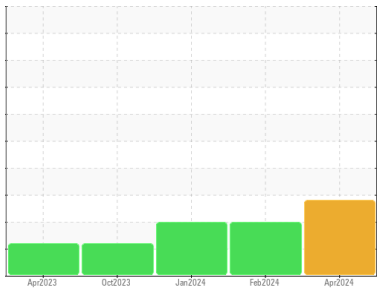
OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Area
FABRICATION
Machine Id
ELECTRA GEAR TAKE AWAY BELT
Component
Gearbox
Fluid
GEAR OIL (PAG) ISO 220 (--- GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component if applicable. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear
Gear wear is indicated.

Contamination
There is a moderate amount of visible silt present in the sample.

Fluid Condition
The oil viscosity is higher than normal. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**USP0006468**	USP0007581	USP0004884
Sample Date		Client Info		**18 Apr 2024**	15 Feb 2024	10 Jan 2024
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	▲ **163**	12	● 128
Chromium	ppm	ASTM D5185m	>15	**2**	0	0
Nickel	ppm	ASTM D5185m	>15	**<1**	1	0
Titanium	ppm	ASTM D5185m		**0**	0	<1
Silver	ppm	ASTM D5185m		**0**	<1	0
Aluminum	ppm	ASTM D5185m	>25	● **14**	2	1
Lead	ppm	ASTM D5185m	>100	**0**	<1	0
Copper	ppm	ASTM D5185m	>200	**26**	7	4
Tin	ppm	ASTM D5185m	>25	**4**	1	0
Vanadium	ppm	ASTM D5185m		**0**	<1	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	**0**	0	0
Barium	ppm	ASTM D5185m	5	**4**	0	3
Molybdenum	ppm	ASTM D5185m	5	**0**	0	0
Manganese	ppm	ASTM D5185m		**2**	<1	2
Magnesium	ppm	ASTM D5185m	5	**2**	3	10
Calcium	ppm	ASTM D5185m	5	**2**	2	5
Phosphorus	ppm	ASTM D5185m	775	**506**	541	406
Zinc	ppm	ASTM D5185m	5	**7**	0	0
Sulfur	ppm	ASTM D5185m	2000	**886**	690	925

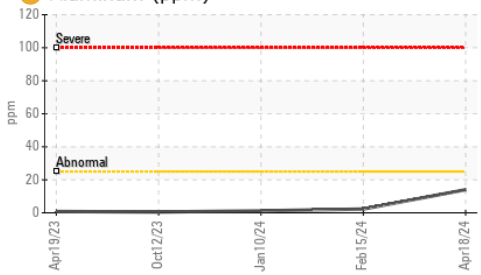
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**27**	11	6
Sodium	ppm	ASTM D5185m		**2**	<1	0
Potassium	ppm	ASTM D5185m	>20	**3**	4	0
Water	%	ASTM D6304	>0.2	**0.040**	0.177	0.016
ppm Water	ppm	ASTM D6304	>2000	**409**	1775	167

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	**---**	---	▲ 355944
Particles >6µm		ASTM D7647	>5000	**---**	---	▲ 86361
Particles >14µm		ASTM D7647	>640	**---**	---	200
Particles >21µm		ASTM D7647	>160	**---**	---	33
Particles >38µm		ASTM D7647	>40	**---**	---	0
Particles >71µm		ASTM D7647	>10	**---**	---	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	**---**	---	▲ 26/24/15

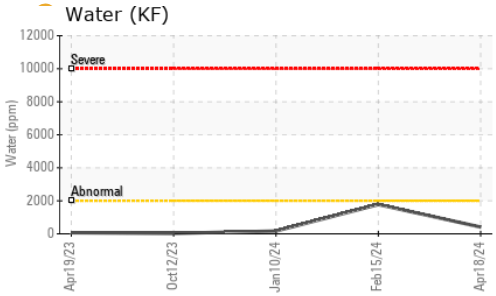
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	2.00	**0.38**	0.29	0.34

