<u>Sullivan</u> Palatek

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Area CHEMLUBE 228 Machine to ATLAS COPCO ITJ167720 - ROOF SCREEN

Component Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

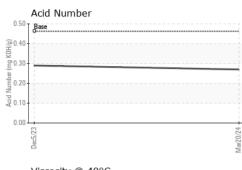
Fluid Condition

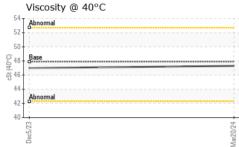
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM		method	limit/base	current	history1	history2
			mmbasc			
Sample Number		Client Info		UCS06159231	UCS06081458	
Sample Date		Client Info		20 Mar 2024	05 Dec 2023	
Machine Age	hrs	Client Info		0	5667	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Not Changd	N/A	
Sample Status				NORMAL	NORMAL	
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	0	
Chromium	ppm	ASTM D5185m	>5	<1	0	
Nickel	ppm	ASTM D5185m		2	<1	
Titanium	ppm	ASTM D5185m		<1	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>15	2	<1	
Lead	ppm	ASTM D5185m	>65	<1	<1	
Copper	ppm	ASTM D5185m	>65	1	<1	
Tin	ppm	ASTM D5185m	>10	<1	0	
Vanadium	ppm	ASTM D5185m		<1	<1	
Cadmium	ppm	ASTM D5185m		<1	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	1.5	0	0	
Barium	ppm	ASTM D5185m	0	0	0	
Molybdenum	ppm	ASTM D5185m	0	<1	0	
Manganese	ppm	ASTM D5185m	0.3	0	<1	
Magnesium	ppm	ASTM D5185m	0	<1	0	
Calcium	ppm	ASTM D5185m		3	0	
Phosphorus	ppm	ASTM D5185m	406	161	103	
Zinc	ppm	ASTM D5185m	0	22	19	
Sulfur	ppm	ASTM D5185m	1283	1007	590	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	1	1	
Sodium	ppm	ASTM D5185m		2	2	
Potassium	ppm	ASTM D5185m	>20	- <1	3	
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.463	0.27	0.29	



OIL ANALYSIS REPORT





				limit/base			
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Mar20/24	Appearance	scalar	*Visual	NORML	NORML	NORML	
Mar2	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
	Free Water	scalar	*Visual		NEG	NEG	
	FLUID PROPERT	IES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	47.9	47.3	47.0	
	SAMPLE IMAGES	\$	method	limit/base	current	history1	history2
Mar2024	Color						no image
	Bottom				\bigcirc		no image
	2						
	Non-ferrous Metal	5		Mar20/24			
	Non-ferrous Metals	5					
	Non-ferrous Metals	5		Mar20/24	Acid Number		
	Non-ferrous Metals	5			Base		

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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