

## **OIL ANALYSIS REPORT**

Machine Id **RECYCLED NH3** Component Refrigeration Compressor

USPI 1009-68 SC (--- GAL)

### DIAGNOSIS

#### A Recommendation

This is a baseline read-out on the submitted sample.

#### A Wear

The iron level is abnormal.

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

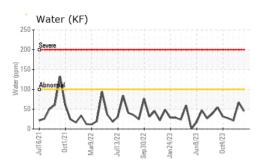
WEAR					

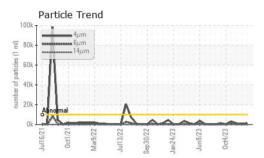
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP250339	USP250331	USP250342
Sample Date		Client Info		12 Apr 2024	06 Mar 2024	18 Jan 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	<b>4</b> 23	<1	2
Chromium	ppm	ASTM D5185m	>2	<1	<1	0
Nickel	ppm	ASTM D5185m		<1	<1	0
Titanium	ppm	ASTM D5185m		<1	<1	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>3	0	0	0
Lead	ppm	ASTM D5185m	>2	<1	<1	0
Copper	ppm	ASTM D5185m	>8	<1	<1	<1
Tin	ppm	ASTM D5185m	>4	<1	<1	0
Vanadium	ppm	ASTM D5185m	- 1	<1	<1	<1
Cadmium	ppm	ASTM D5185m		<1	<1	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		<1	<1	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m		۰ <1	0	0
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus		ASTM D5185m		0	0	0
Zinc	ppm ppm	ASTM D5185m		0	0	0
Sulfur		ASTM D5185m	50	0	0	15
	ppm			-		-
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	2	2	<1
Sodium	ppm	ASTM D5185m	00	<1	<1	<1
Potassium	ppm	ASTM D5185m	>20	<1	<1	1
Water	%	ASTM D6304		0.004	0.006	0.002
ppm Water	ppm	ASTM D6304	>100	45	67	21
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	1658	689	1216
Particles >6µm		ASTM D7647	>2500	326	175	360
Particles >14µm		ASTM D7647	>320	12	7	26
Particles >21µm		ASTM D7647		4	2	8
Particles >38µm		ASTM D7647	>20	0	0	0
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	18/16/11	17/15/10	17/16/12
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.005	0.014	0.013	0.014

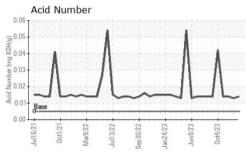
Contact/Location: SCOTT OWEN - TYSHUTKS Page 1 of 2

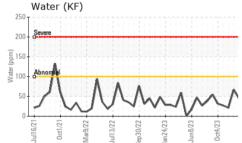


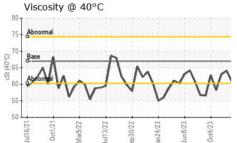
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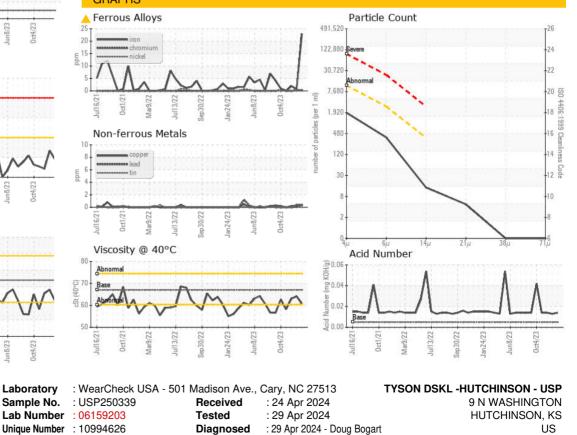




VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	67	60.74	64.1	63.0
SAMPLE IMAGES	method	limit/base	current	history1	history2	
Color				•	L HARD	

Bottom







To discuss this sample report, contact Customer Service at 1-800-237-1369.

Test Package : IND 2

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate 12367

Contact/Location: SCOTT OWEN - TYSHUTKS

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