OIL ANALYSIS REPORT

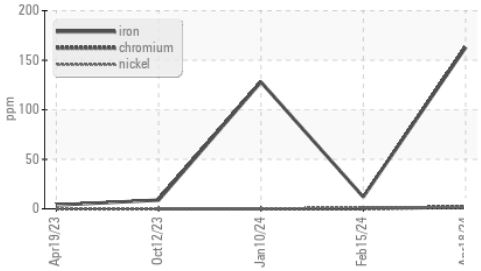
Aluminum (ppm)



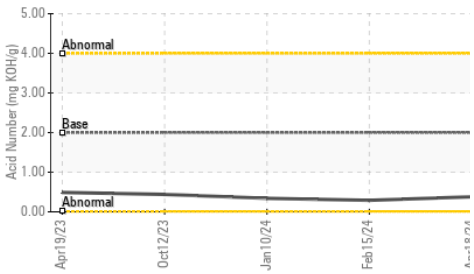
Water (KF)



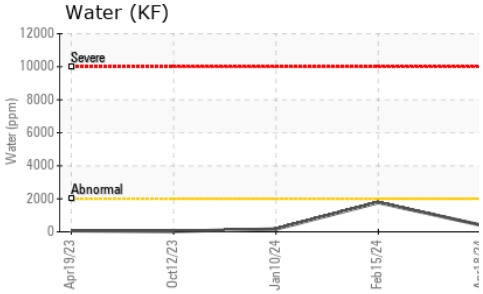
Ferrous Alloys



Acid Number



Water (KF)



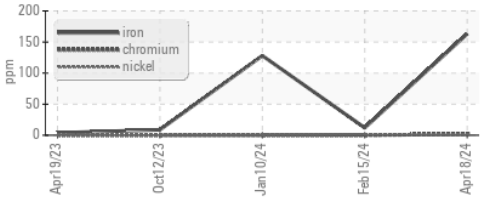
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	▲ MODER	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	▲ **MODER**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	▲ MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	● **510.2**	● 466.7	221

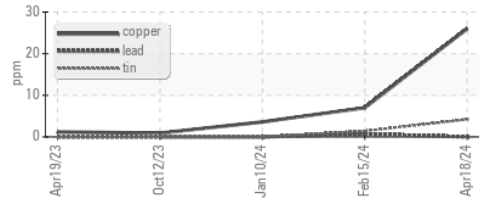
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

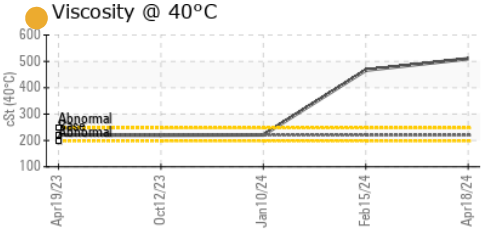
Ferrous Alloys



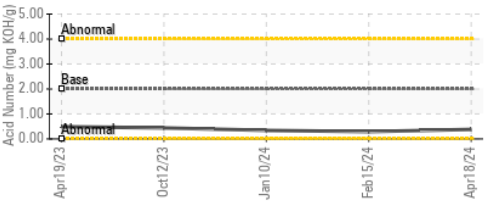
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP0006468
Lab Number : 06159159
Unique Number : 10994582
Test Package : IND 2

Received : 24 Apr 2024
Tested : 29 Apr 2024
Diagnosed : 29 Apr 2024 - Doug Bogart

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

TYSON - SMART CHICKEN MBA
13151 DOVER ST
WAVERLY, NE
US 68462
Contact: KURT CONRADT
kconradt@smartchicken.com
T: (402)786-1072
F:

Report Id: TYSWAV [WUSCAR] 06159159 (Generated: 04/30/2024 07:08:33) Rev: 1

Contact/Location: KURT CONRADT - TYSWAV