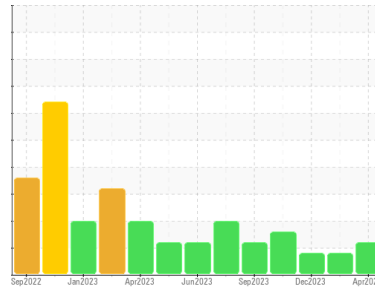




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

FAB
Machine Id

CONE LINE (S/N 11546557-MW-6015)

Component

Main Gearbox

Fluid

GEAR OIL (PAG) ISO 220 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		USP0006469	USP0006269	USP0004886
Sample Date	Client Info		18 Apr 2024	18 Mar 2024	16 Dec 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	3	1	0
Chromium	ppm	ASTM D5185m >15	<1	0	0
Nickel	ppm	ASTM D5185m >15	<1	0	0
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	2	1	0
Lead	ppm	ASTM D5185m >100	<1	0	0
Copper	ppm	ASTM D5185m >200	6	6	4
Tin	ppm	ASTM D5185m >25	<1	0	0
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	<1	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	0	0	0
Barium	ppm	ASTM D5185m 5	0	0	0
Molybdenum	ppm	ASTM D5185m 5	<1	0	0
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m 5	2	<1	0
Calcium	ppm	ASTM D5185m 5	6	1	<1
Phosphorus	ppm	ASTM D5185m 775	488	493	431
Zinc	ppm	ASTM D5185m 5	6	0	0
Sulfur	ppm	ASTM D5185m 2000	1199	1209	946

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	3	2	2
Sodium	ppm	ASTM D5185m	1	<1	0
Potassium	ppm	ASTM D5185m >20	<1	<1	0
Water	%	ASTM D6304 >0.2	0.005	0.052	0.003
ppm Water	ppm	ASTM D6304 >2000	59	520	30

FLUID CLEANLINESS

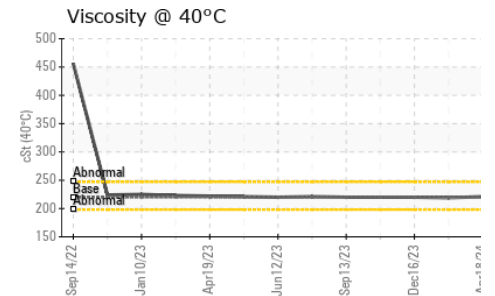
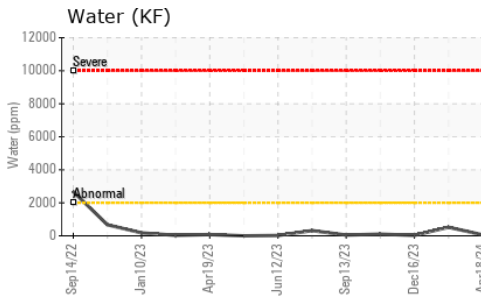
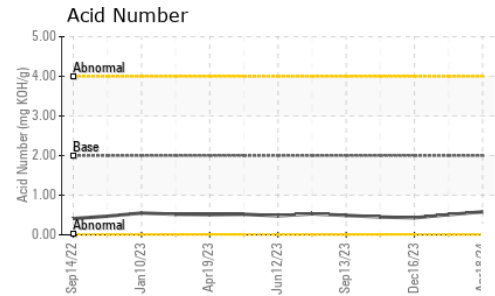
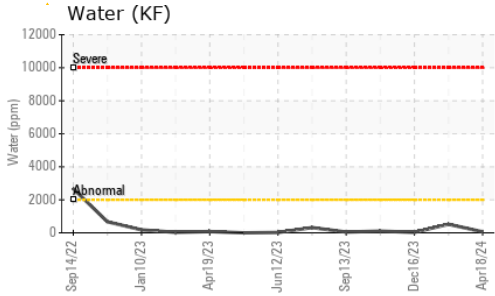
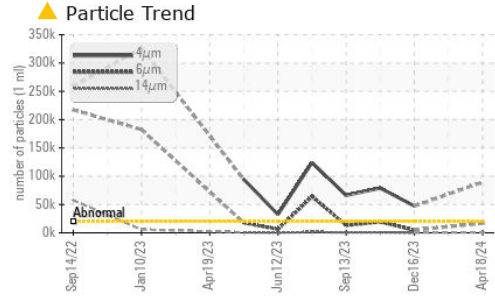
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	▲ 89332	---	▲ 47225
Particles >6µm	ASTM D7647	>5000	▲ 17017	---	4644
Particles >14µm	ASTM D7647	>640	546	---	65
Particles >21µm	ASTM D7647	>160	105	---	13
Particles >38µm	ASTM D7647	>40	3	---	0
Particles >71µm	ASTM D7647	>10	1	---	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	▲ 24/21/16	---	▲ 23/19/13

