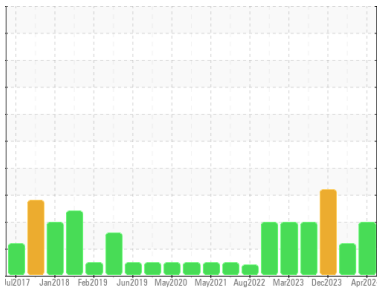
# OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
## FAB-CV 1-PUMP 2 (S/N C2087)
Component
**Pump**
Fluid
**USPI VAC 100 (--- GAL)**

## DIAGNOSIS

**Recommendation**
We recommend you service the filters on this component. Resample at the next service interval to monitor.

**Wear**
All component wear rates are normal.

**Contamination**
There is a high amount of particulates present in the oil.

**Fluid Condition**
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Sample Number | | Client Info | | **USPM36794** | USP0005332 | USPM31697 |
| Sample Date | | Client Info | | **23 Apr 2024** | 28 Jan 2024 | 28 Dec 2023 |
| Machine Age | hrs | Client Info | | **0** | 0 | 0 |
| Oil Age | hrs | Client Info | | **0** | 0 | 0 |
| Oil Changed | | Client Info | | **N/A** | N/A | N/A |
| Sample Status | | | | **ABNORMAL** | ATTENTION | ABNORMAL |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Iron | ppm | ASTM D5185m | >90 | **0** | 1 | 48 |
| Chromium | ppm | ASTM D5185m | >5 | **0** | 0 | 0 |
| Nickel | ppm | ASTM D5185m | >5 | **0** | 0 | 0 |
| Titanium | ppm | ASTM D5185m | >3 | **0** | <1 | 0 |
| Silver | ppm | ASTM D5185m | >3 | **0** | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >7 | **0** | 0 | <1 |
| Lead | ppm | ASTM D5185m | >12 | **0** | 0 | 0 |
| Copper | ppm | ASTM D5185m | >30 | **0** | 0 | 0 |
| Tin | ppm | ASTM D5185m | >9 | **0** | 0 | 0 |
| Vanadium | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | **0** | 0 | 0 |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Boron | ppm | ASTM D5185m | 0 | **0** | 0 | 0 |
| Barium | ppm | ASTM D5185m | 0 | **0** | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | 0 | **0** | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | **0** | 0 | <1 |
| Magnesium | ppm | ASTM D5185m | 0 | **0** | 0 | 0 |
| Calcium | ppm | ASTM D5185m | 0 | **0** | 0 | 0 |
| Phosphorus | ppm | ASTM D5185m | 1800 | **852** | 798 | 766 |
| Zinc | ppm | ASTM D5185m | 0 | **0** | 0 | 0 |
| Sulfur | ppm | ASTM D5185m | 0 | **4** | 0 | 0 |

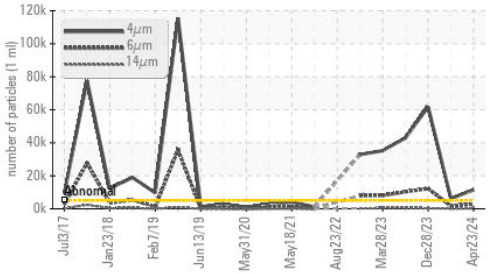
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Silicon | ppm | ASTM D5185m | >60 | **9** | 6 | 8 |
| Sodium | ppm | ASTM D5185m | | **0** | 0 | 20 |
| Potassium | ppm | ASTM D5185m | >20 | **0** | 0 | 3 |
| Water | % | ASTM D6304 | >.1 | **0.032** | 0.023 | ▲ 0.163 |
| ppm Water | ppm | ASTM D6304 | >1000 | **325** | 239 | ▲ 1640 |

| FLUID CLEANLINESS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Particles >4µm | | ASTM D7647 | >5000 | ▲ **11411** | ● 6287 | ▲ 61737 |
| Particles >6µm | | ASTM D7647 | >1300 | ▲ **2765** | ● 1693 | ▲ 12209 |
| Particles >14µm | | ASTM D7647 | >160 | ▲ **174** | 132 | ▲ 321 |
| Particles >21µm | | ASTM D7647 | >40 | ▲ **44** | 35 | 28 |
| Particles >38µm | | ASTM D7647 | >10 | **3** | 1 | 1 |
| Particles >71µm | | ASTM D7647 | >3 | **0** | 0 | 0 |
| Oil Cleanliness | | ISO 4406 (c) | >19/17/14 | ▲ **21/19/15** | ● 20/18/14 | ▲ 23/21/16 |

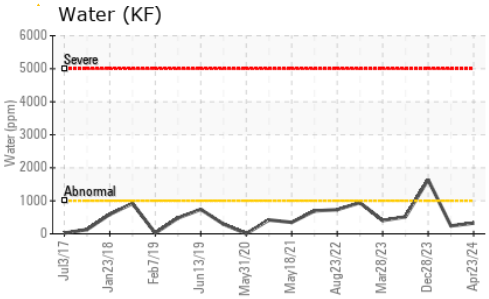
| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.05 | **0.16** | 0.15 | 0.28 |

