

OIL ANALYSIS REPORT

Machine Id **RECYCLED NH3** Component Refrigeration Compressor

USPI 1009-68 SC (--- GAL)

DIAGNOSIS

A Recommendation

This is a baseline read-out on the submitted sample.

A Wear

The iron level is abnormal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

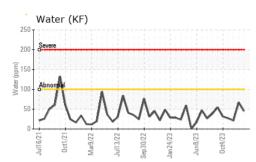
WEAR					

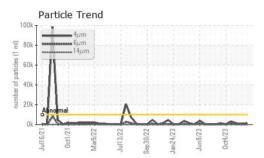
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP250339	USP250331	USP250342
Sample Date		Client Info		12 Apr 2024	06 Mar 2024	18 Jan 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	4 23	<1	2
Chromium	ppm	ASTM D5185m	>2	<1	<1	0
Nickel	ppm	ASTM D5185m		<1	<1	0
Titanium	ppm	ASTM D5185m		<1	<1	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>3	0	0	0
Lead	ppm	ASTM D5185m	>2	<1	<1	0
Copper	ppm	ASTM D5185m	>8	<1	<1	<1
Tin	ppm	ASTM D5185m	>4	<1	<1	0
Vanadium	ppm	ASTM D5185m	- 1	<1	<1	<1
Cadmium	ppm	ASTM D5185m		<1	<1	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		<1	<1	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m		۰ <1	0	0
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus		ASTM D5185m		0	0	0
Zinc	ppm ppm	ASTM D5185m		0	0	0
Sulfur		ASTM D5185m	50	0	0	15
	ppm			-		-
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	2	2	<1
Sodium	ppm	ASTM D5185m	00	<1	<1	<1
Potassium	ppm	ASTM D5185m	>20	<1	<1	1
Water	%	ASTM D6304		0.004	0.006	0.002
ppm Water	ppm	ASTM D6304	>100	45	67	21
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	1658	689	1216
Particles >6µm		ASTM D7647	>2500	326	175	360
Particles >14µm		ASTM D7647	>320	12	7	26
Particles >21µm		ASTM D7647		4	2	8
Particles >38µm		ASTM D7647	>20	0	0	0
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	18/16/11	17/15/10	17/16/12
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.005	0.014	0.013	0.014

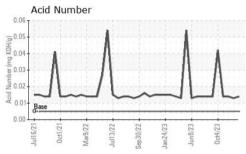
Contact/Location: SCOTT OWEN - TYSHUTKS Page 1 of 2

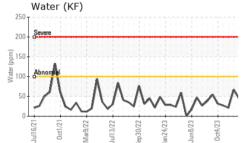


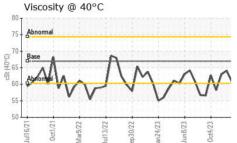
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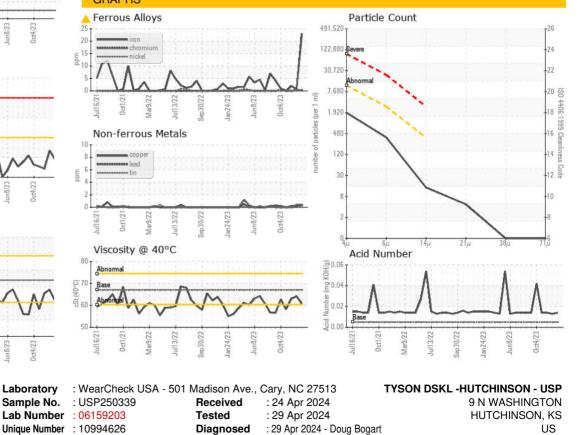




VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	67	60.74	64.1	63.0
SAMPLE IMAGES	method	limit/base	current	history1	history2	
Color				•	L HARD	

Bottom







To discuss this sample report, contact Customer Service at 1-800-237-1369.

Test Package : IND 2

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate 12367

Contact/Location: SCOTT OWEN - TYSHUTKS

Contact: SCOTT OWEN