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 2.00	0.58	0.51	0.43



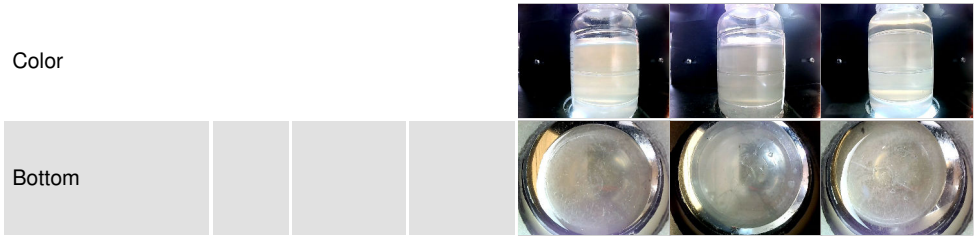
OIL ANALYSIS REPORT



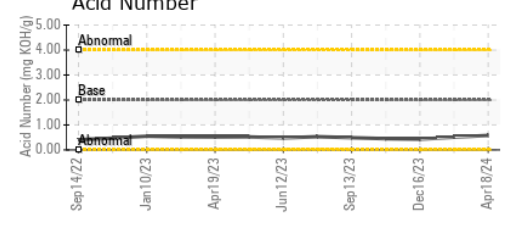
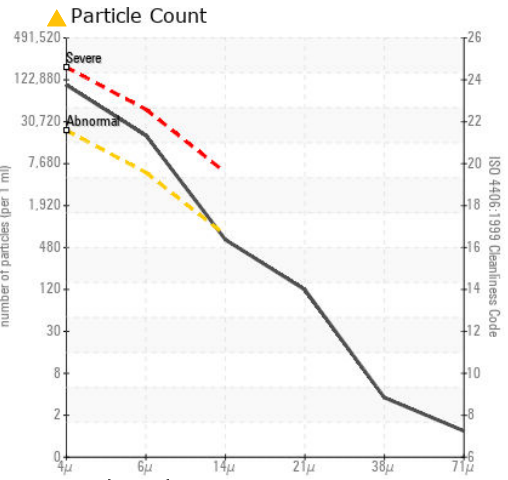
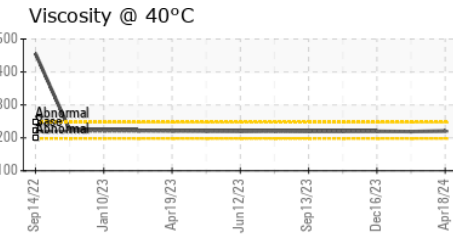
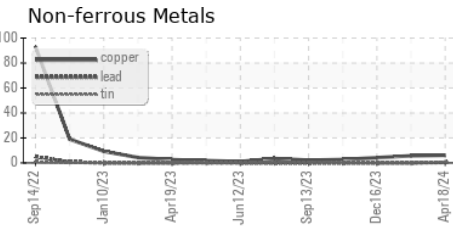
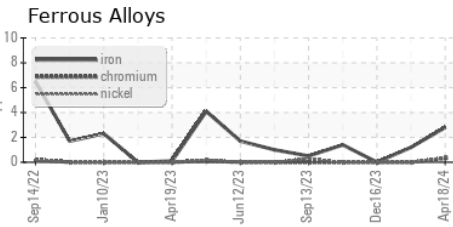
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	▲ MODER	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	0.2%
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	221	219

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP006469 **Received** : 24 Apr 2024
Lab Number : 06159158 **Tested** : 25 Apr 2024
Unique Number : 10994581 **Diagnosed** : 26 Apr 2024 - Jonathan Hester
Test Package : IND 2

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 WAVERLY, NE
 US 68462
 Contact: KURT CONRADT
 kconradt@smartchicken.com
 T: (402)786-1072
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)