# OIL ANALYSIS REPORT

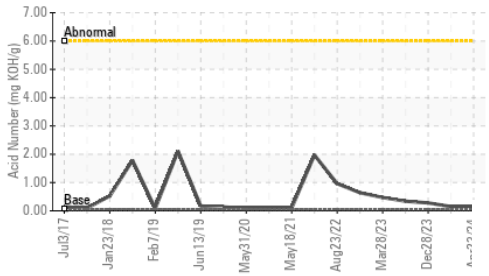
Particle Trend



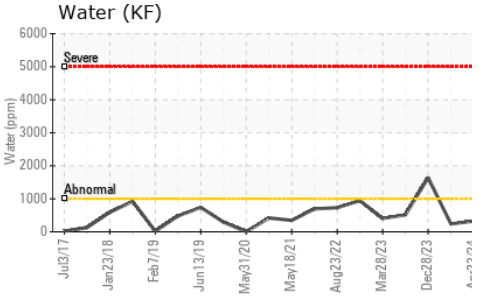

Water (KF)



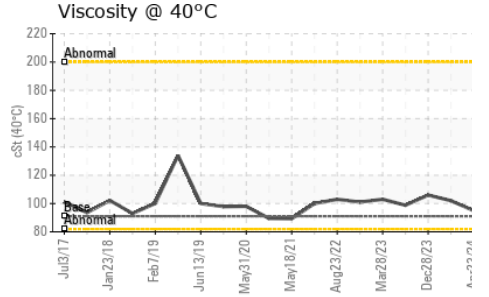

Acid Number




Water (KF)




Viscosity @ 40°C



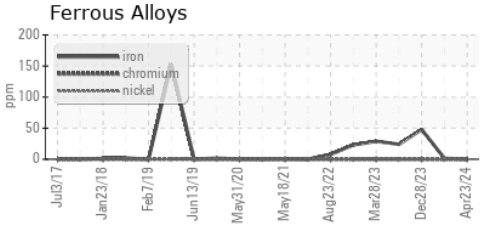

| VISUAL | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| White Metal | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Silt | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Debris | scalar | *Visual | NONE | **LIGHT** | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Appearance | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Odor | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Emulsified Water | scalar | *Visual | >.1 | **NEG** | NEG | NEG |
| Free Water | scalar | *Visual | | **NEG** | NEG | NEG |

| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Visc @ 40°C | cSt | ASTM D445 | 91 | **95.0** | 102 | 106 |

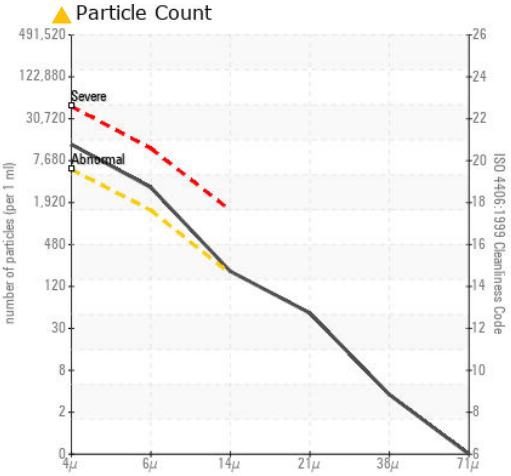
| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|
| Color | | |  | | |
| Bottom | | |  | | |

## GRAPHS

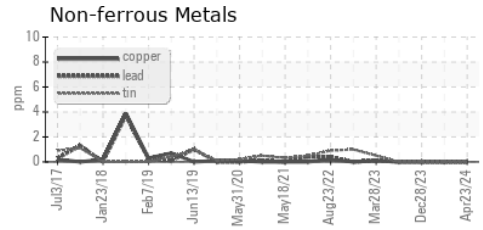
Ferrous Alloys



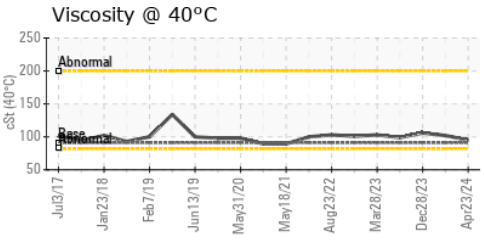

Particle Count



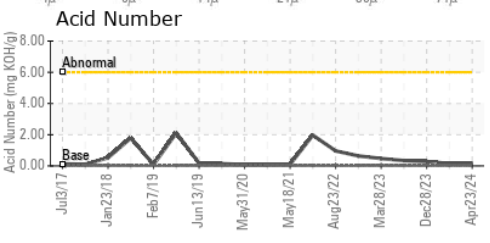

Non-ferrous Metals




Viscosity @ 40°C




Acid Number




Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513
**Sample No.** : USPM36794
**Lab Number** : 06159149
**Unique Number** : 10994572
**Test Package** : IND 2

**Received** : 24 Apr 2024
**Tested** : 25 Apr 2024
**Diagnosed** : 26 Apr 2024 - Jonathan Hester

**JBS - TOLLESON**

TOLLESON, AZ
US 85353
Contact:

T:
F:

*To discuss this sample report, contact Customer Service at 1-800-237-1369.*
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
*Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)*