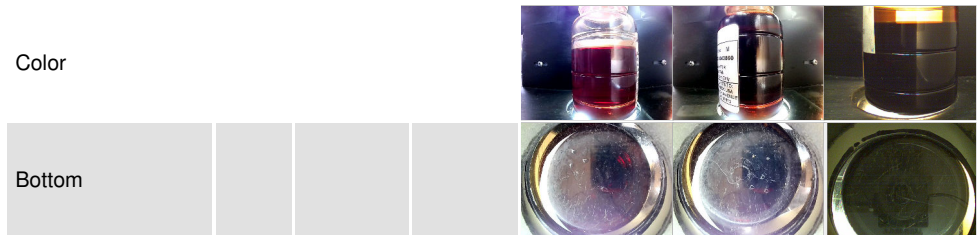
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.30	0.24	0.576



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	▲ MODER
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

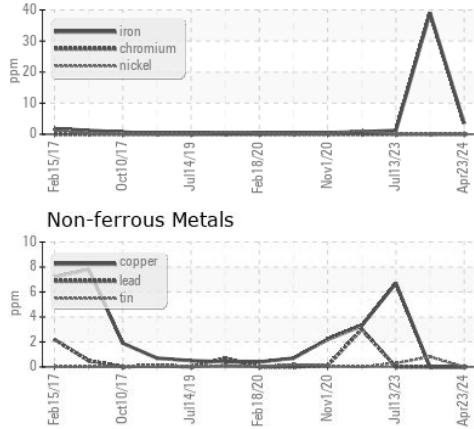
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	● 99.9	● 104.1	41.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
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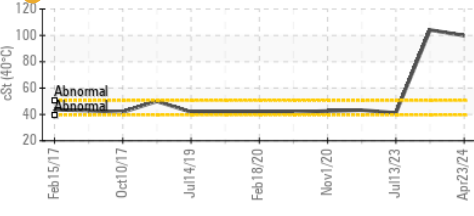


GRAPHS

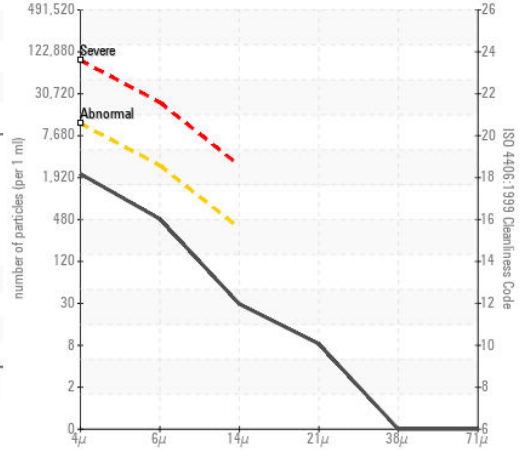
Ferrous Alloys



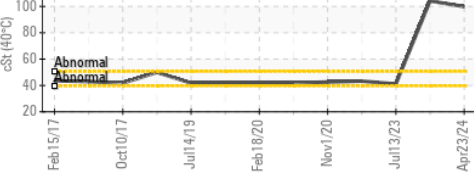
Non-ferrous Metals



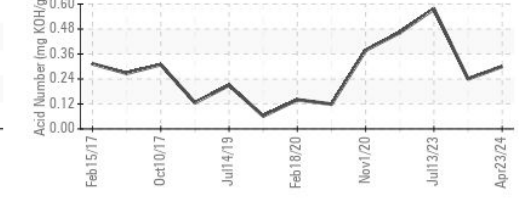
Particle Count



Viscosity @ 40°C



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM36812
Lab Number : 06159125
Unique Number : 10994548
Test Package : IND 2
Received : 24 Apr 2024
Tested : 25 Apr 2024
Diagnosed : 26 Apr 2024 - Jonathan Hester

JBS - BEARDSTOWN
 8295 ARENZVILLE RD
 BEARDSTOWN, IL
 US 62618
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: